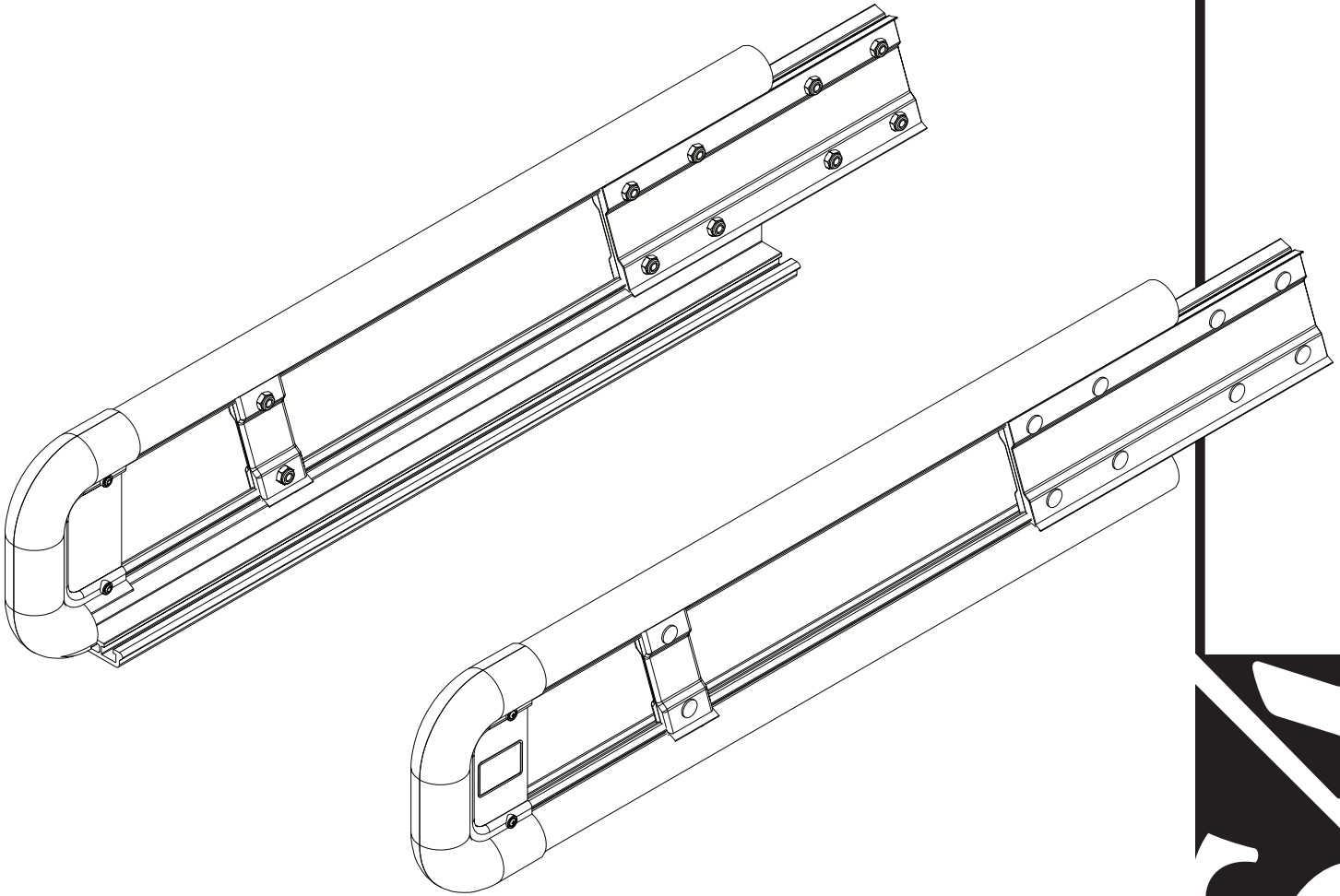


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