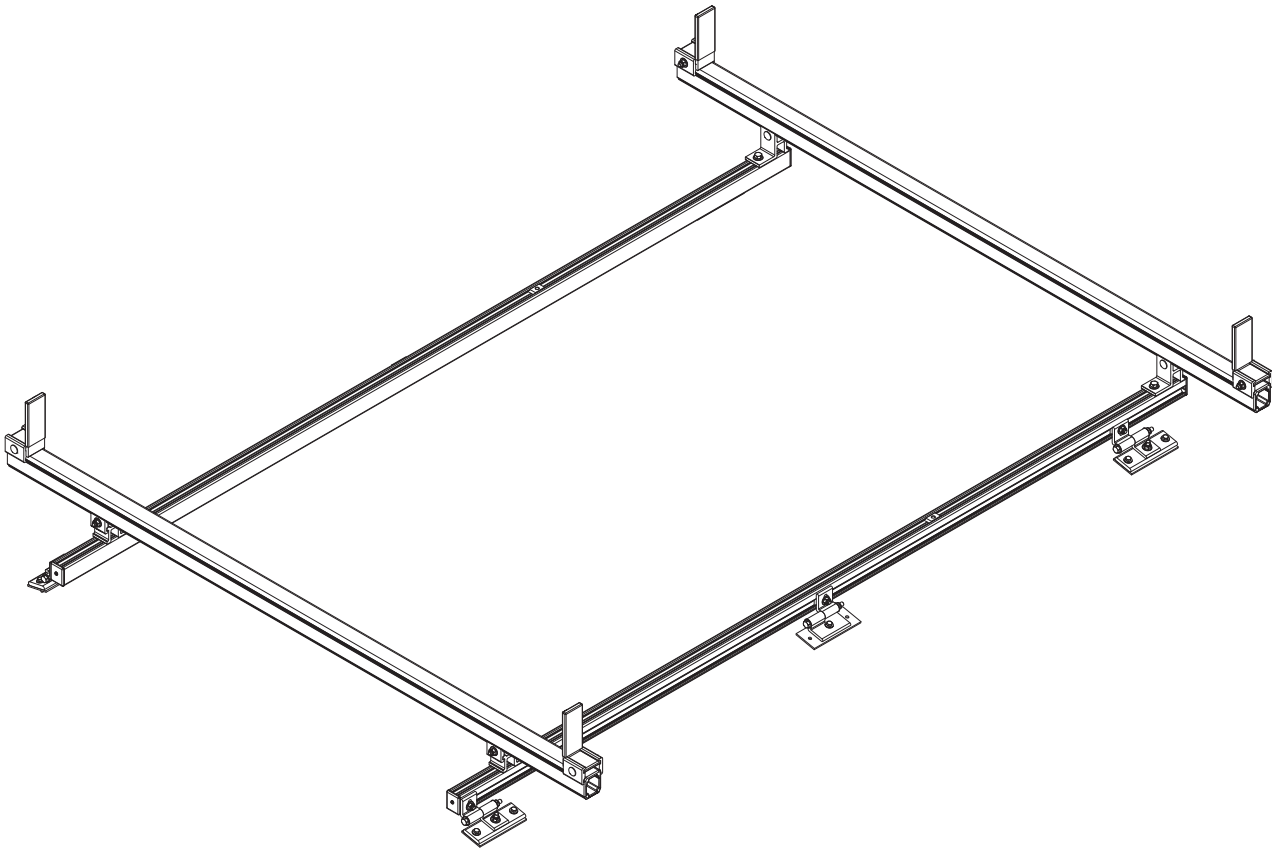


PRIME DESIGN™

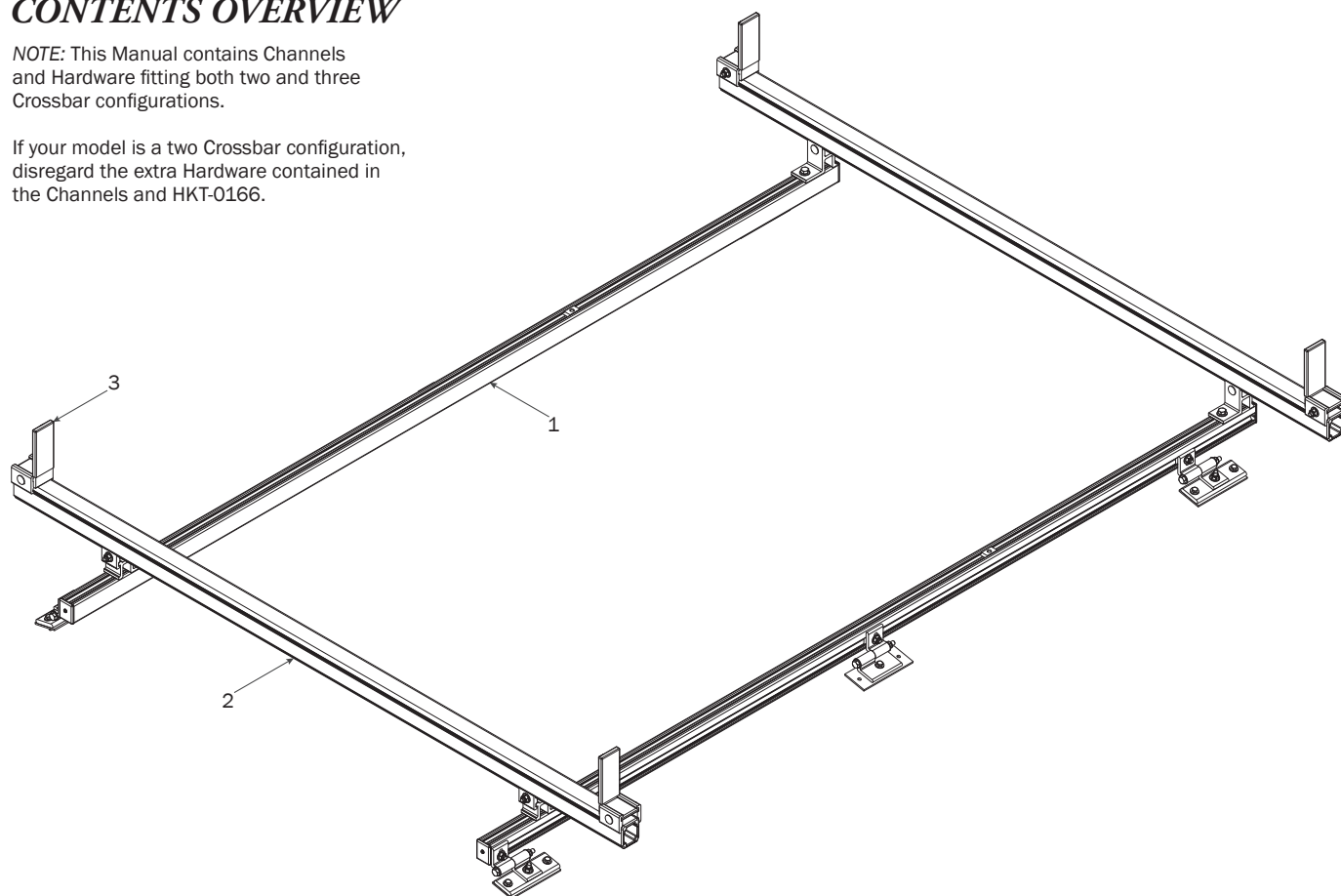
A Safe Fleet Brand



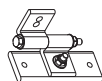
CONTENTS OVERVIEW

NOTE: This Manual contains Channels and Hardware fitting both two and three Crossbar configurations.

If your model is a two Crossbar configuration, disregard the extra Hardware contained in the Channels and HKT-0166.



- 1—FBM-0113 (Qty 1)
Channels with hardware



Mounting Foot (4X)



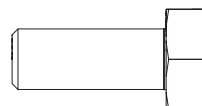
Mounting Mid-Foot (2X)



Foam Pad (6X)



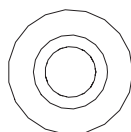
Channel Bracket (4X)



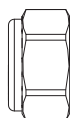
M8 x 20MM (6X)



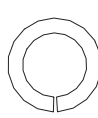
M6 x 25MM (10X)



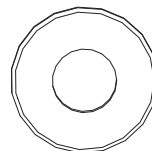
Sealing Washer (10X)



M8 Lock Nut (6X)



5/16" Lock Washer (6X)

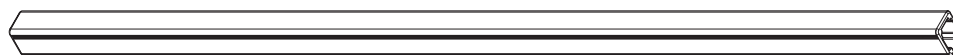


5/16" Flat Washer (22X)



