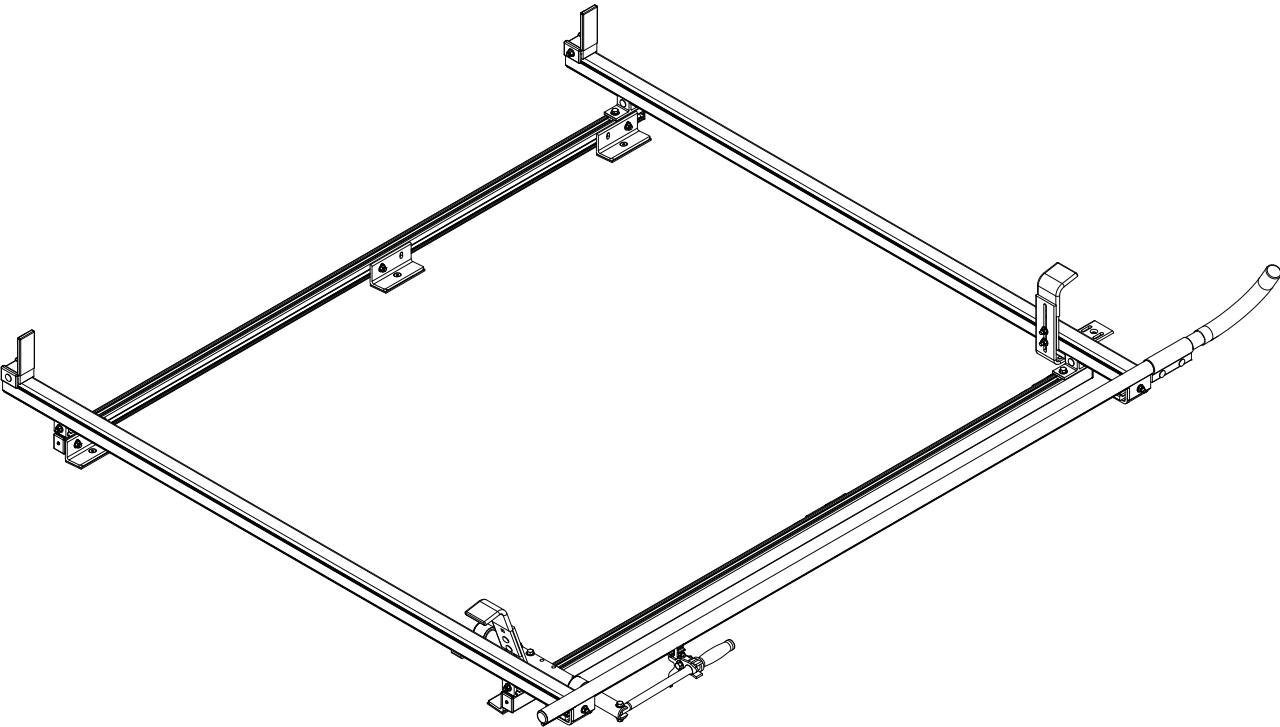


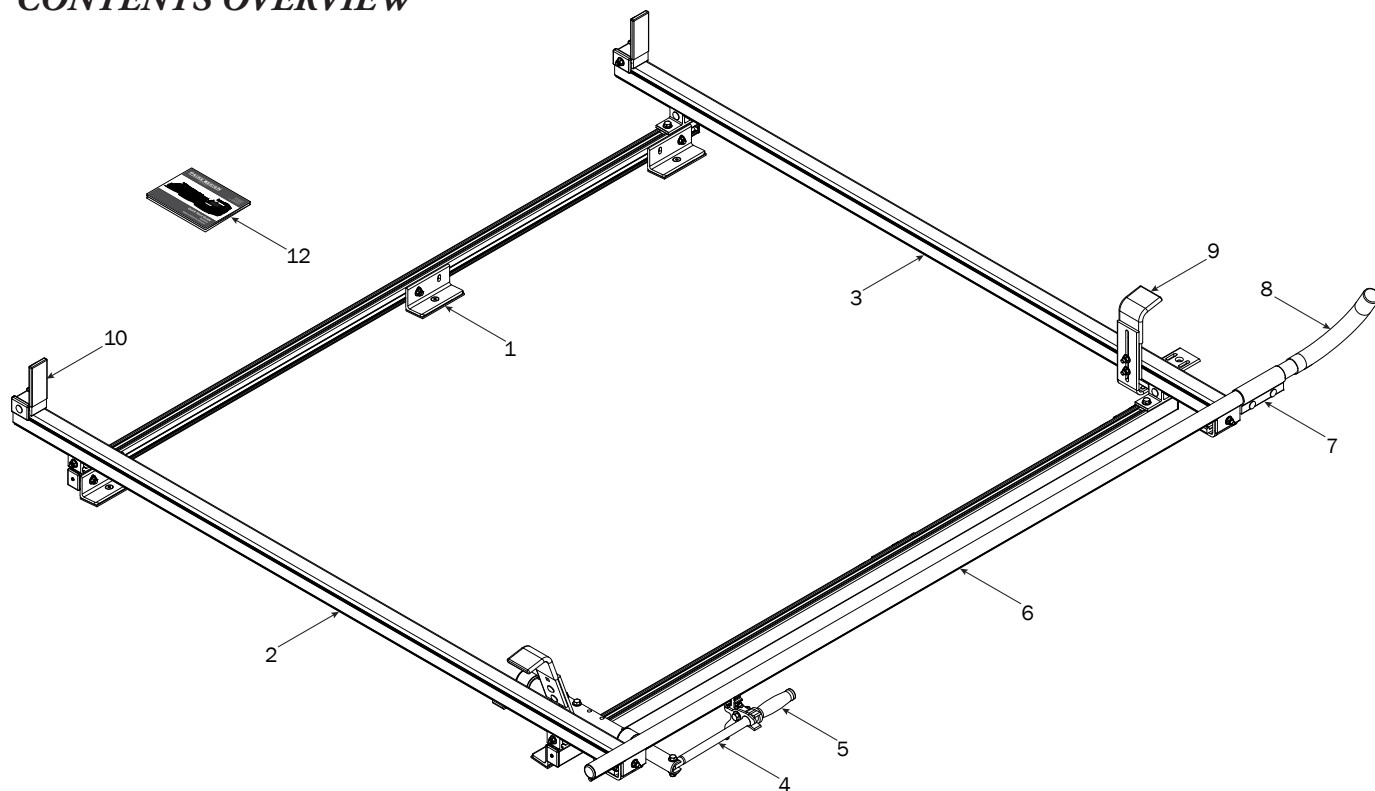
# PRIME DESIGN™

A Safe Fleet Brand



**VBC** **TRUCK**

## CONTENTS OVERVIEW



1—FBM-0096 ..... (Qty 1)  
Channels w/ Hardware

74" Channels, Pre-assembled (2X)



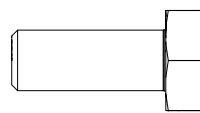
Mounting Bracket (6X)



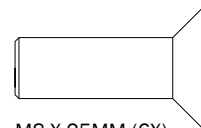
Foam Pad (6X)



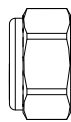
Channel Bracket (4X)



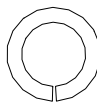