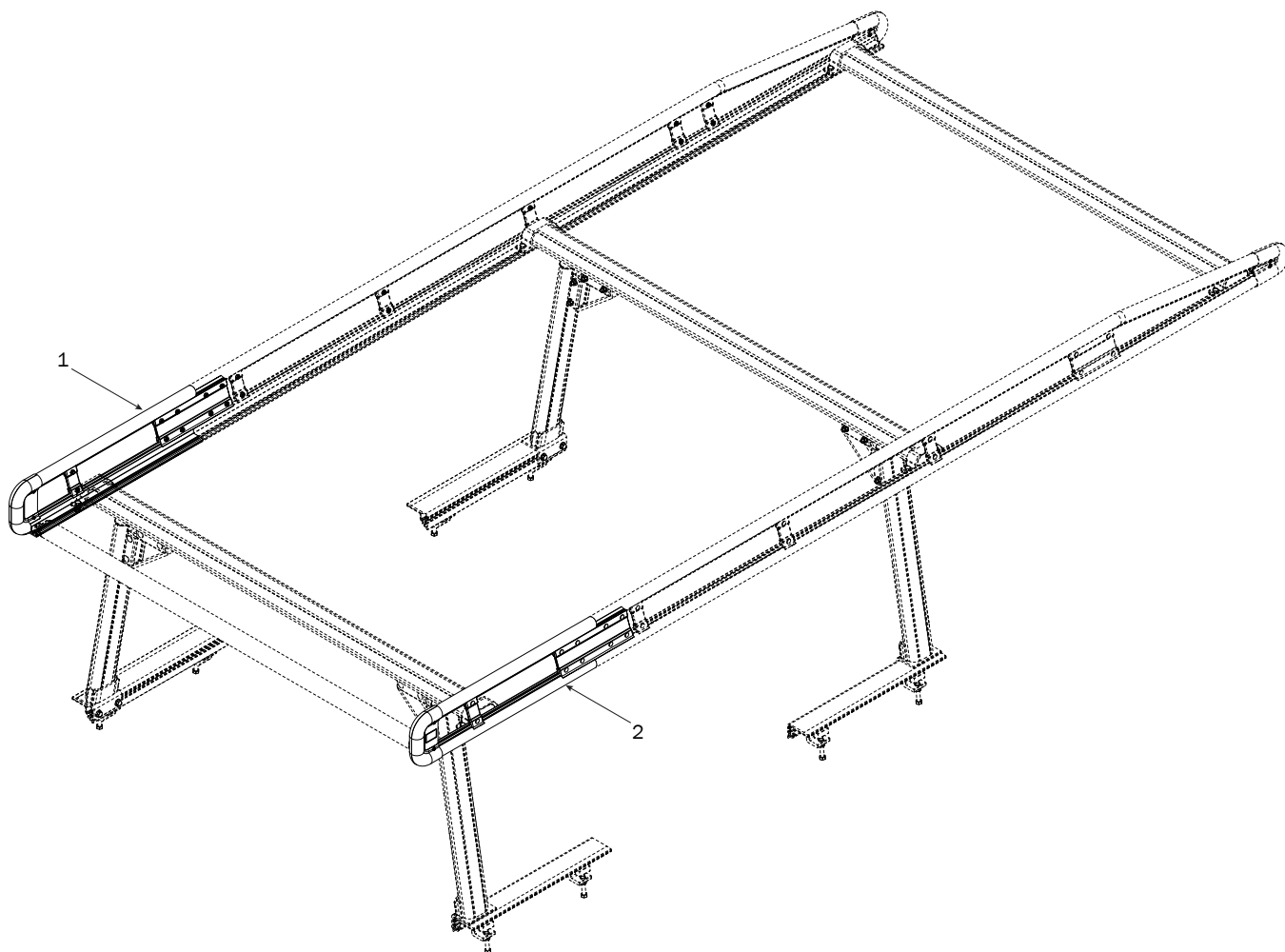