Anti-Seize (1X)

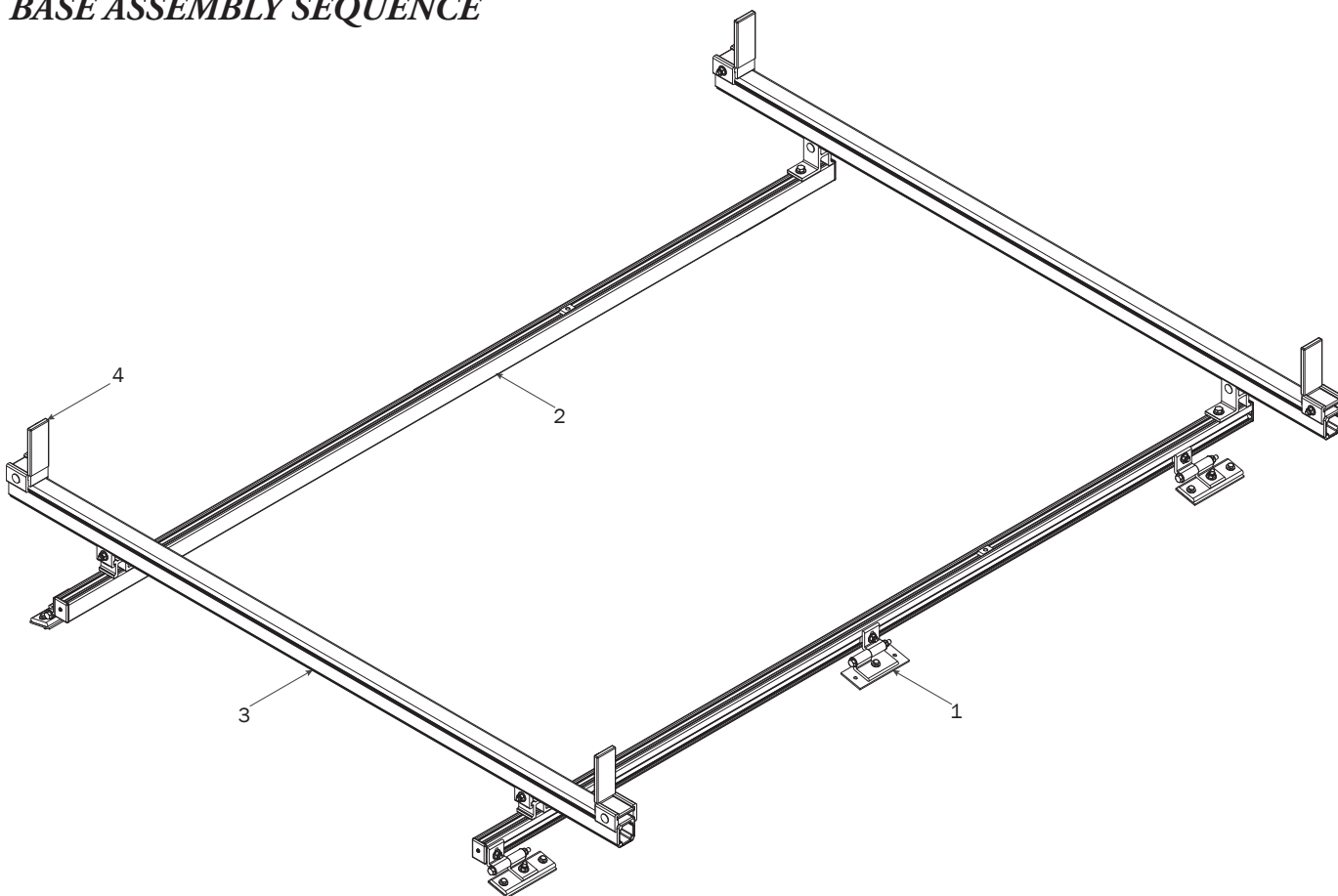
- 2—Crossbar Assembly..... (Qty 2)



- 3—Ladder Stop Assembly..... (Qty 4)
1.75"

