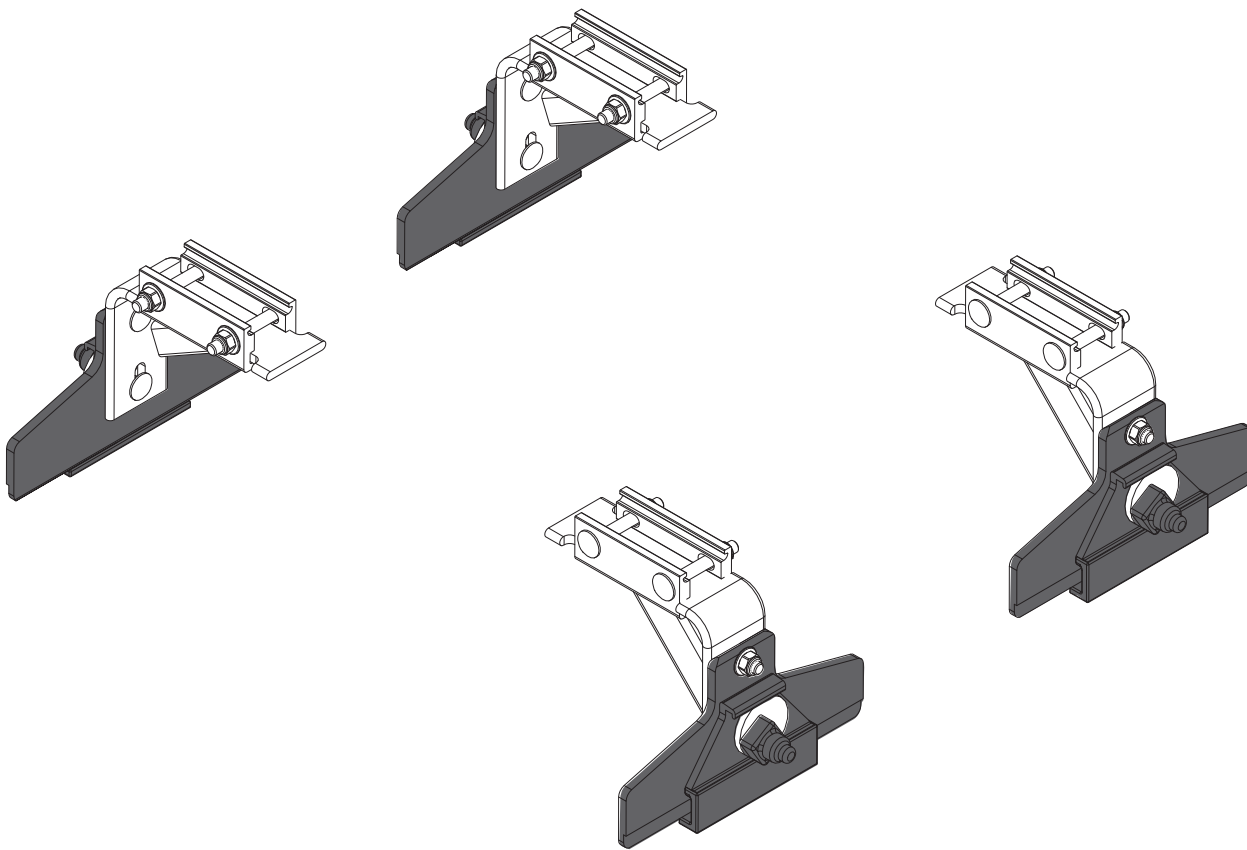


PRIME DESIGN™

A Safe Fleet Brand



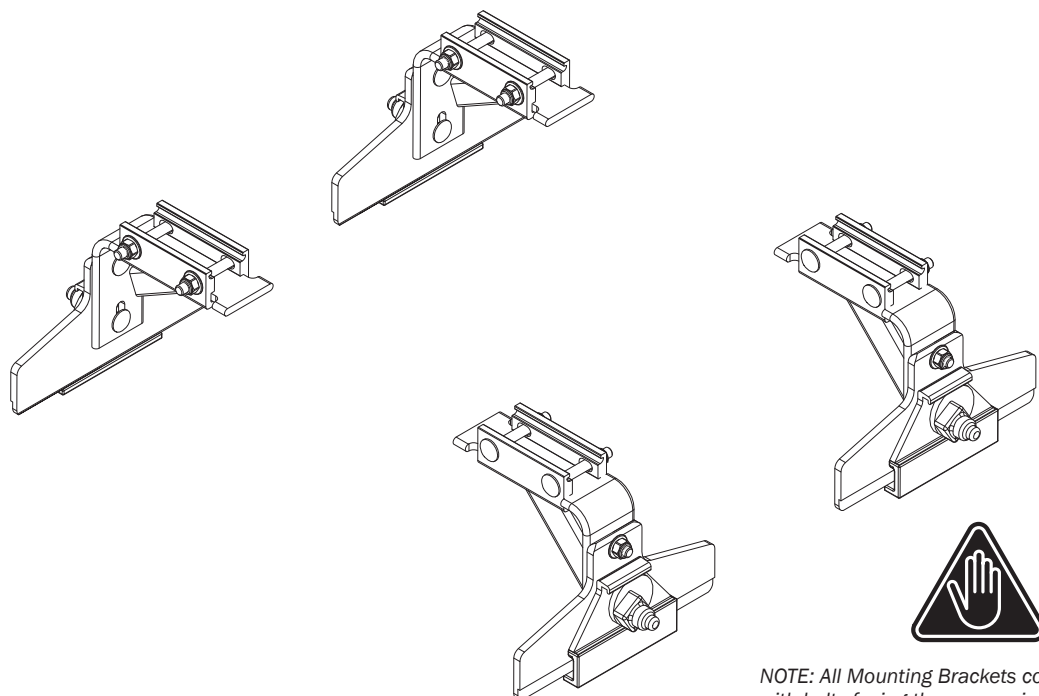
Gen 4 E-Series FORD Van Gutter Mount Frame Base Mounting Kit

Page 2	Packaging Contents
Pages 3-6	Assembly Instructions

PRIME DESIGN, A SAFE FLEET BRAND

Address: 580 Opperman Drive, Eagan, MN 55123 • Toll Free: 1.8.PRIME.RACK
Fax: 651-552-1799 • Email: info@primedesign.net • Website: www.primedesign.net

FBM-1068

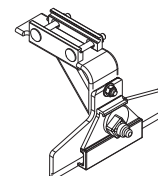


NOTE: All Mounting Brackets come pre-assembled with bolts facing the same orientation. For safety, it's recommended to position all protruding Top Clamp bolts inward. This will necessitate a partial reassemble of two of the four Mounting Brackets as shown in Steps 1.1–1.6 on pages 3 & 4.

- 1—FBM-1068-BLK..... (Qty 1)
Channel Mounting Brackets

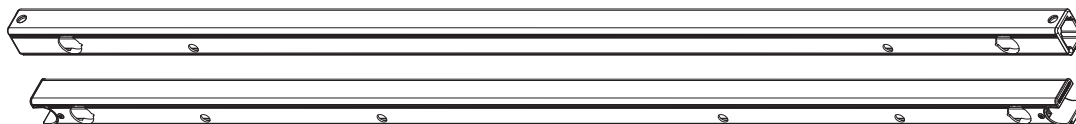


Cam Bolt Cap (4X)