PTR'S

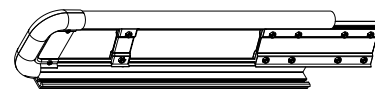
PRIME DESIGN, A SAFE FLEET BRAND

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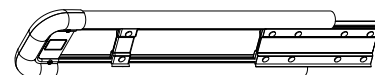
Fax: 651-552-1799 • Email: info@primedesign.net • Website: www.primedesign.net



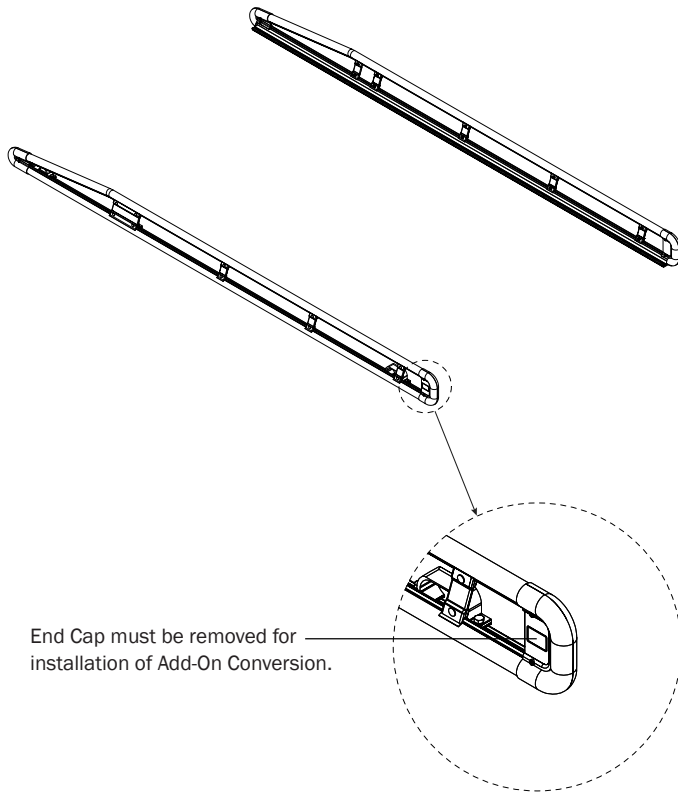
1—PAR-8500 (Qty 1)
PTR Side Rail Add-On Conversion, Left, 24"