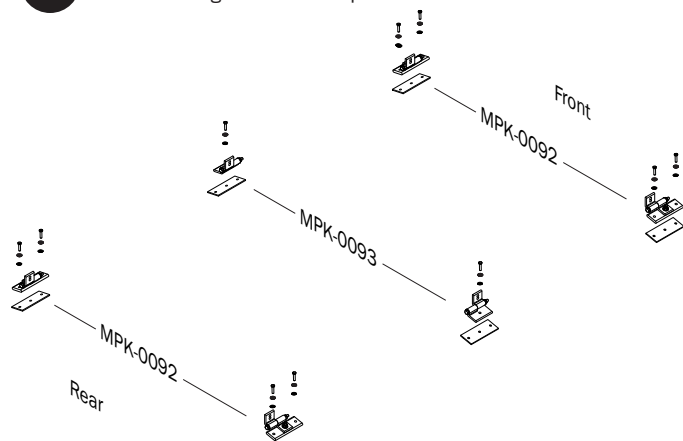


BASE ASSEMBLY SEQUENCE



MOUNTING BRACKETS

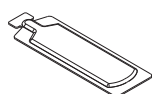
- 1** Install the Channel Mounting Brackets into the vehicle's roof mounting holes and torque to 60 in-lb.



M6 x 25MM Bolt
Flat Washer
Sealing Washer

Mounting Bracket

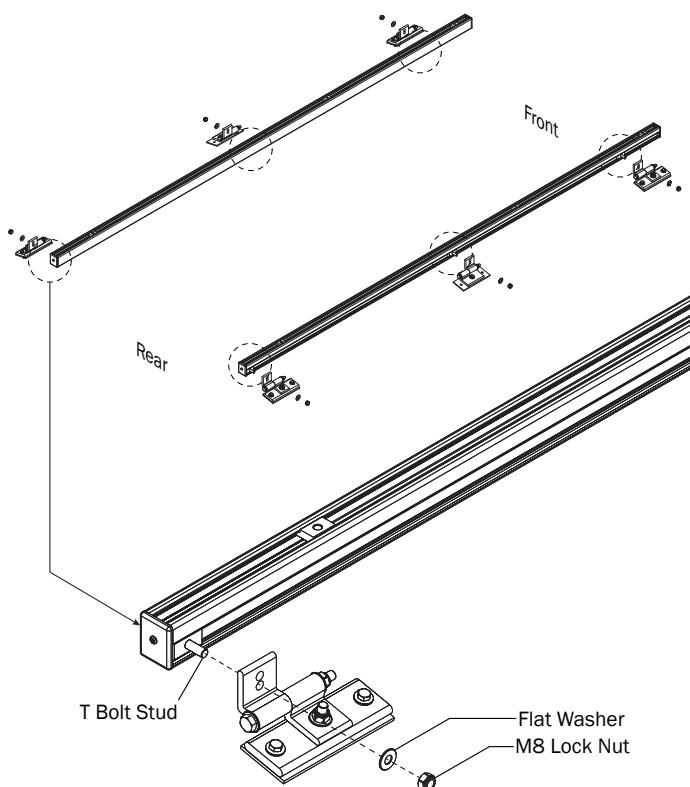
Foam Pad



Anti-Seize
Must apply Anti-Seize Compound and torque to specified value.