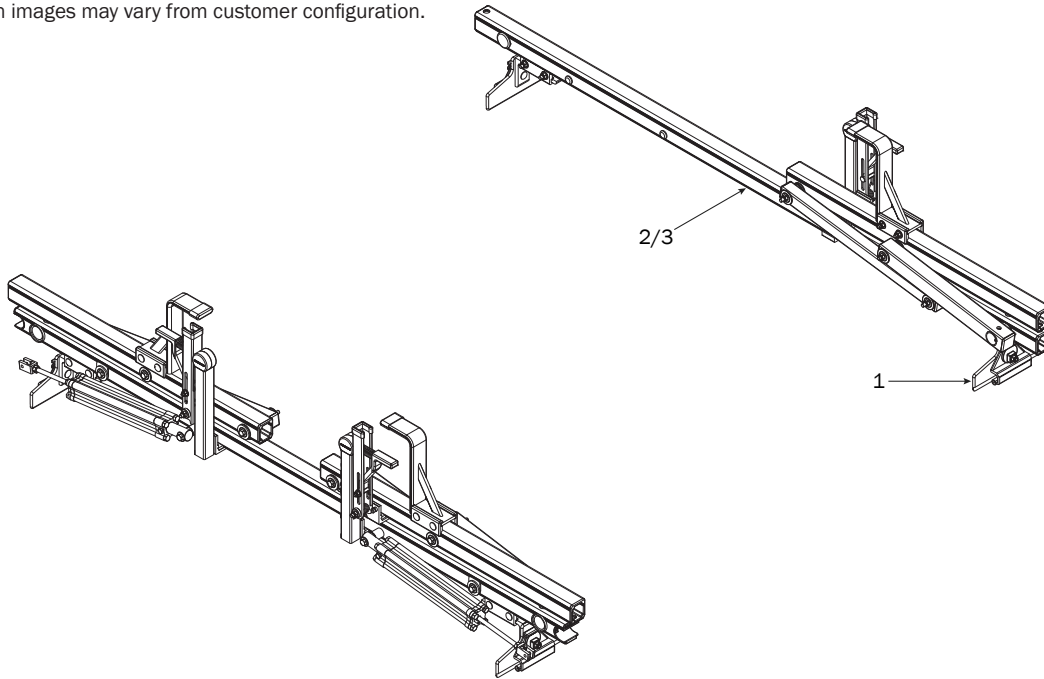
Mounting Brackets (4X)

- 2—Crossbars (not shown above)..... (Qty 1)
Ordered separately, Front & Rear, Gen 4

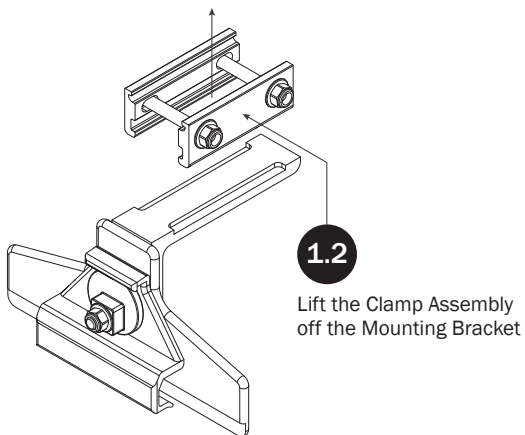
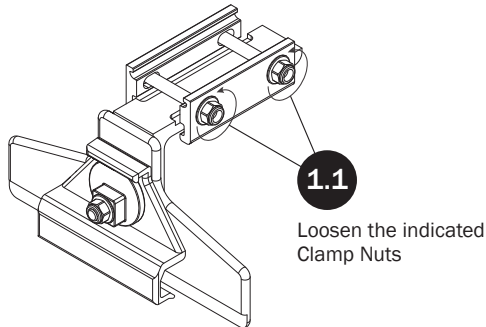


ERGORACK GUTTER MOUNT FBM ASSEMBLY SEQUENCE

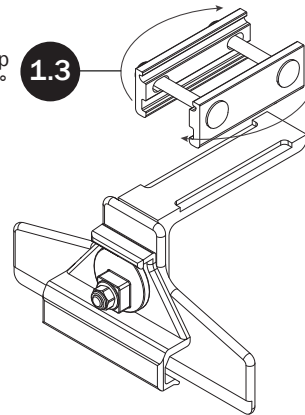
INSTALLER NOTE: The views in the following steps are for illustrative purposes only in regards to mounting procedure. Product shown in images may vary from customer configuration.

**MOUNTING BRACKETS**

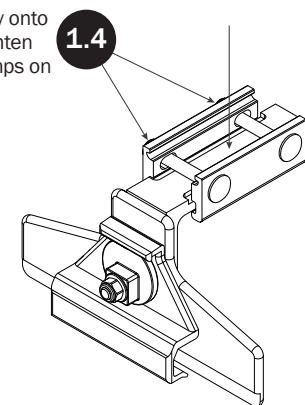
Set aside two of four FBM-1068-BLK Mounting Brackets, and perform Steps 1.1–1.6 to both, then proceed to Step 2.1



Rotate the Clamp
Assembly 180°

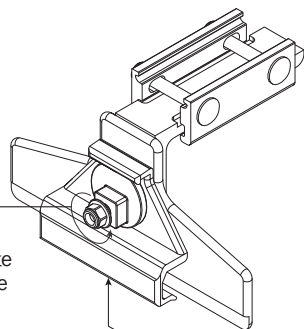


Lower the Clamp Assembly onto
the Mounting Bracket. Tighten
only enough to retain Clamps on
Mounting Bracket.