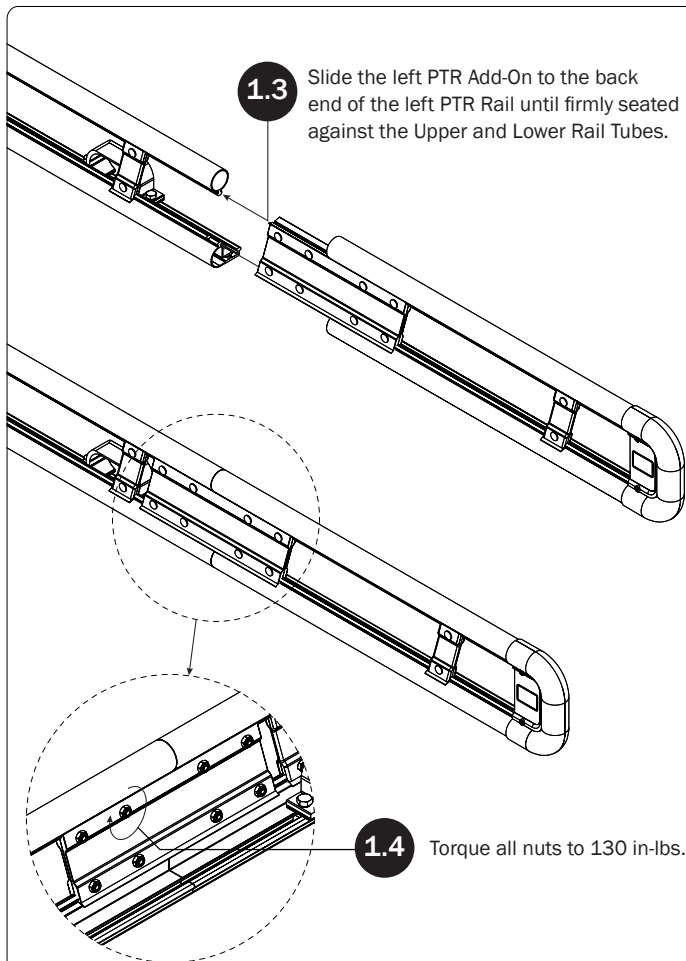
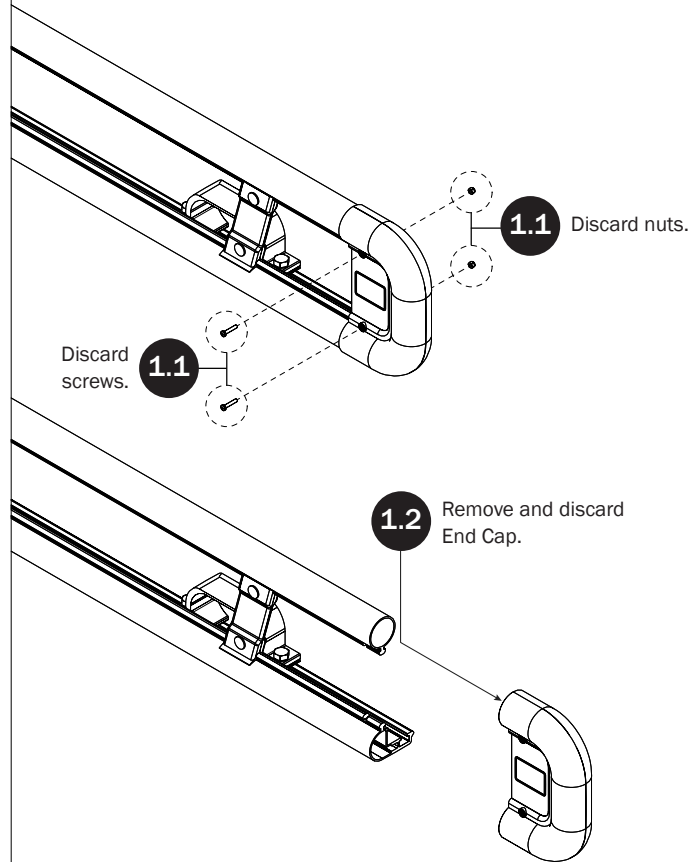
2—PAR-8501 (Qty 1)
PTR Side Rail Add-On Conversion, Right, 24"