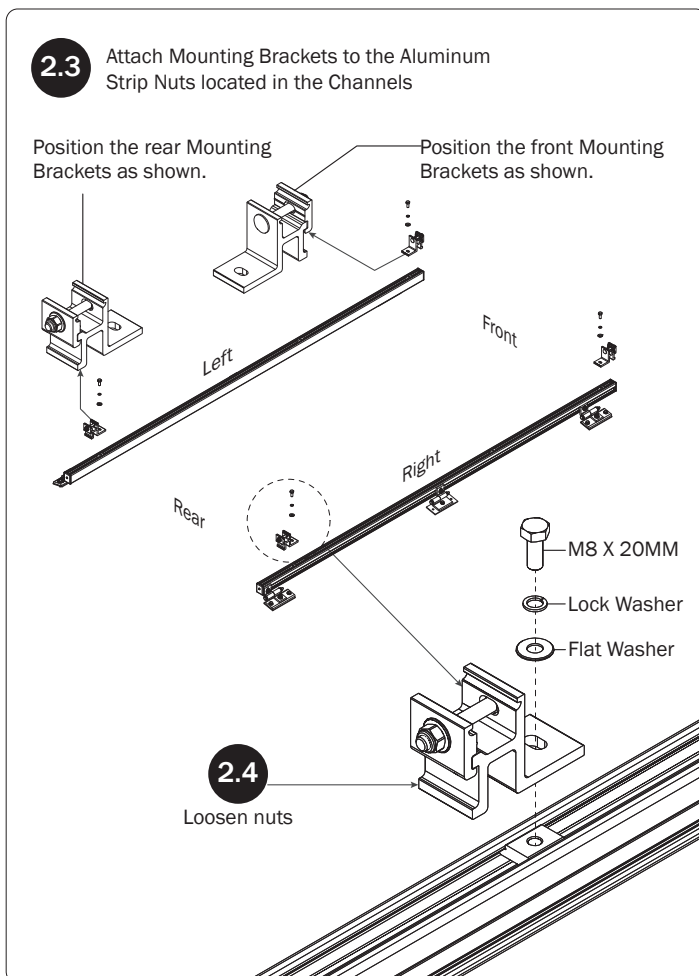
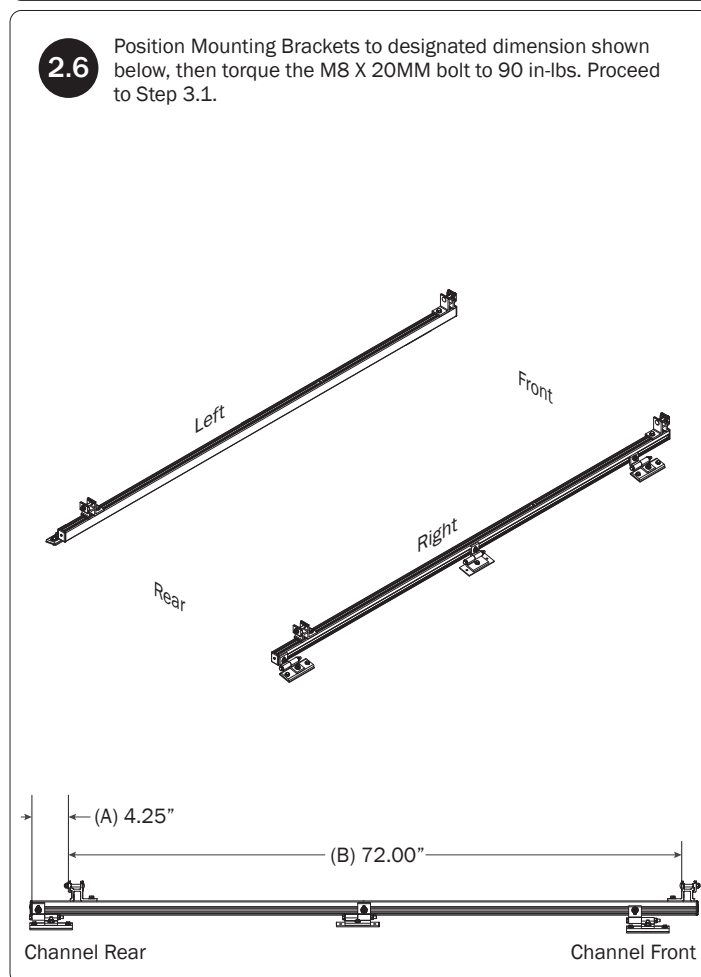
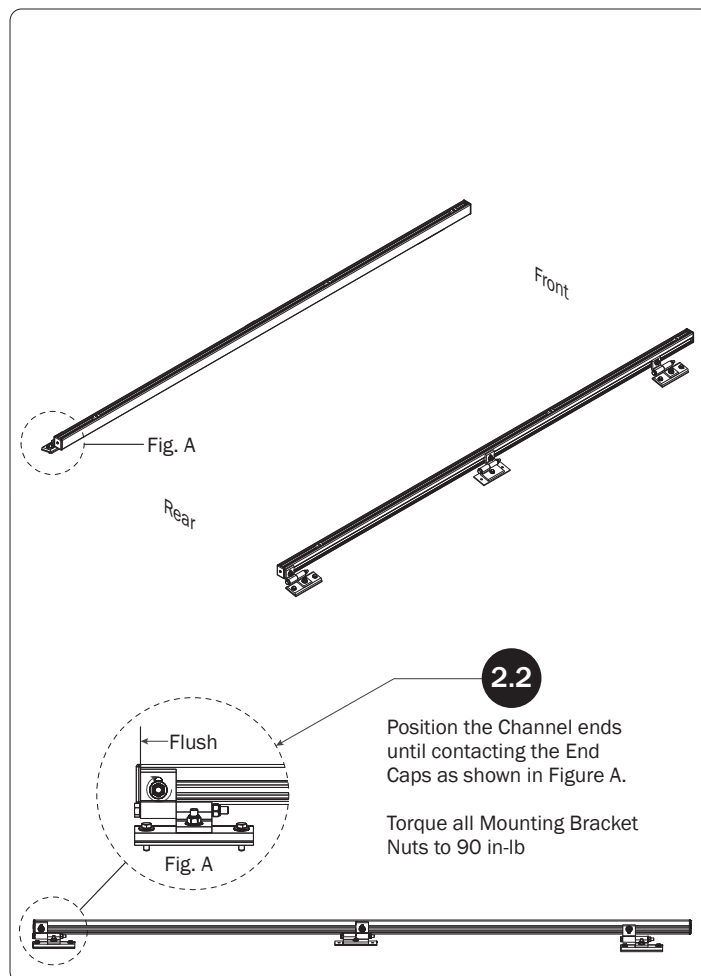
CHANNELS

