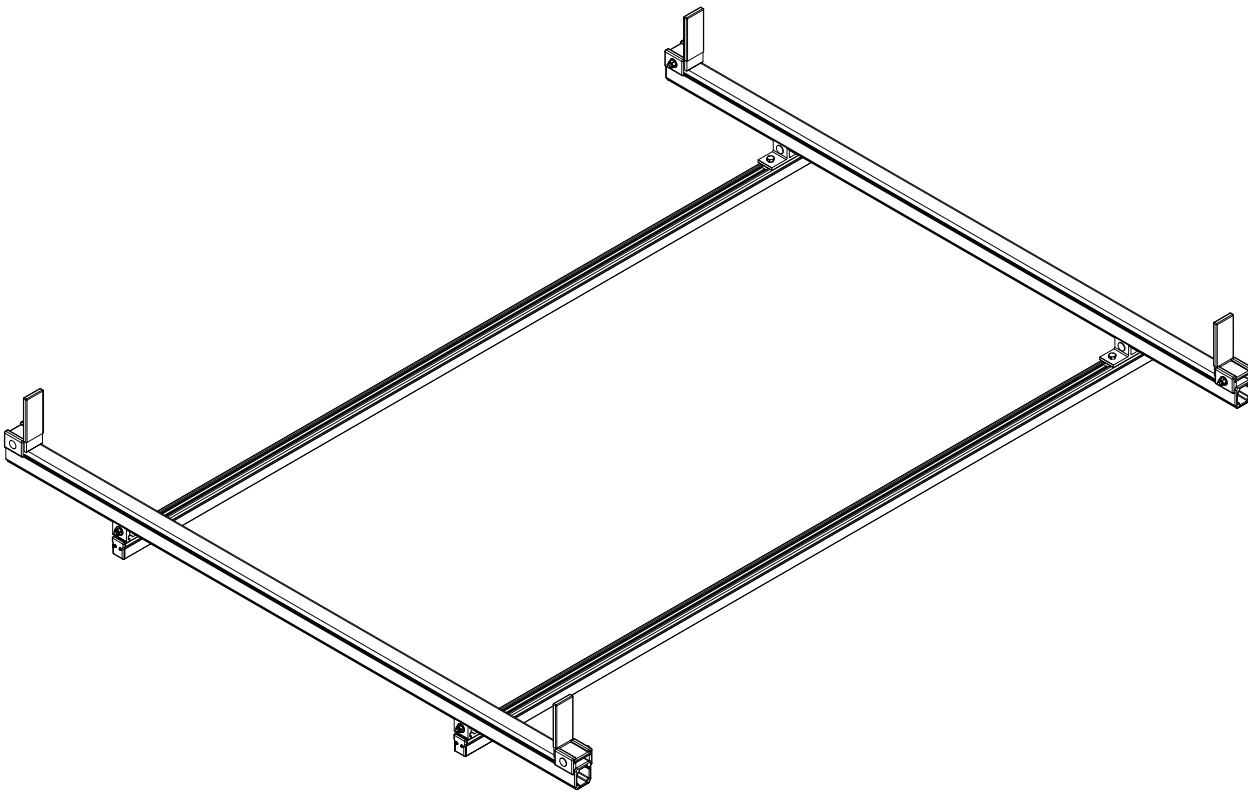


# **PRIME DESIGN™**

A Safe Fleet Brand



**PBB** 6000

PRIME DESIGN, A SAFE FLEET BRAND

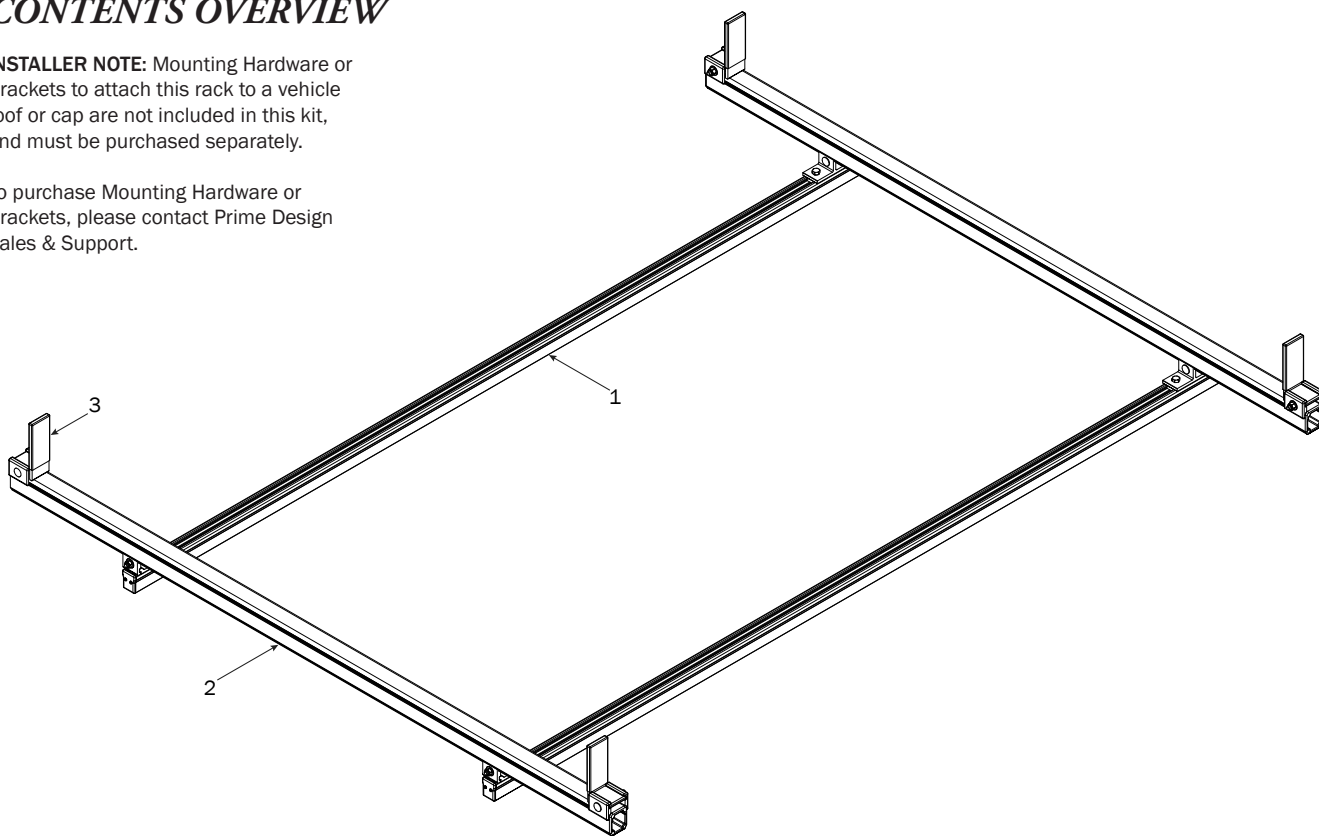
Address: 580 Opperman Drive, Eagan, MN 55123 • Toll Free: 1.8.PRIME.RACK