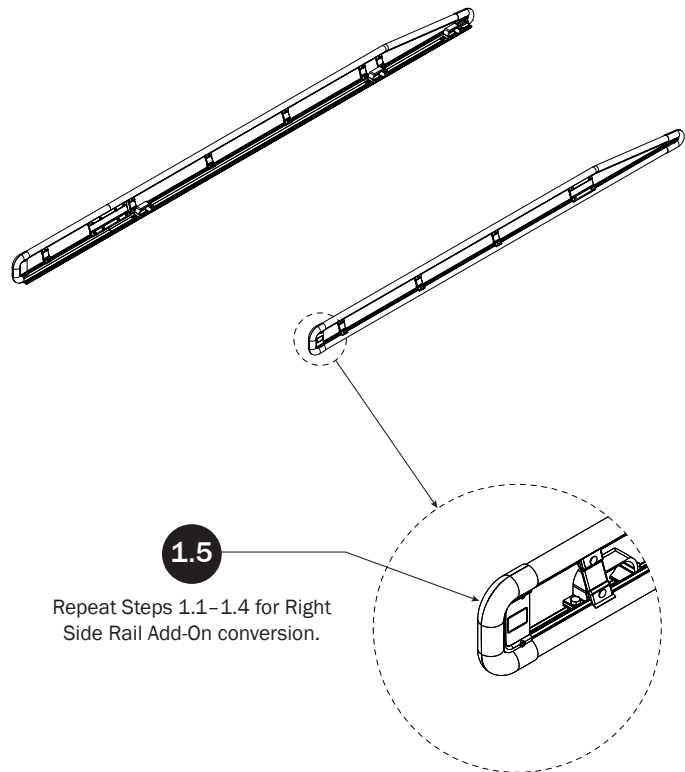
PTR ADD-ON CONVERSION NEW INSTALLATION



PTR LEFT SIDE RAIL

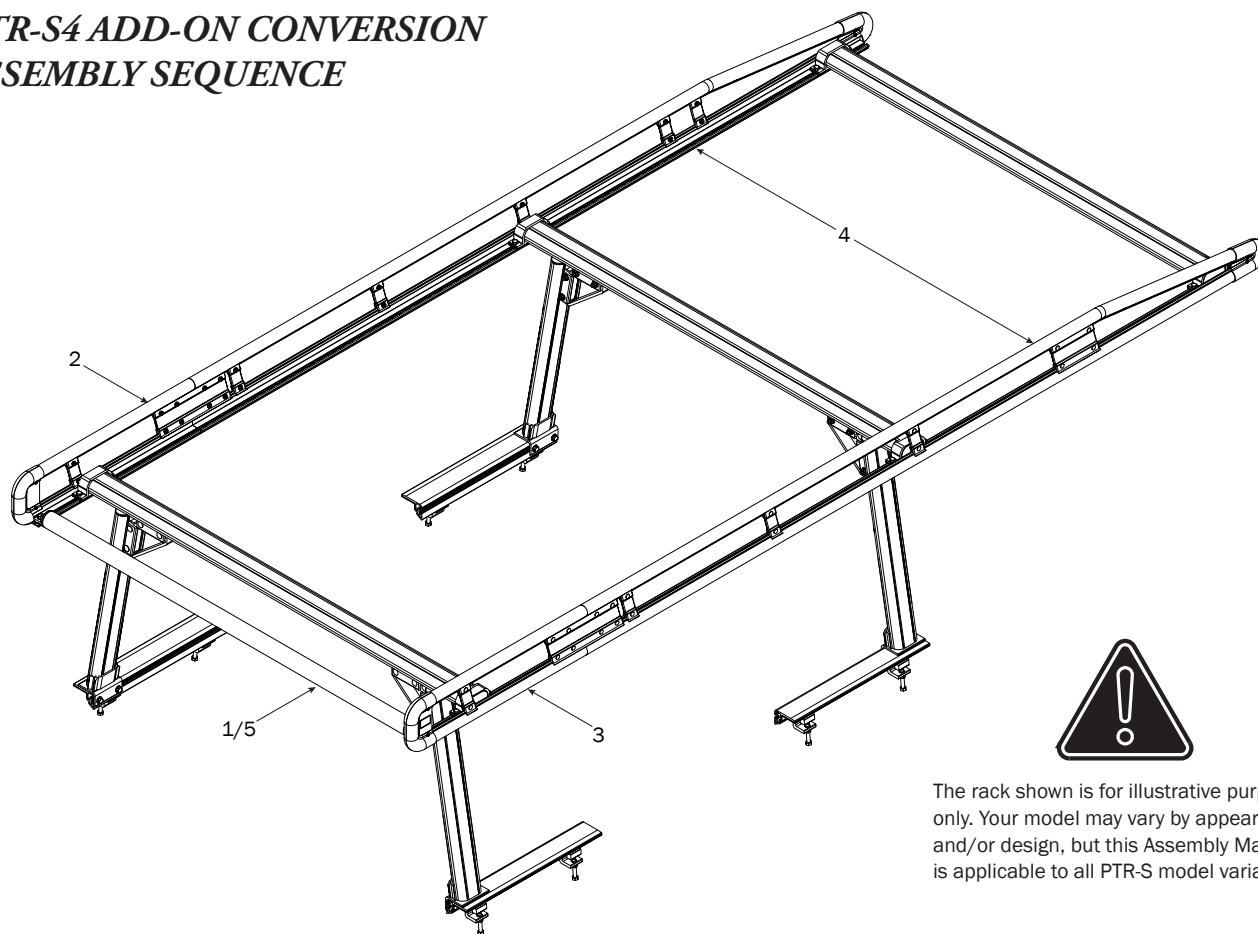


PTR RIGHT SIDE RAIL



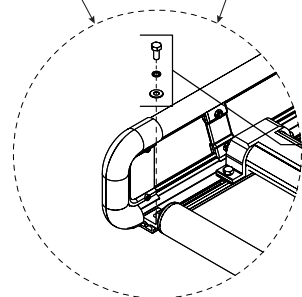
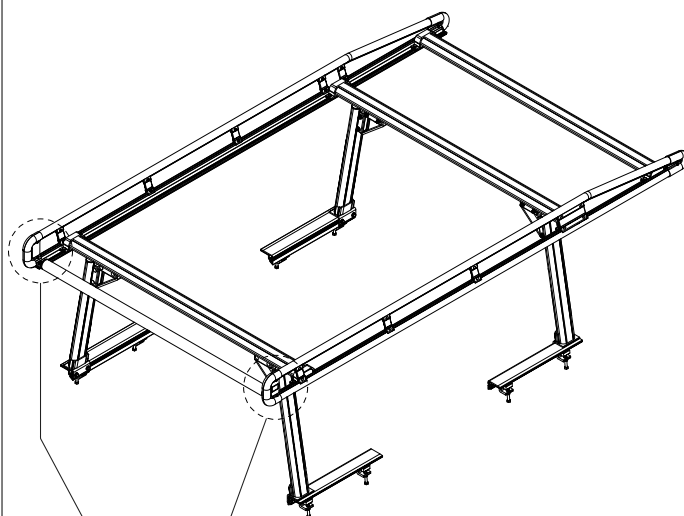
1.6 Refer to the PTR-S1 or PTR-S2 Assembly Manual to complete the installation of your specific rack model.

