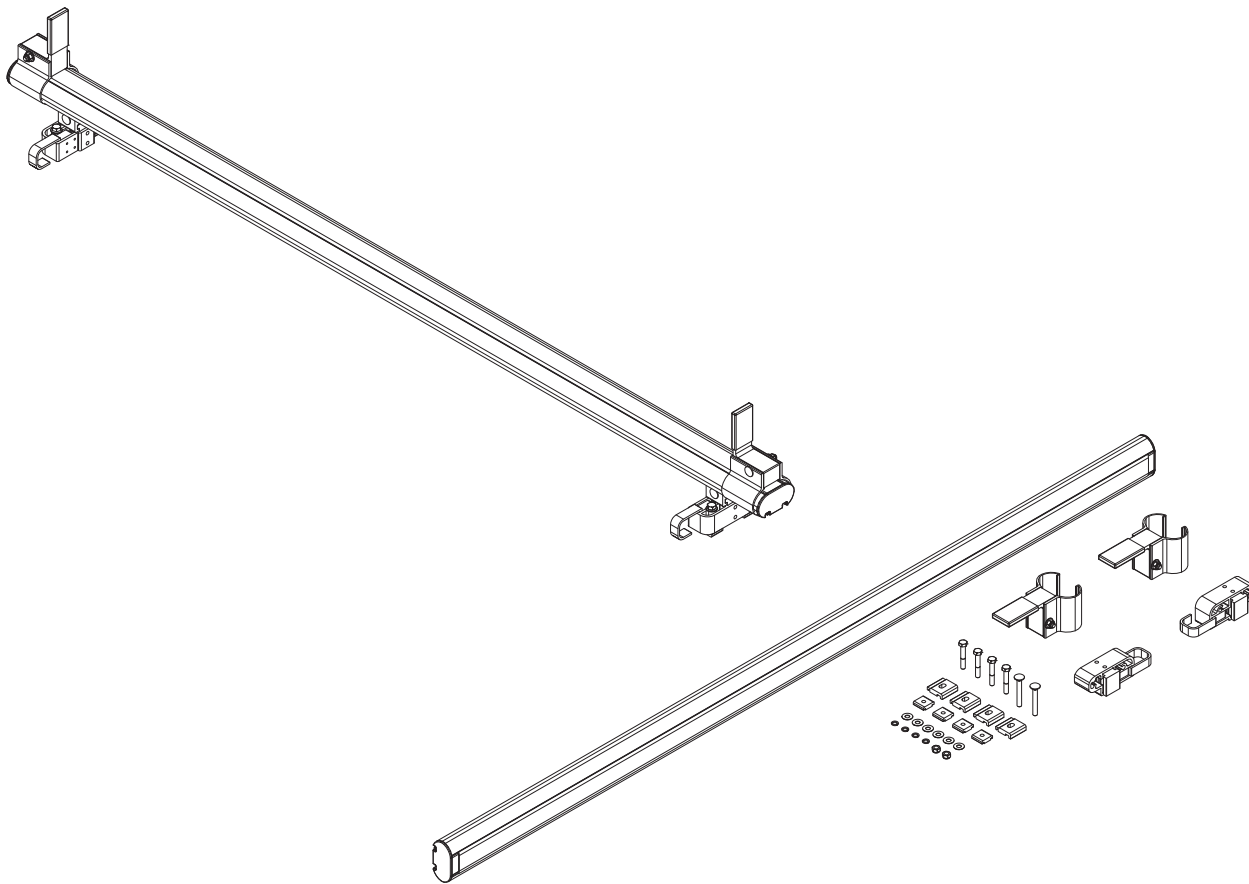


PRIME DESIGN™

A Safe Fleet Brand



OVER THE CAB ADD-ON CROSSBAR

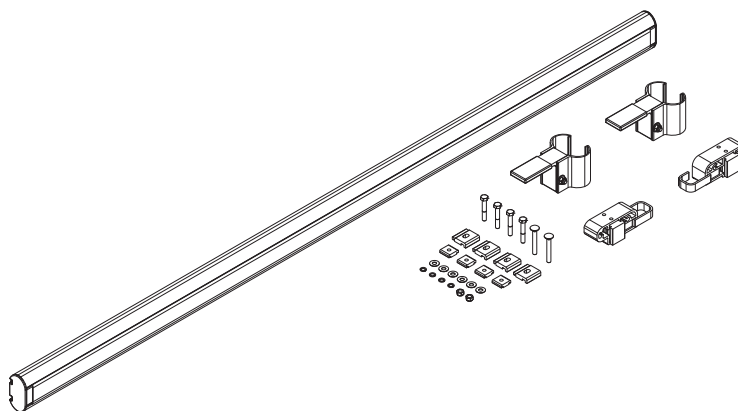
PRIME DESIGN, A SAFE FLEET BRAND

Address: 580 Opperman Drive, Eagan, MN 55123 • Toll Free: 1.8.PRIME.RACK

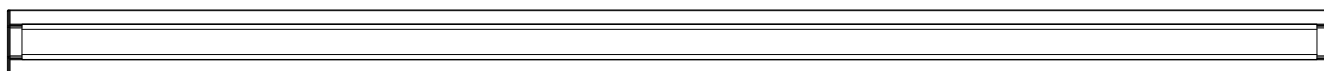
Fax: 651-552-1799 • Email: info@primedesign.net • Website: www.primedesign.net

OCM-3032

CONTENTS OVERVIEW



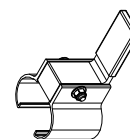
Pickup Crossbar (Qty 1)
67.00", with Caps and Hardware



LH Removable