Fax: 651-552-1799 • Email: [info@primedesign.net](mailto:info@primedesign.net) • Website: [www.primedesign.net](http://www.primedesign.net)

## CONTENTS OVERVIEW

**INSTALLER NOTE:** Mounting Hardware or Brackets to attach this rack to a vehicle roof or cap are not included in this kit, and must be purchased separately.

To purchase Mounting Hardware or Brackets, please contact Prime Design Sales & Support.



1—FBM-0001 ..... (Qty 1)  
Channels with hardware



Channels (2X)



Screws (8X)

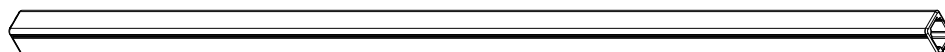


End Caps (4X)

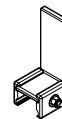


Brackets (4X)

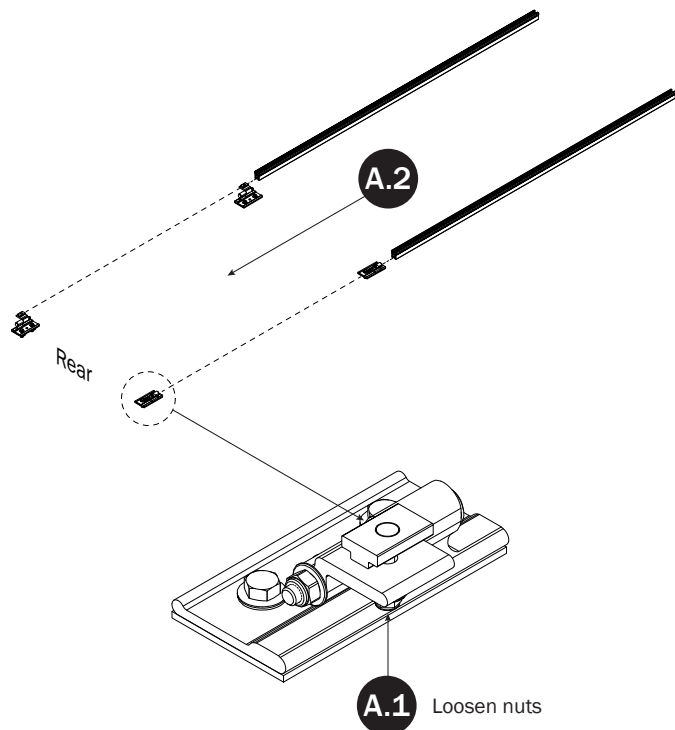
2—Crossbar Assembly..... (Qty 2)



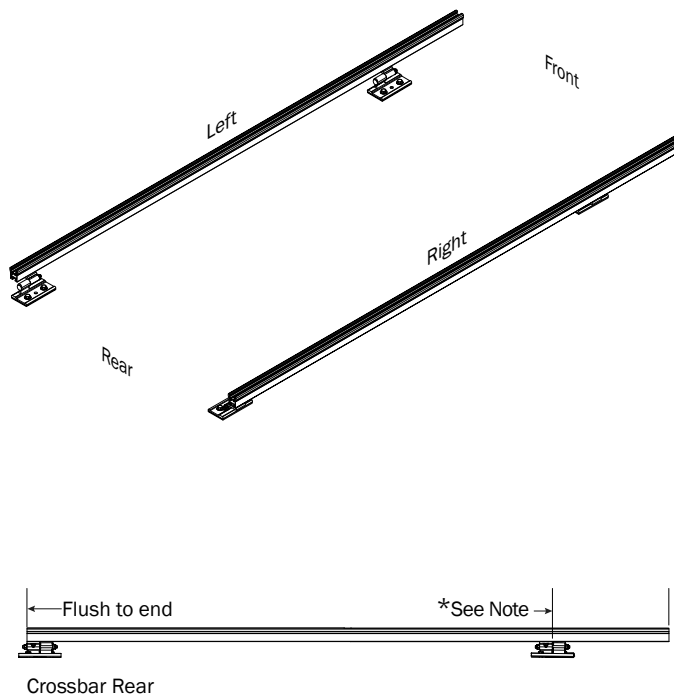
3—Ladder Stop Assembly ..... (Qty 4)  
1.75"