PTR-S4 ADD-ON CONVERSION ASSEMBLY SEQUENCE



The rack shown is for illustrative purposes only. Your model may vary by appearance and/or design, but this Assembly Manual is applicable to all PTR-S model variants.

ROLLER ASSEMBLY REMOVAL

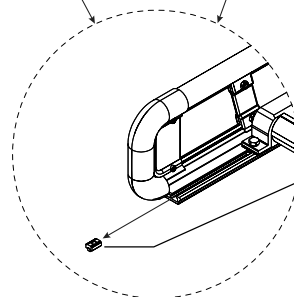
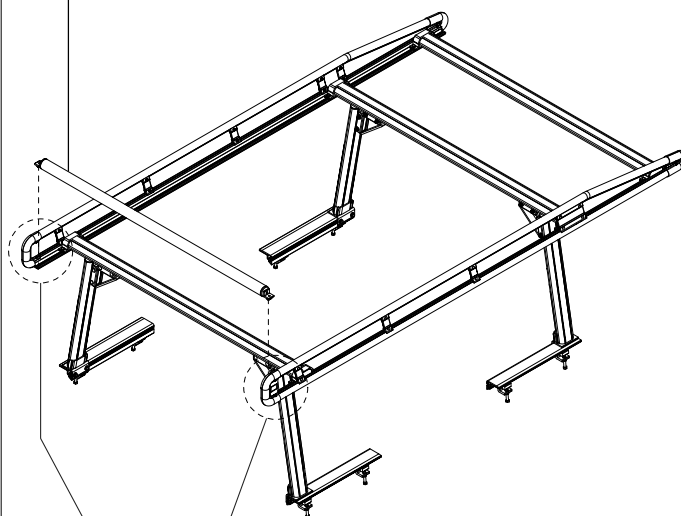