Crossbar Mount (1X)

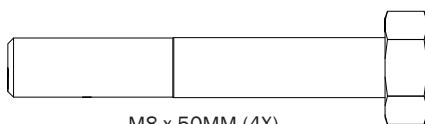


RH Removable
Crossbar Mount (1X)

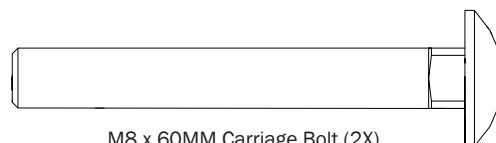


End Stop (2X)

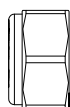
HKT-0183 Removable Crossbar Hardware Kit



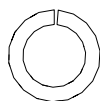
M8 x 50MM (4X)



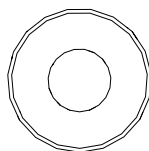
M8 x 60MM Carriage Bolt (2X)



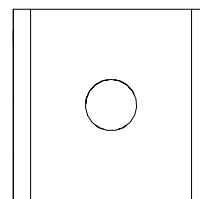
M8 Lock Nut (2X)



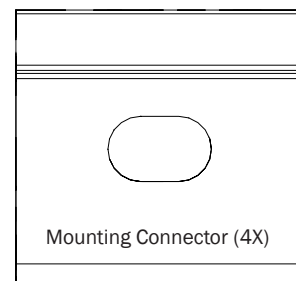
Lock Washer (4X)



5/16" Flat Washer (6X)



M8 Nut Bracket (4X)