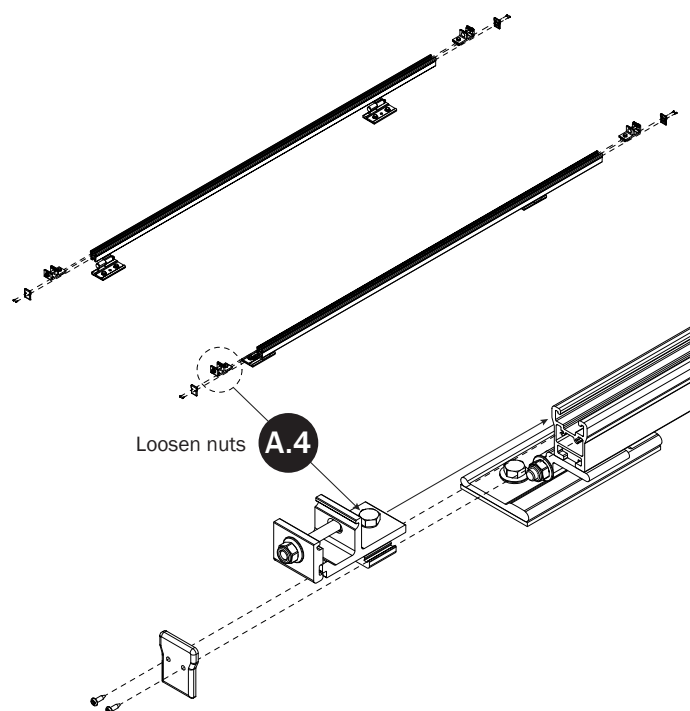
## FBM-0001 FLUSH CHANNELS TO PRE-INSTALLED MOUNTING BRACKETS



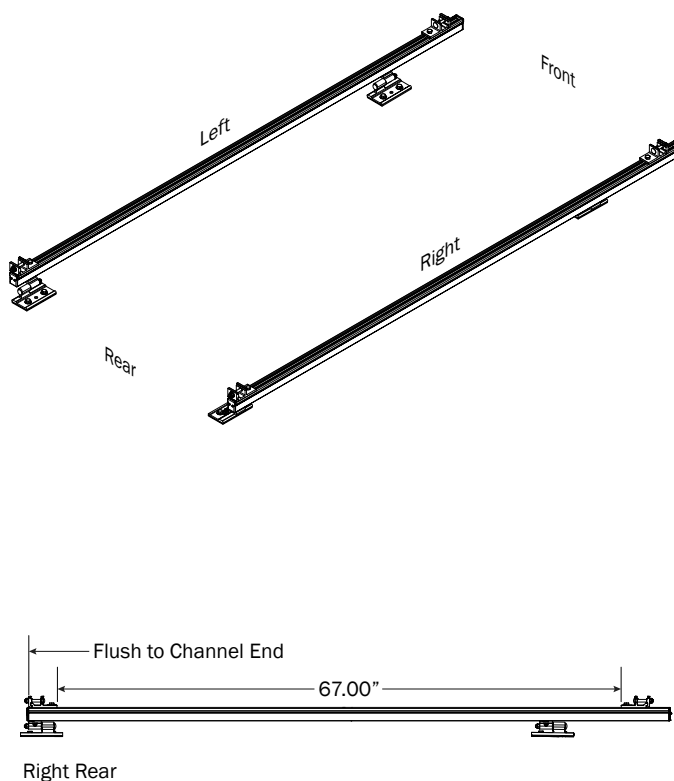
**A.3** Set to distances then torque nuts to 80 in-lbs

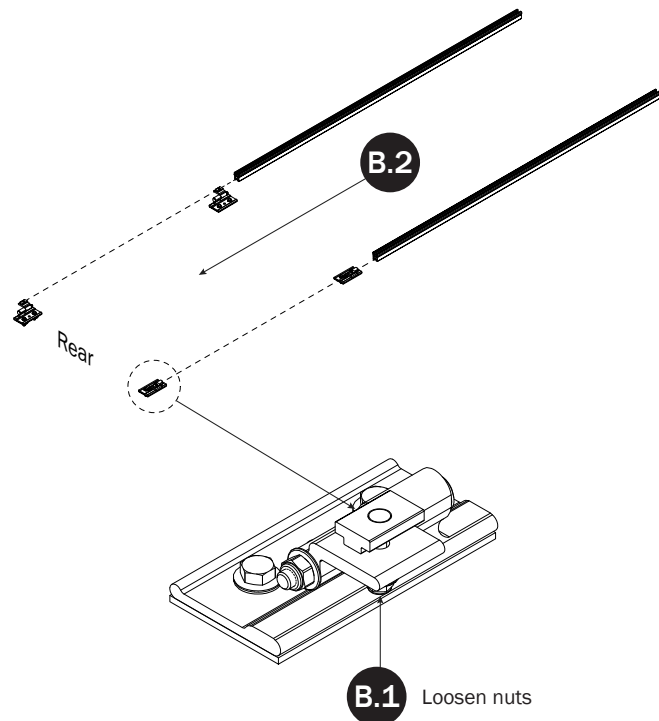
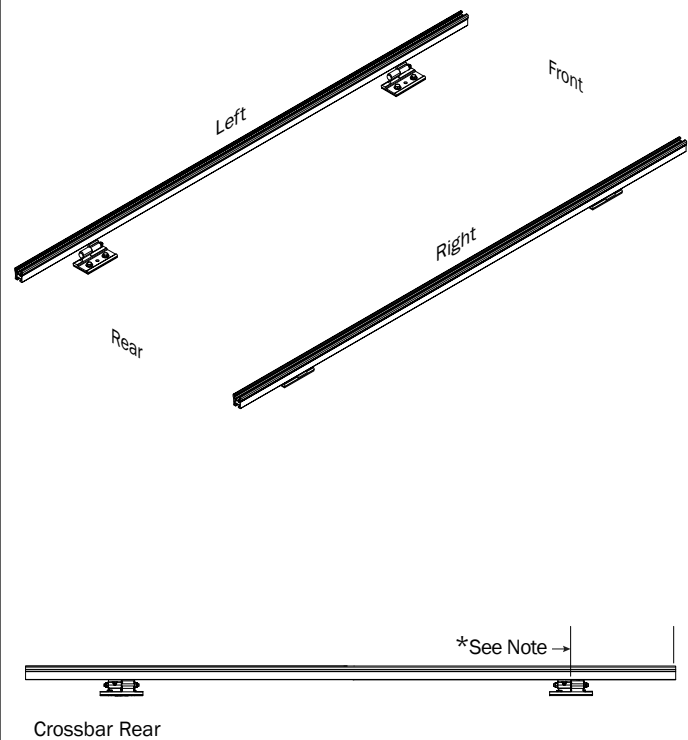