1.1

Remove the bolt, lock washer, and washer from the Roller Assembly. Do not discard as these will be reused in Step 5.2

1.2

Remove and set aside Roller Assembly. This will be reinstalled in Step 5.2



1.3

Remove the Roller strip nut. Do not discard as this will be reused in Step 5.1

PTR LEFT SIDE RAIL

2.1
Discard screws.

2.1
Discard nuts.

2.2 Remove and discard End Cap.

2.3 Slide the left PTR Add-On to the back end of the left PTR Rail until firmly seated against the Upper and Lower Rail Tubes.

2.4 Torque all nuts to 130 in-lbs.

PTR RIGHT SIDE RAIL

3

Repeat Steps 2.1–2.4 for Right Side Rail Add-On conversion.

RESET SIDE RAILS TO PTR BASE

4.1 Loosen Crossbar Hanger Clamp bolts as indicated.

4.2

Slide the Side Rails forward, then set Side Rail ends to Channel Mounting Bracket distances shown in Figure 1.

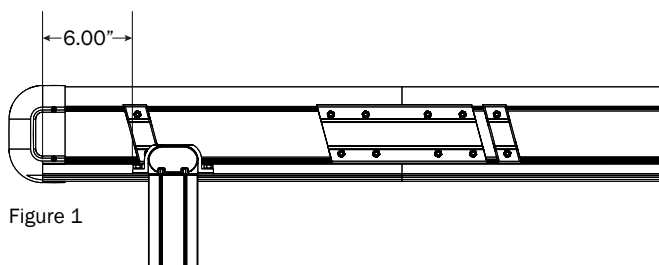
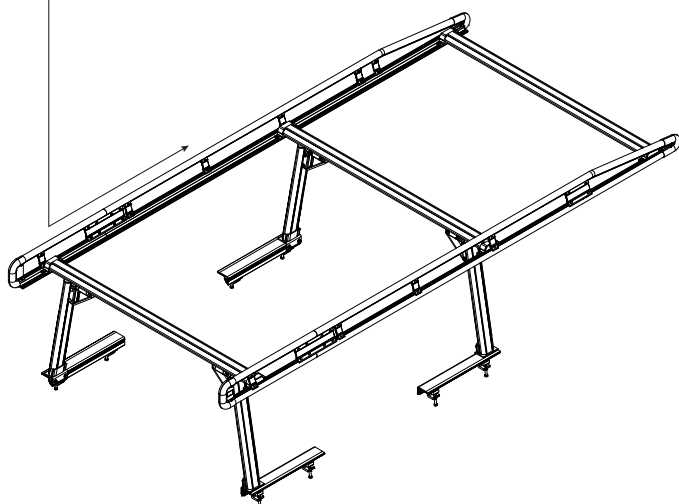
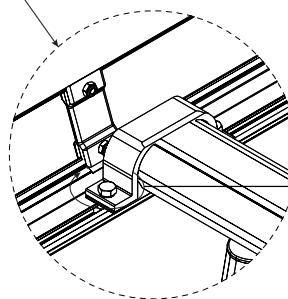
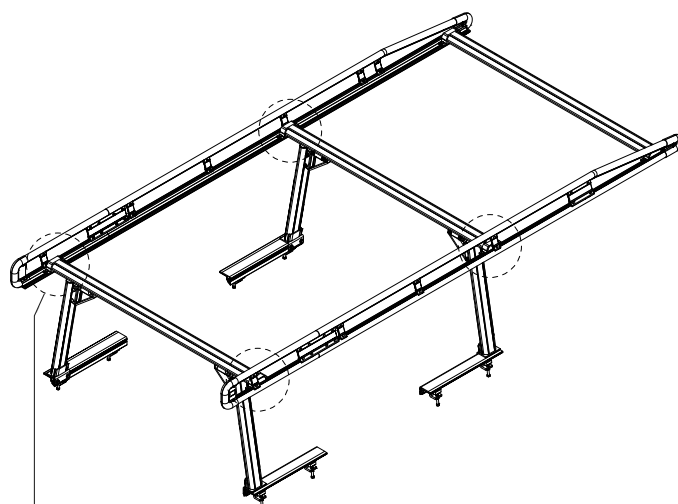