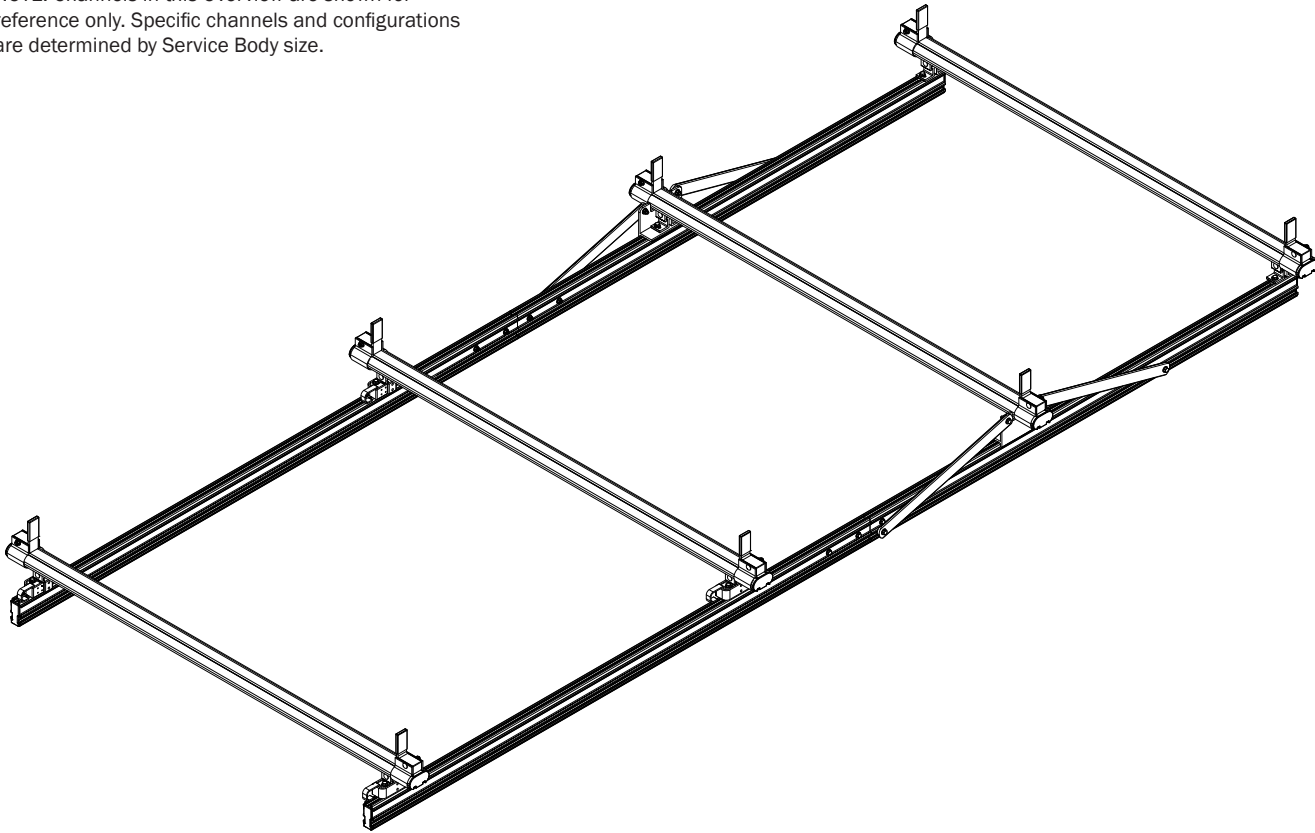
Mounting Connector (4X)



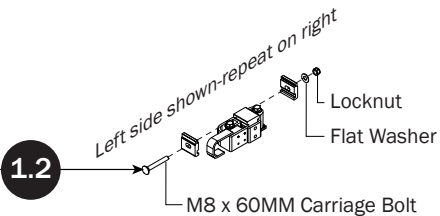
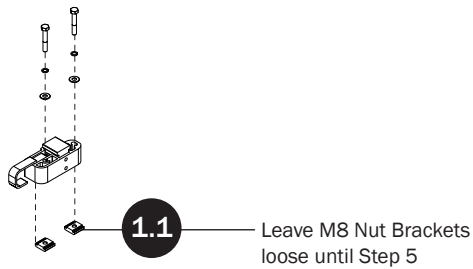
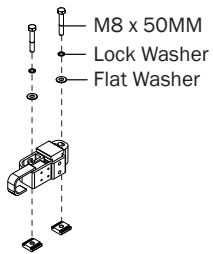
Anti-Seize

ASSEMBLY INSTRUCTIONS

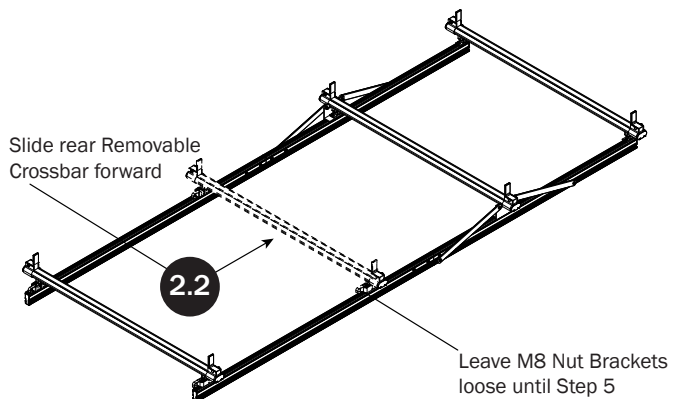
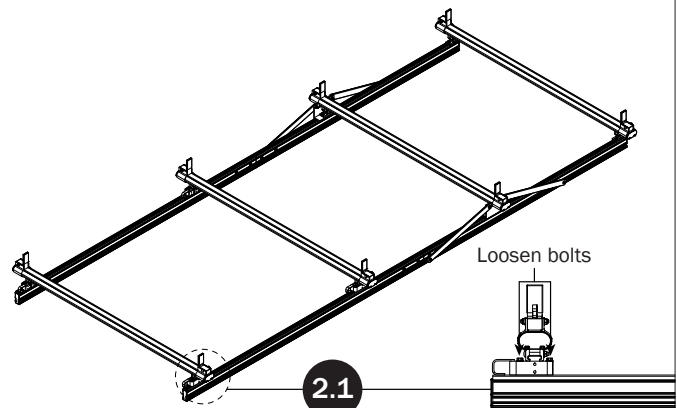
NOTE: Channels in this Overview are shown for reference only. Specific channels and configurations are determined by Service Body size.