\*Note: Use Alternate instructions if marked distances exceed 18" (457mm).

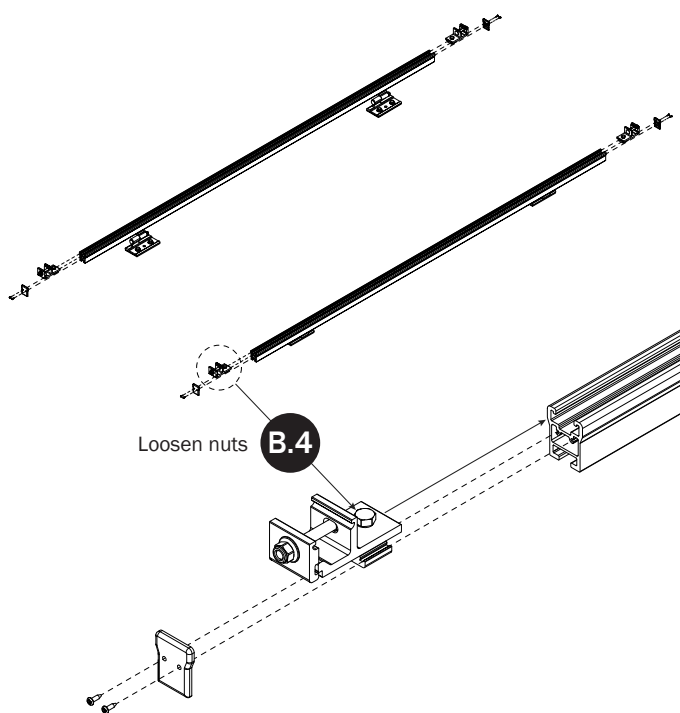
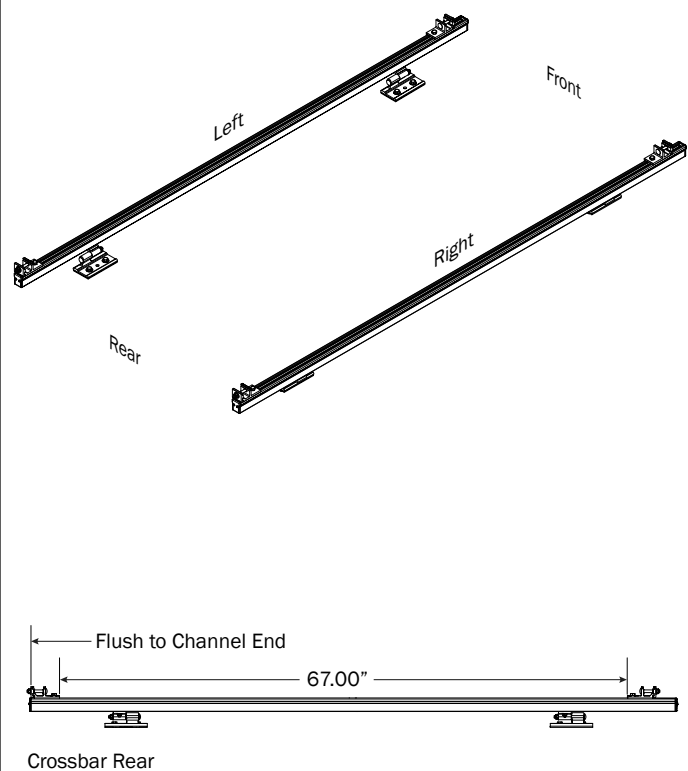


**A.5** Set to distances then torque Rear Bracket nuts to 90 in-lbs

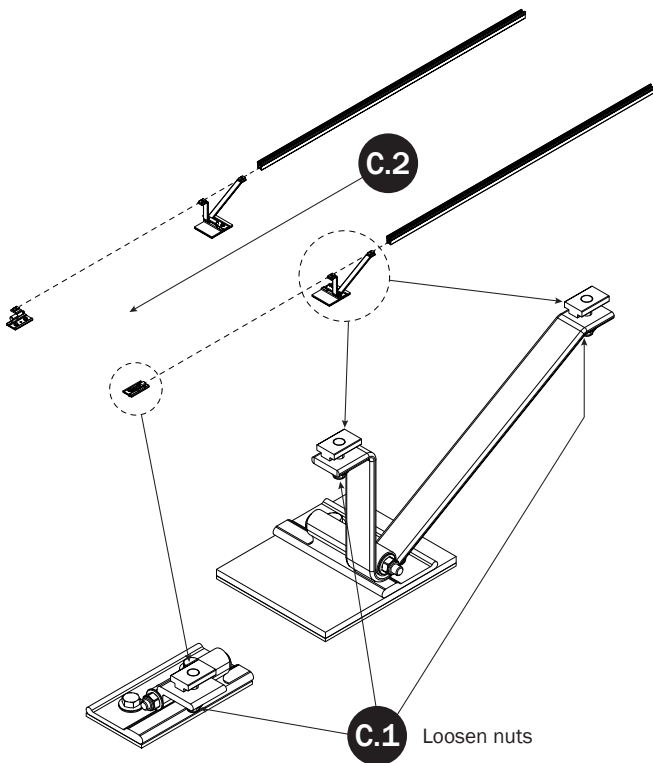


**FBM-0001 ALTERNATE**  
CHANNELS TO PRE-INSTALLED  
MOUNTING BRACKETS**B.3** Set to distances then torque nuts to 80 in-lbs