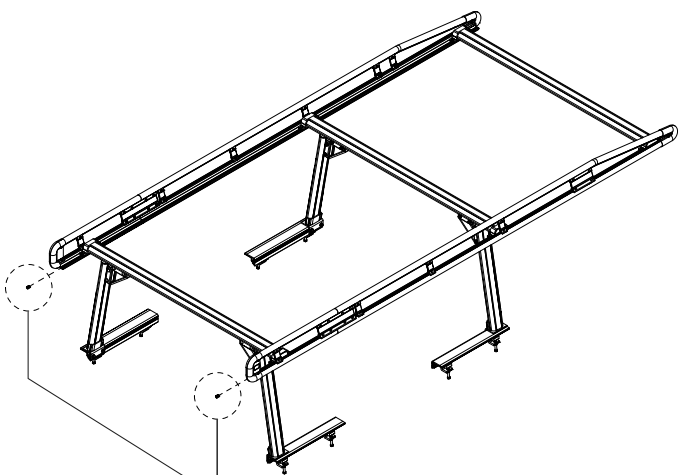
Figure 1



4.3

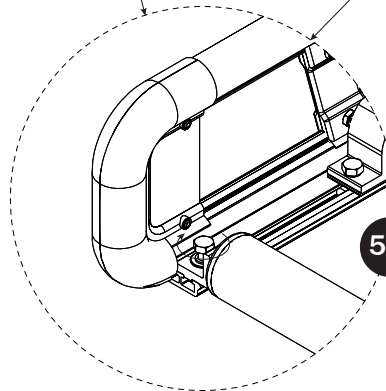
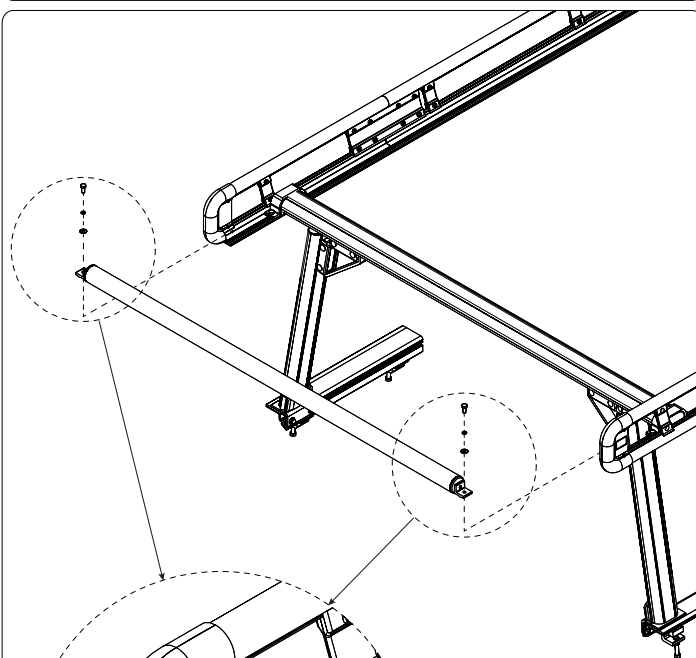
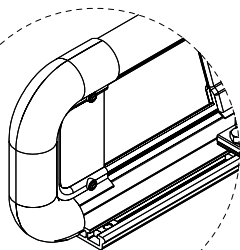
Torque Hanger Clamp bolts to 150 in-lbs.

PTR ROLLER ASSEMBLY



Slide the Roller Assembly Strip Nuts into the back ends of the Left and Right Side Rails.

5.1



5.2

Position Roller Assembly flush to rear of Side Rails, and torque Roller bolts to 90 in-lbs.

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