M8 x 20MM (4X)



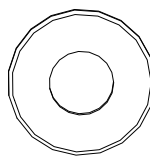
M8 X 25MM (6X)



M8 Lock Nut (6X)



5/16" Lock Washer (4X)

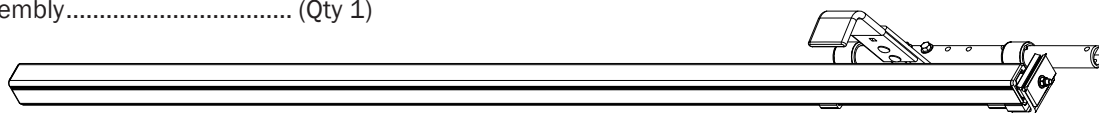


5/16" Flat Washer (10X)

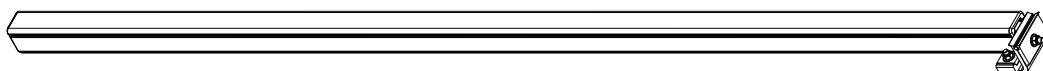


Anti-Seize (1X)

2—Rear Crossbar Assembly..... (Qty 1)



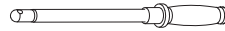
3—Front Crossbar Assembly ..... (Qty 1)



4—Handle Latch Assembly ..... (Qty 1)



5—Clamp Down Handle Assembly ..... (Qty 1)