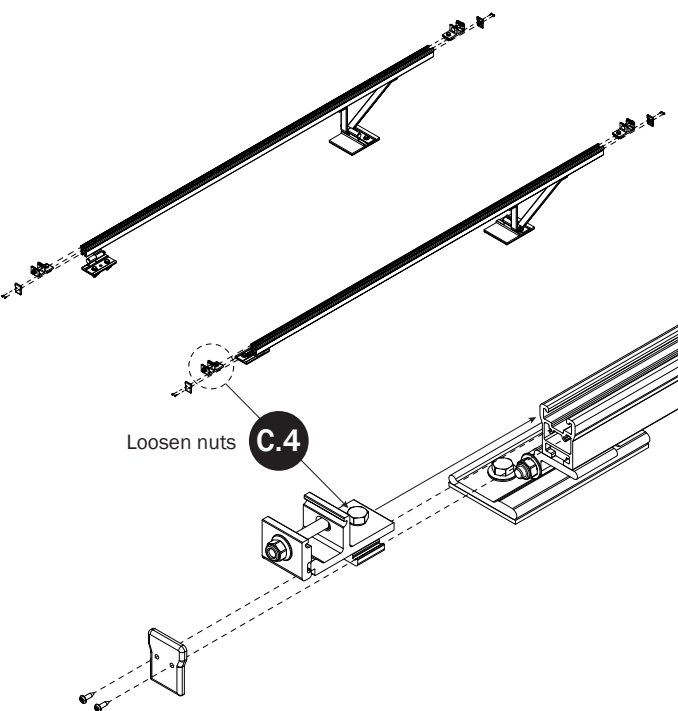
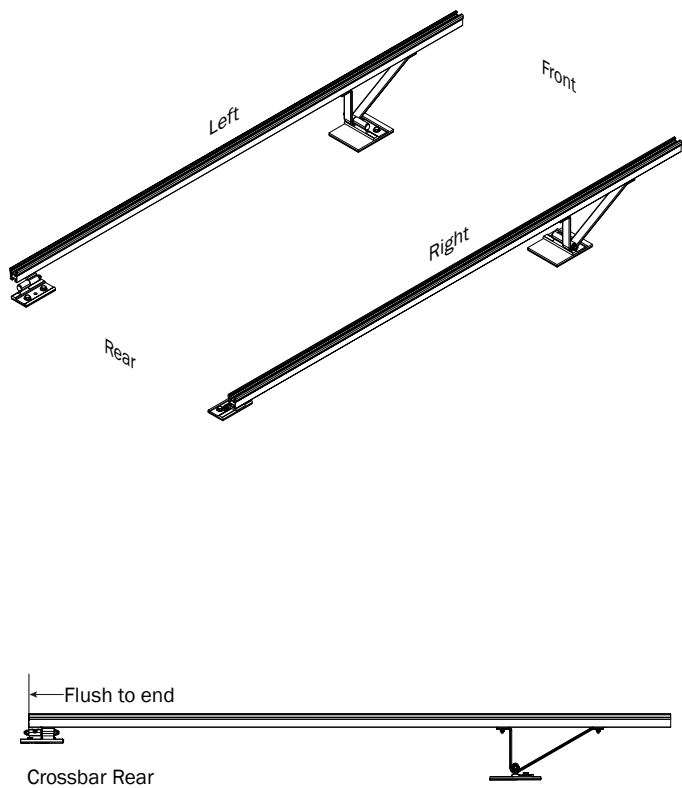
\* Move Channels rearward until front distance no longer exceeds 18" (457mm).