1.5

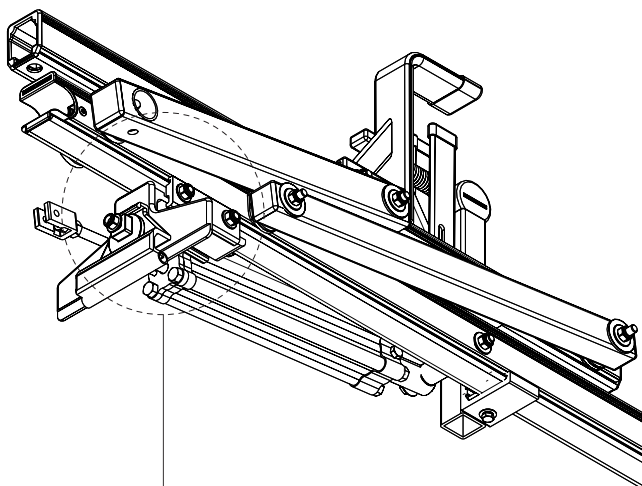
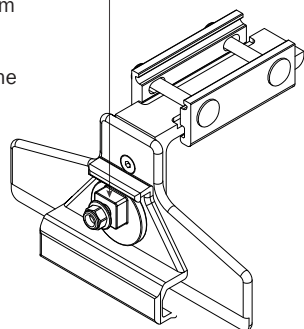
Loosen the Mounting Z Plate Cam Nut, but do not remove



Z Plate

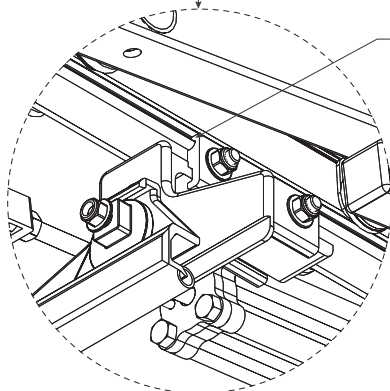
1.6

Rotate the Mounting Z Plate Cam 180° to allow the Z Plate to rest at its full bottom position. Do not tighten the Cam Nut until Step 3.4. Repeat Steps 1.1–1.6 for the second Mounting Bracket.

**2.2**

Ensure the Mounting Bracket Clamps fully seat into the Crossbar bottom grooves as shown. Lightly snug the nuts to allow for adjustment in Step 2.3

Repeat this procedure for all Mounting Brackets.

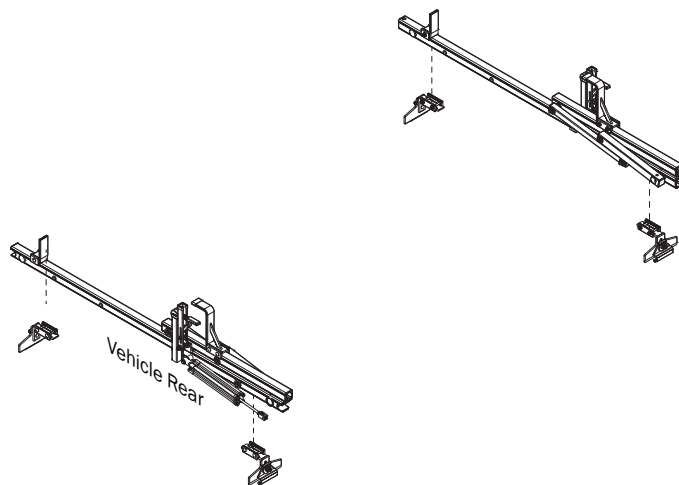


CROSSBARS

Shown with LH Base, and RH Rotation for illustrative purposes only

2.1

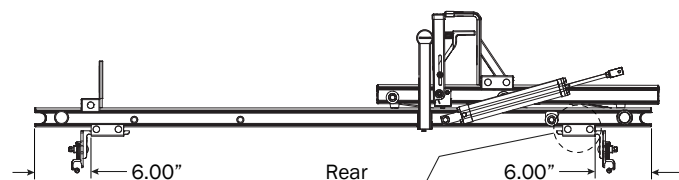
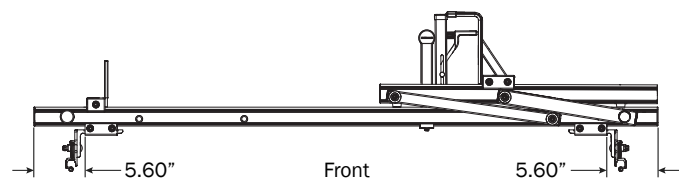
Position the Mounting Brackets according to the illustrations shown below while ensuring all bolts protrude inward as noted on page 2.