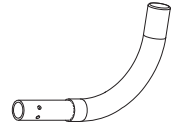
6—Clamp Down Tube ..... (Qty 1)  
80.00"



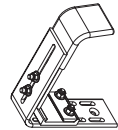
7—Quick Clamp Tube Splice Assembly ..... (Qty 1)  
5.00"



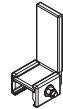
8—Removeable Horn with Cap ..... (Qty 1)  
15.00"



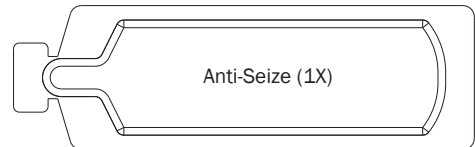
9—Front Hook Assembly ..... (Qty 1)  
(Requires partial disassembly for installation)



10—Ladder Stop Assembly ..... (Qty 2)  
1.75"



11—Anti-Seize..... (Qty 1)



12—USQSG-Ergorack ..... (Qty 1)  
Quick Start Guide, Clamp Down

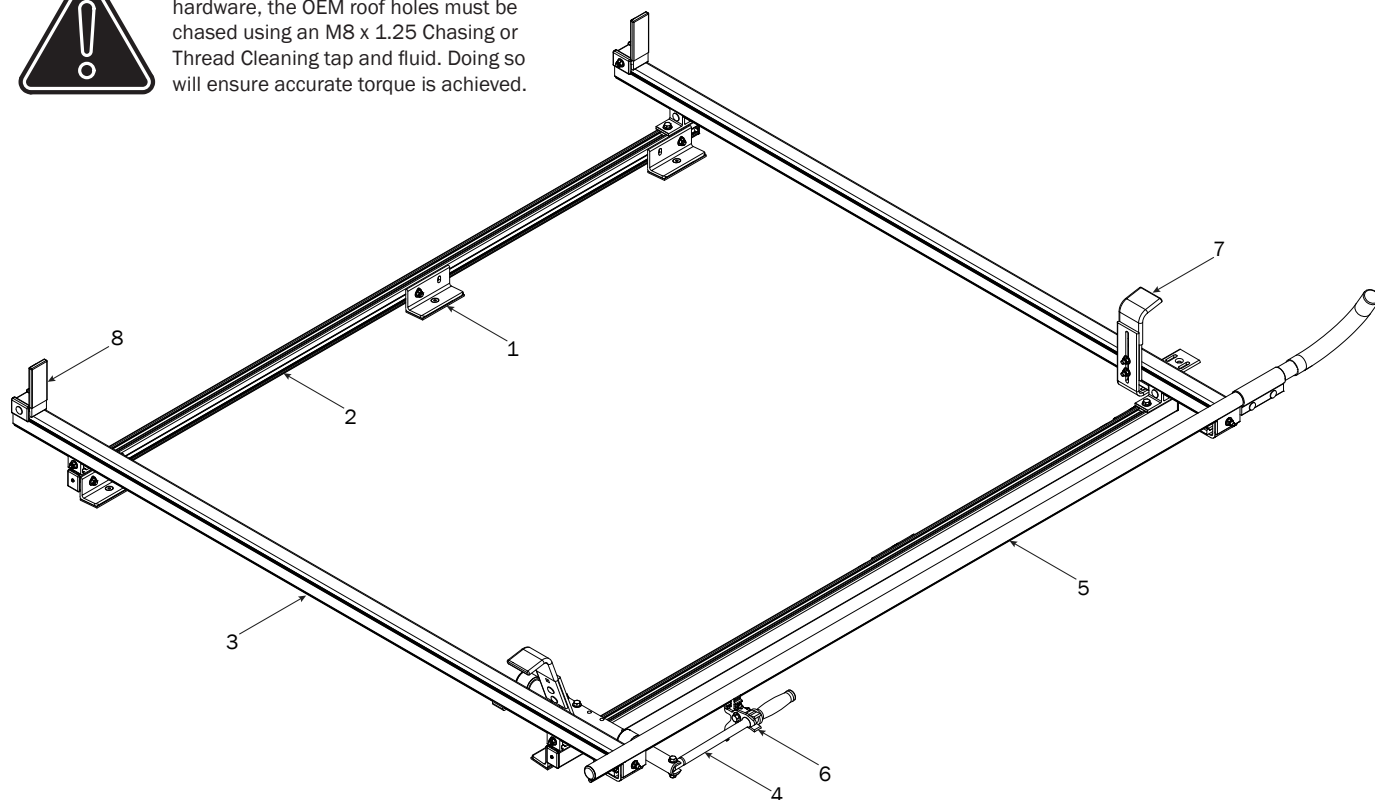


\* Once rack installation is complete, place the Quick Start Guide into the vehicle's glove box for future ladder setup and adjustment.