**B.5** Set to distances then torque Rear Bracket nuts to 90 in-lbs

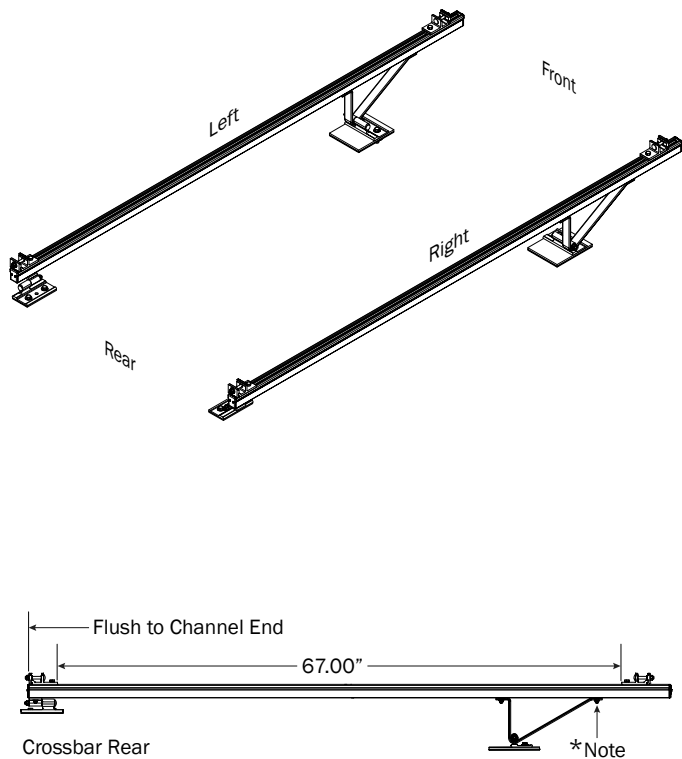
**FBM-0001 SLOPED TYPICAL**  
CHANNELS TO PRE-INSTALLED  
MOUNTING BRACKETS



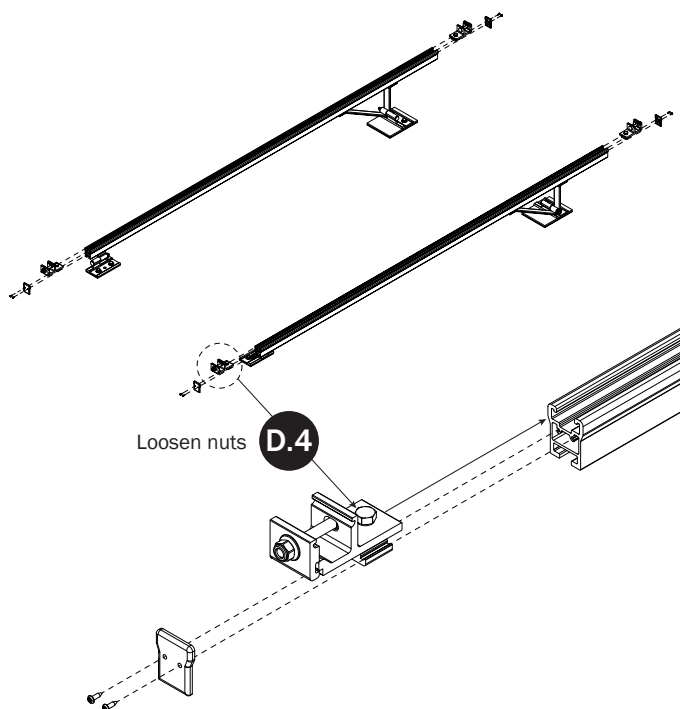
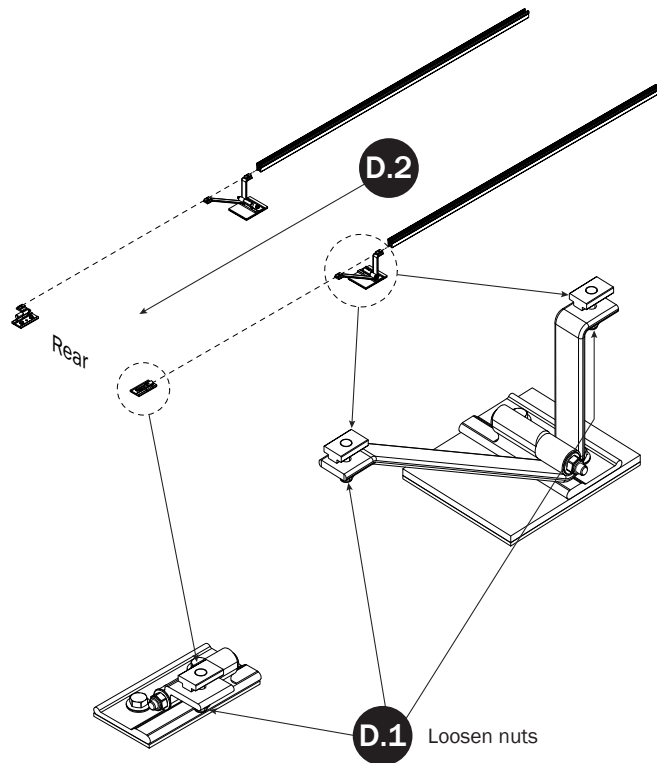
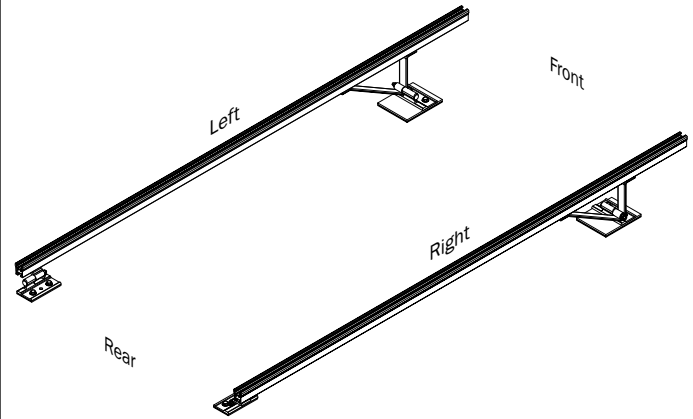
**C.3** Set to distances then torque nuts to 80 in-lbs



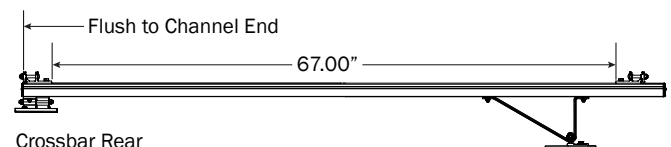
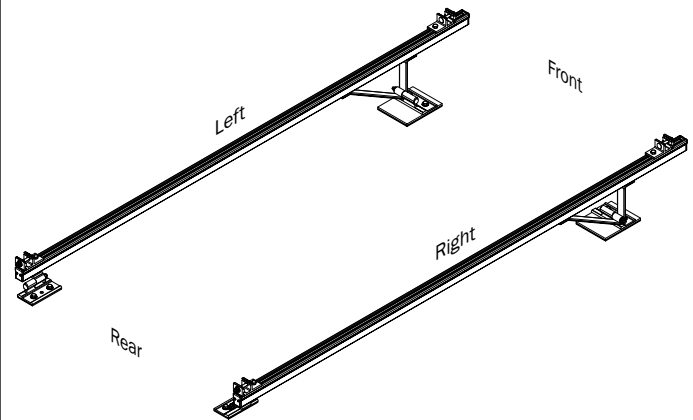
**C.5** Set to distances then torque nuts to 90 in-lbs