- 2.1** Apply Anti-Seize to all M8 T Bolt studs, then attach the Channels to the Mounting Brackets using the indicated hardware. Do not tighten until Step 2.2

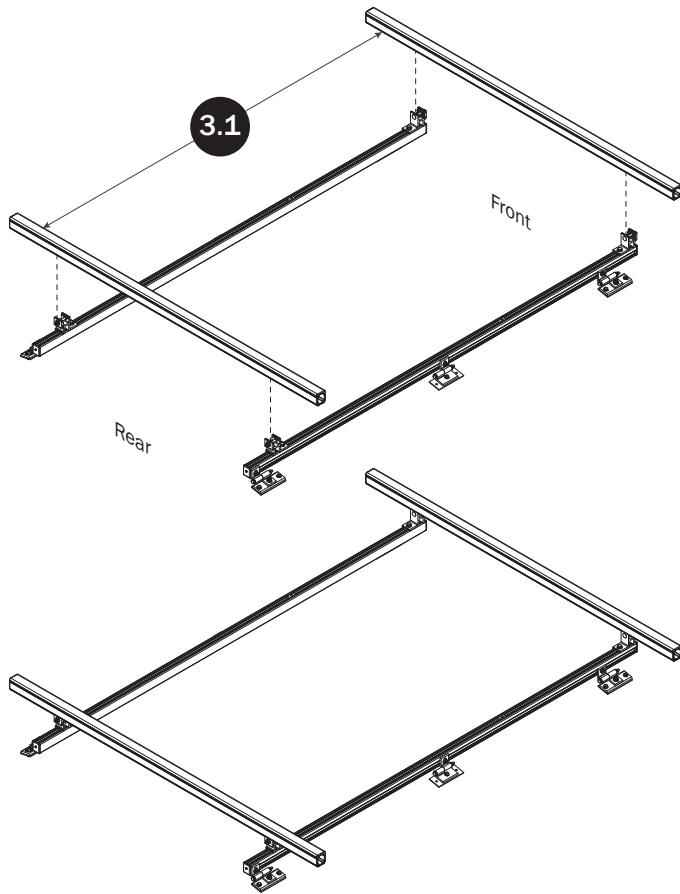


T Bolt Stud