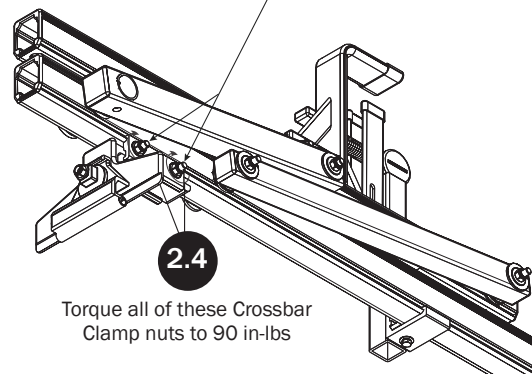
CROSSBAR ADJUSTMENT

2.3

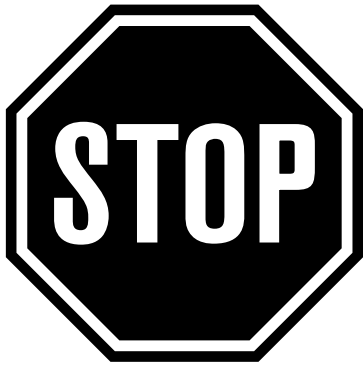
Position all Crossbars onto the Mounting Brackets according to the dimensions shown below.



Rear

**2.4**

Torque all of these Crossbar Clamp nuts to 90 in-lbs



Refer to the respective FEA Assembly Manual(s) included with your chosen rack configuration features. Depending upon the features chosen, you may need to perform a complete feature assembly onto the Crossbars as noted in that feature's Assembly Manual.

WARNING: Failure to position the Crossbars as shown in this FBM Assembly Manual may result in damage to the vehicle and/or ladder rack.