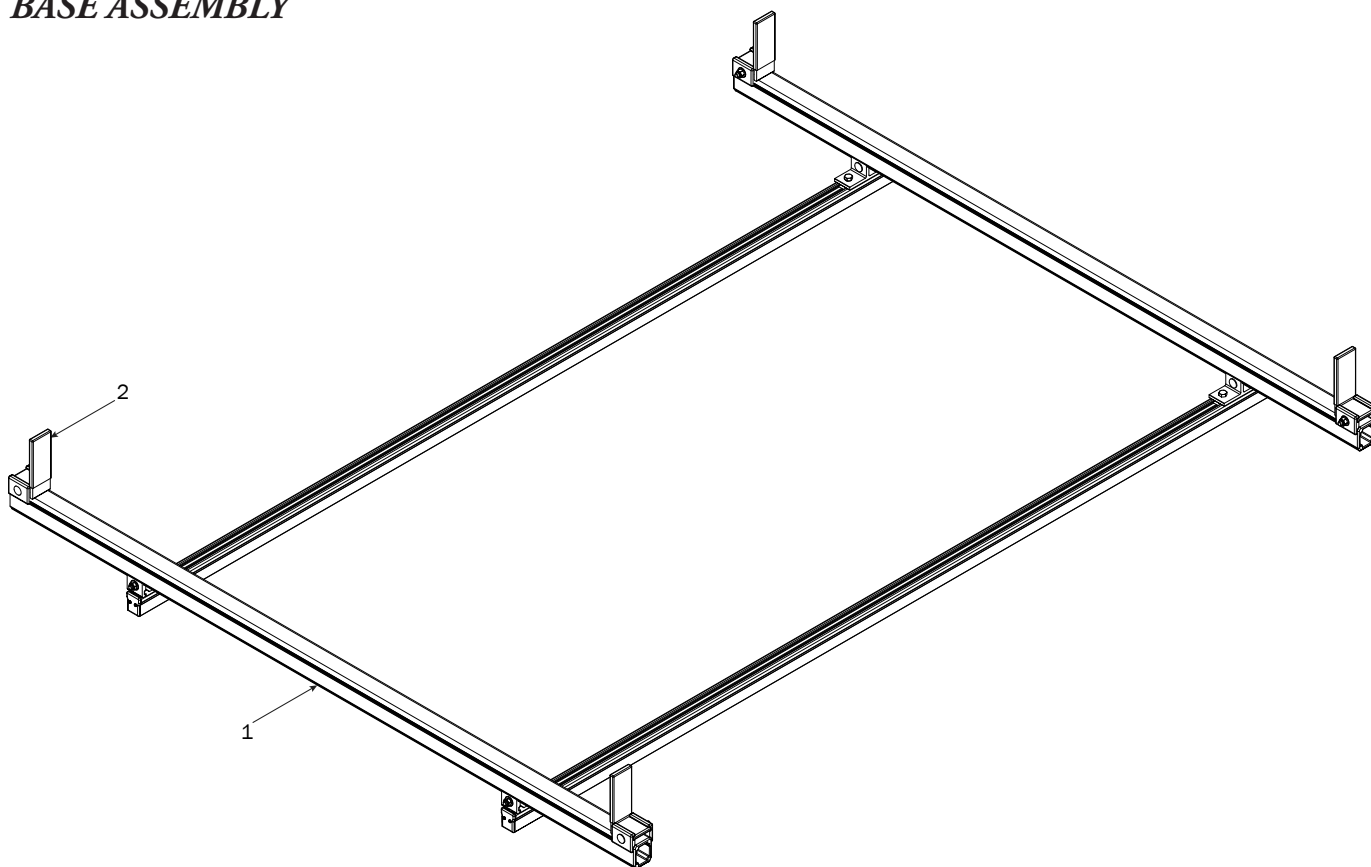
\*Note: Use Alternate instructions if mounting point is beyond end of Channel.

**FBM-0001 SLOPED ALTERNATE**  
CHANNELS TO PRE-INSTALLED  
MOUNTING BRACKETS**D.3** Set to distances then torque nuts to 80 in-lbs

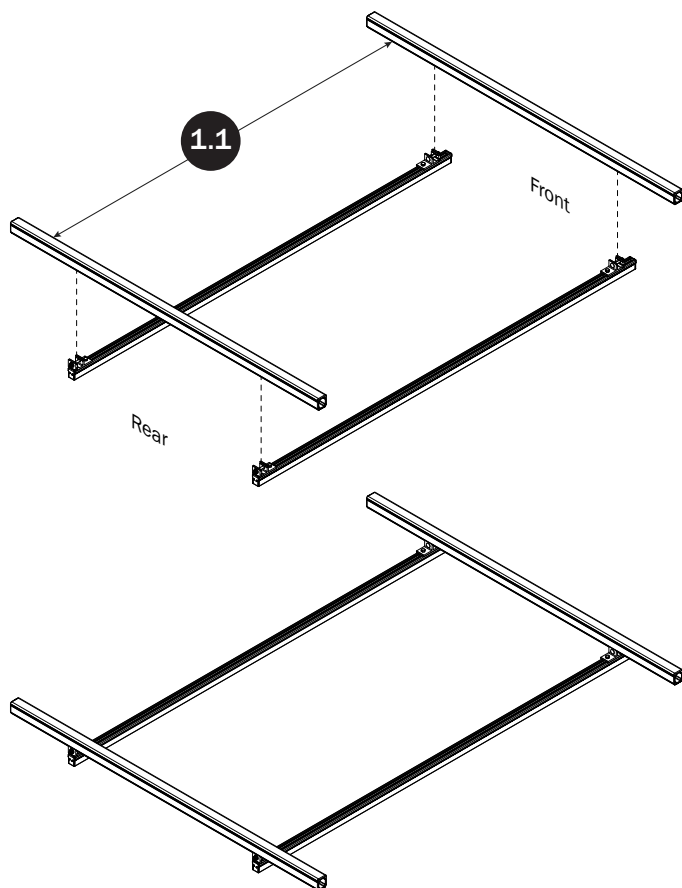
\*Note: Use Sloped Typical instructions if front distance exceeds 18" (457mm).