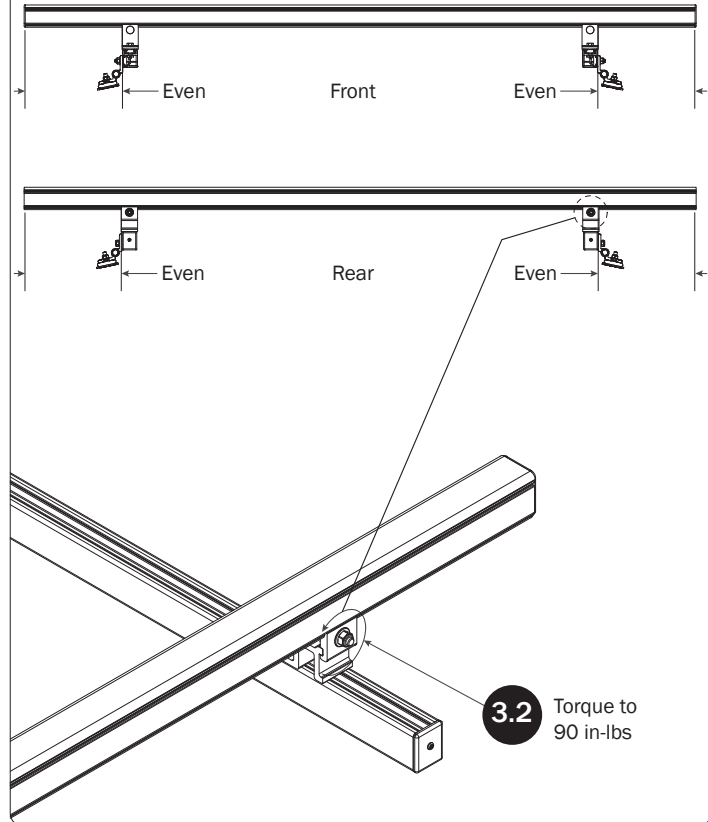
Flat Washer
M8 Lock Nut



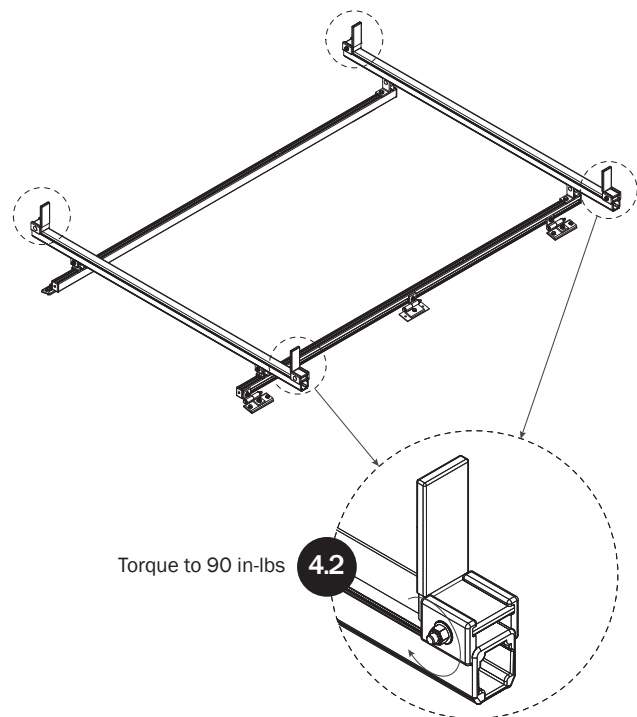
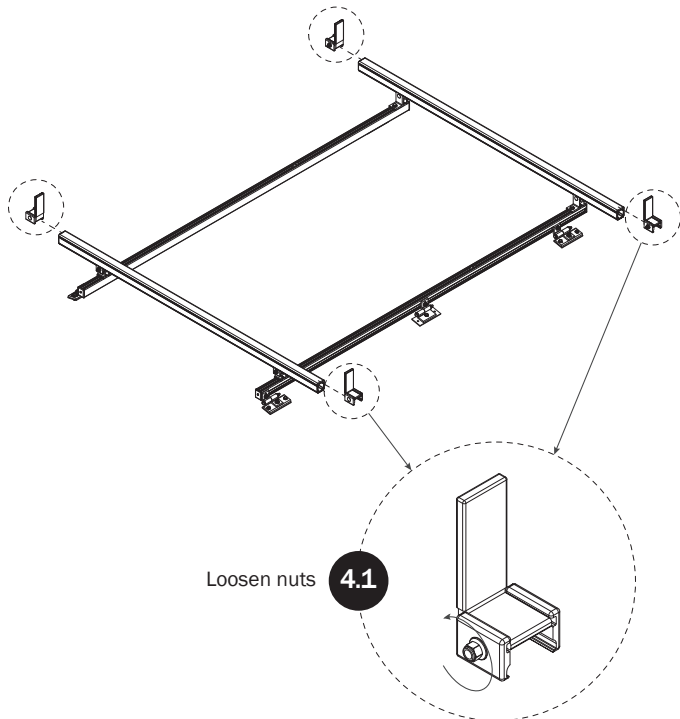
CROSSBARS



CROSSBAR ADJUSTMENT



LADDER STOPS



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