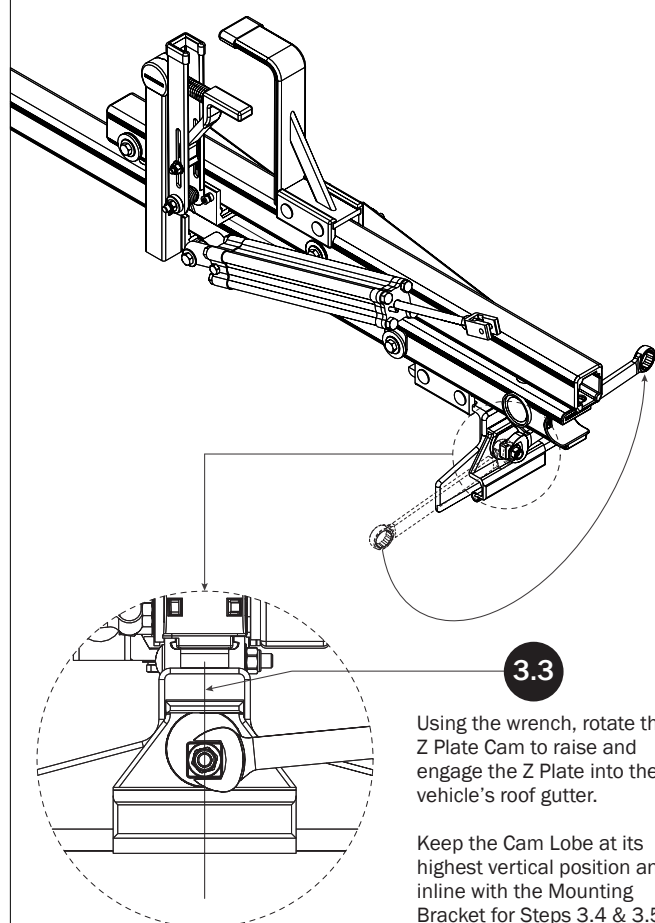
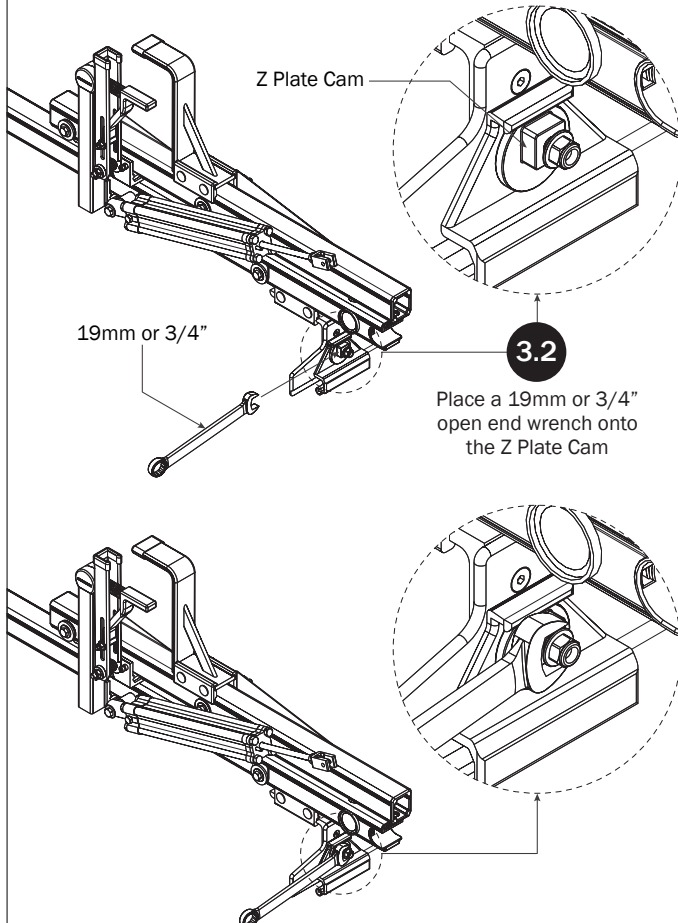
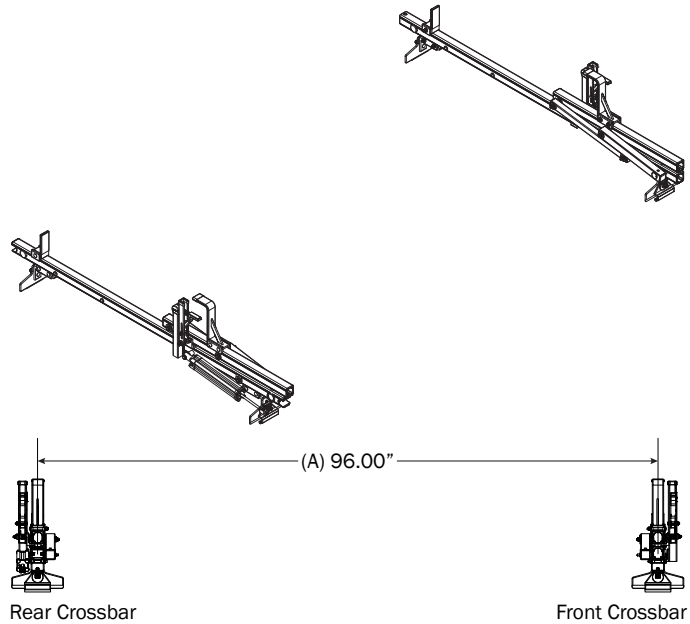
NOTE: Base, Clamp Down, or Rotation features are not included in this FBM kit, and must be purchased separately. To purchase applicable features and accessories, please contact your authorized distributor, or a Prime Design Sales & Service Representative.