**D.5** Set to distances then torque nuts to 90 in-lbs

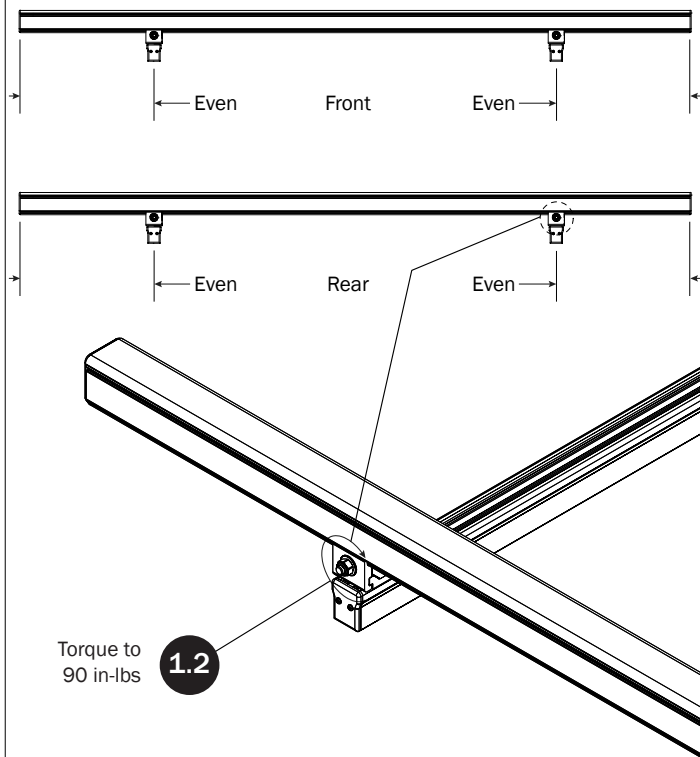
## BASE ASSEMBLY



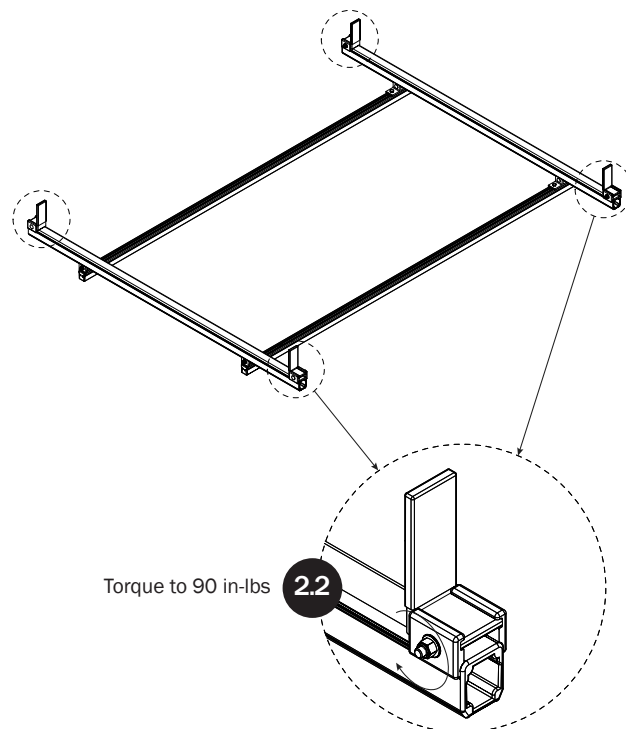
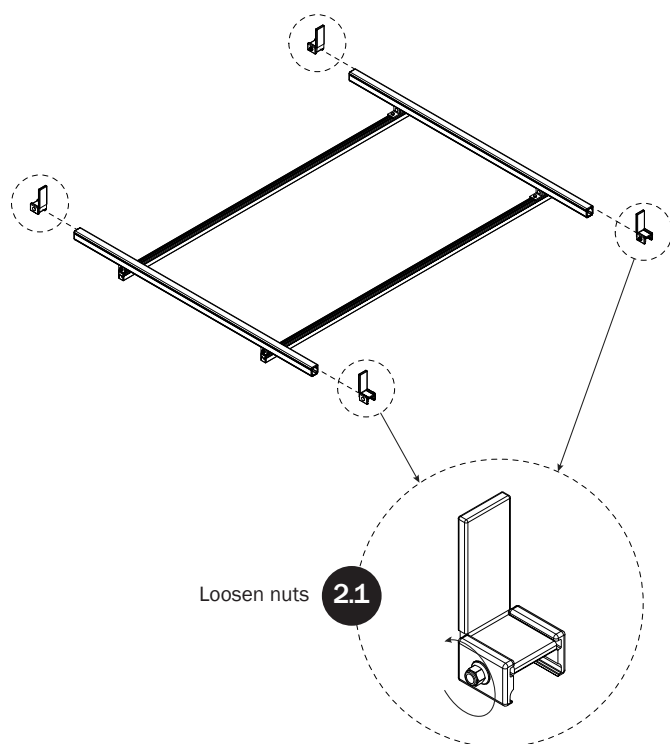
## CROSSBARS



## CROSSBAR ADJUSTMENT



## LADDER STOPS



USAM-PBB6000-US01 Rev-A 0318