CROSSBAR MOUNT BUILDS

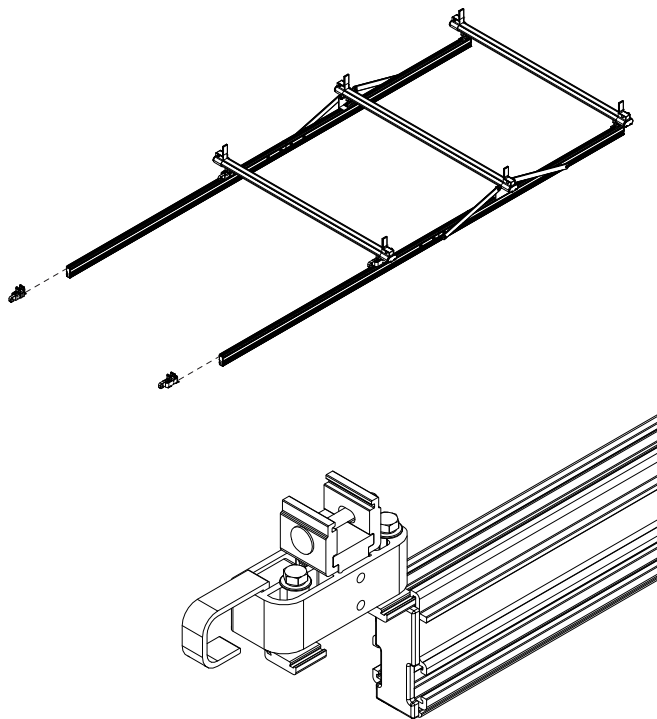


PRE-INSTALLED REMOVABLE CROSSBAR

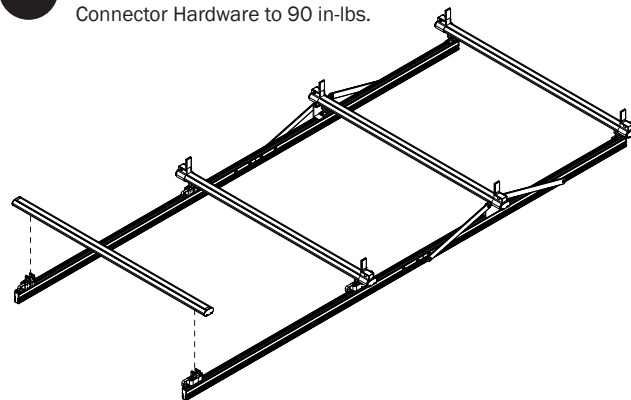


ADD-ON CROSSBAR INSTALLATION

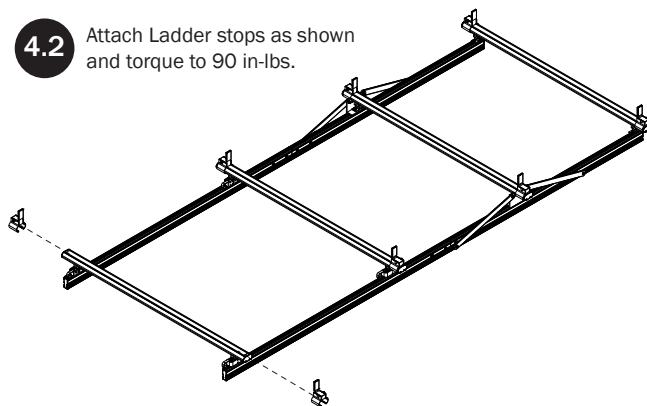
- 3** Install Mounts into Channels as shown below.



- 4.1** Set Crossbars into the Mounts as shown and torque Crossbar Connector Hardware to 90 in-lbs.



- 4.2** Attach Ladder stops as shown and torque to 90 in-lbs.



- 5** Set to distances as shown below, and torque all Removable Crossbar Mounts into the Channels at 90 in-lbs.

NOTE: Channels and FBM are shown for reference. Specific channels and configurations are determined by Service Body size.