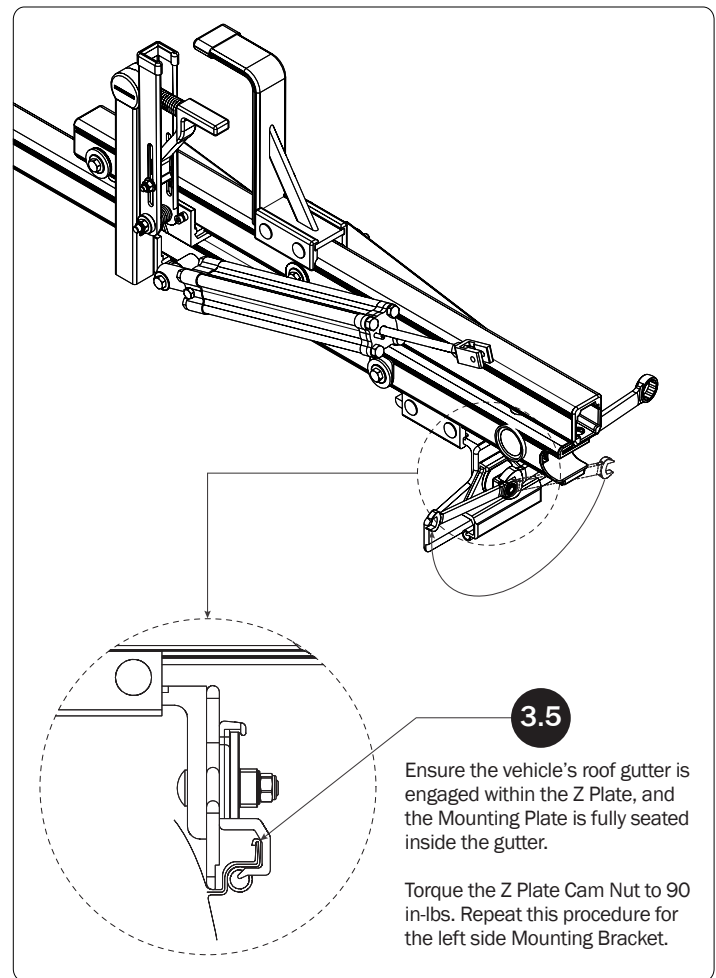
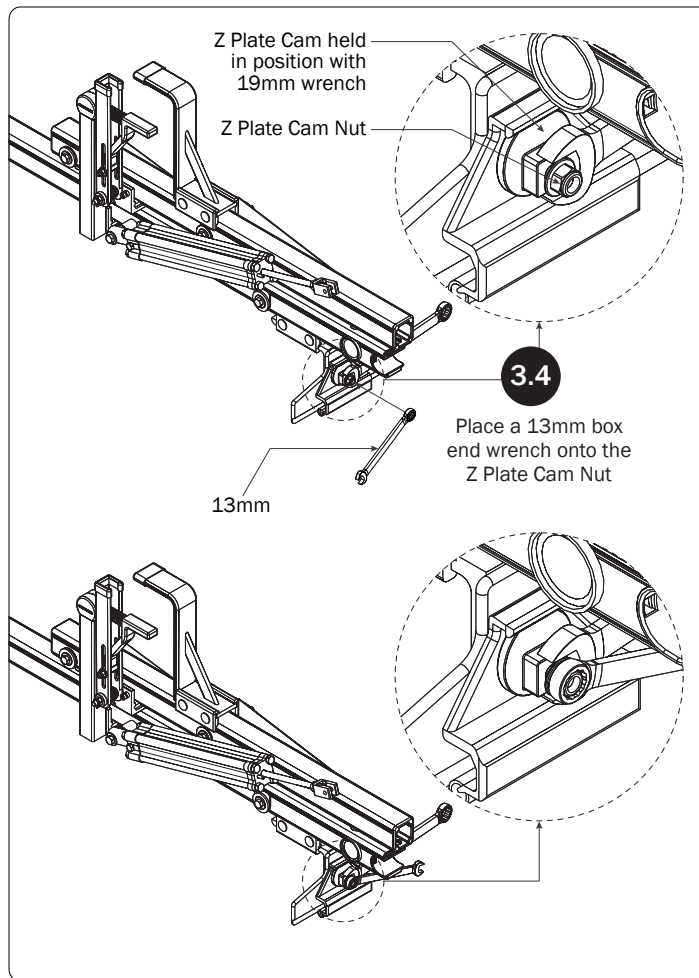
VEHICLE MOUNTING SEQUENCE