## LADDER RACK ASSEMBLY SEQUENCE



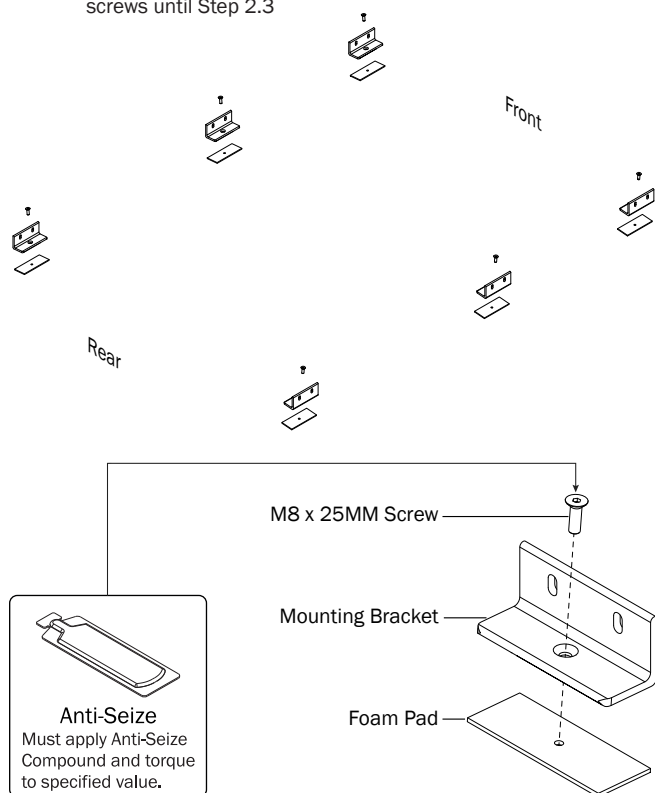
Prior to assembling the Channels and hardware, the OEM roof holes must be chased using an M8 x 1.25 Chasing or Thread Cleaning tap and fluid. Doing so will ensure accurate torque is achieved.



### MOUNTING BRACKETS

1

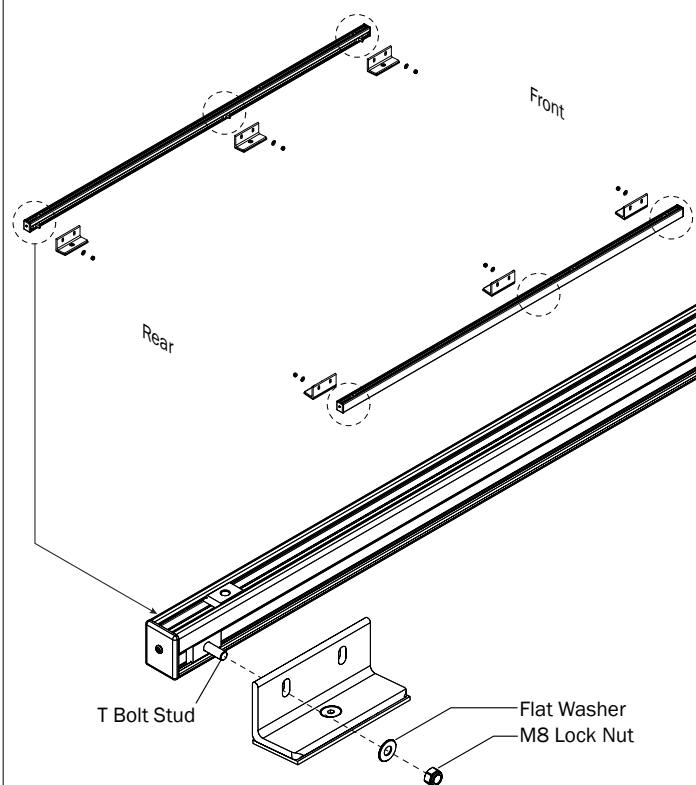
Apply Anti-Seize to all M8 x 25MM Flat Head Screws and install the Channel Mounting Brackets with Foam Pads onto the vehicle's roof mounting holes. Do not tighten screws until Step 2.3