3.1

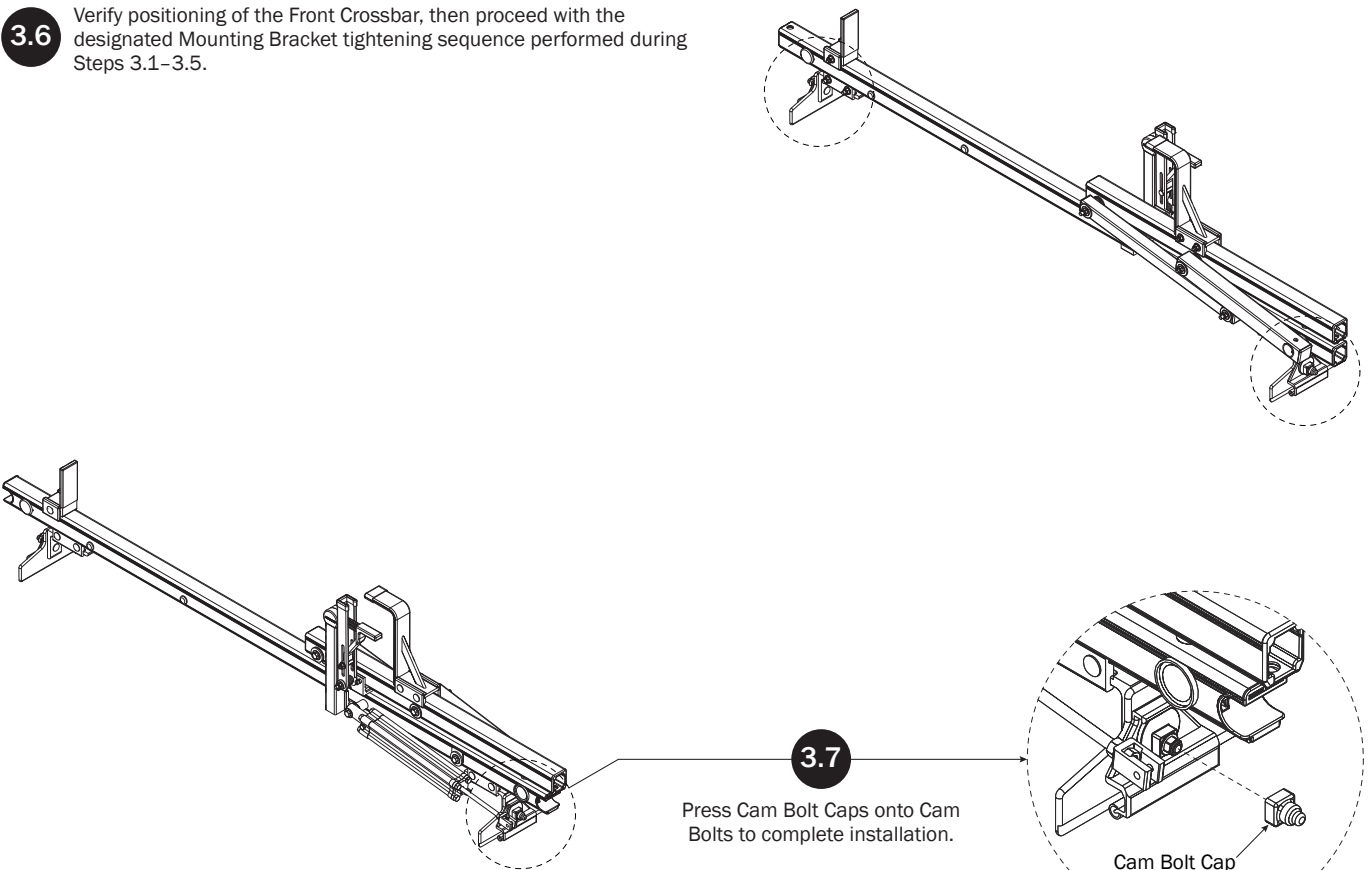
Set to distances shown below:
Use Dimensions A for 2 Crossbar models.

Beginning with the Rear Crossbar, position it on the vehicle's roof, then proceed to Step 3.2 to tighten the Rear Crossbar Mounting Brackets in place. Place the remaining Crossbar(s) onto the roof and set according to designated dimensions shown below, but do not tighten. Proceed to your Feature (FEA) Assembly Manual if required.





- 3.6** Verify positioning of the Front Crossbar, then proceed with the designated Mounting Bracket tightening sequence performed during Steps 3.1–3.5.



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