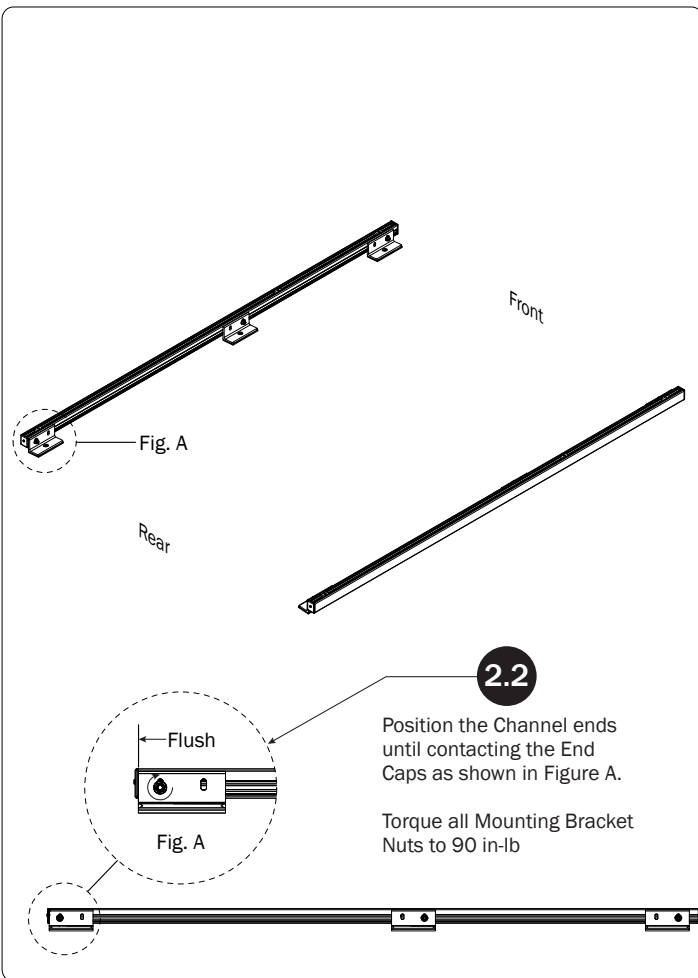


### CHANNELS

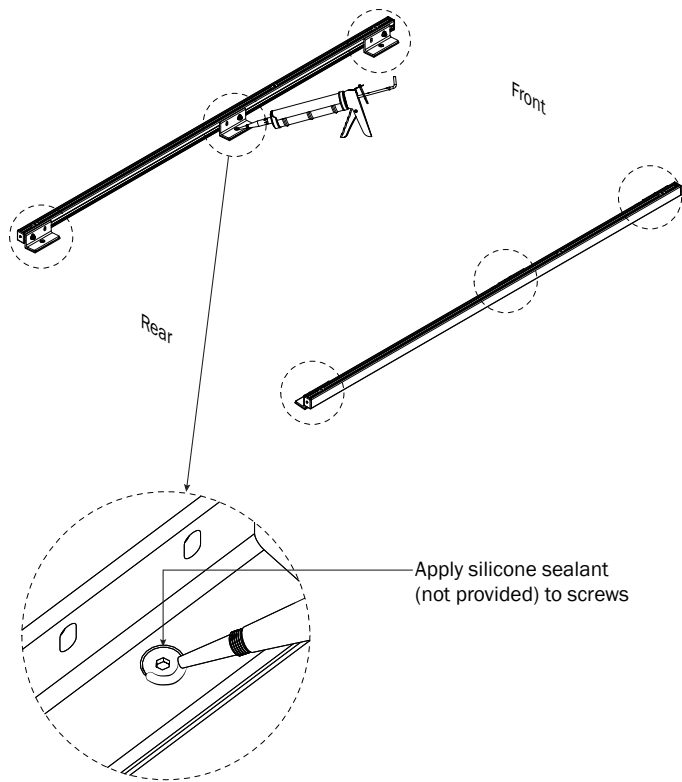
2.1

Apply Anti-Seize to all M8 T Bolt studs, then attach the Channels to the Mounting Brackets using the indicated hardware. Do not tighten until Step 2.2

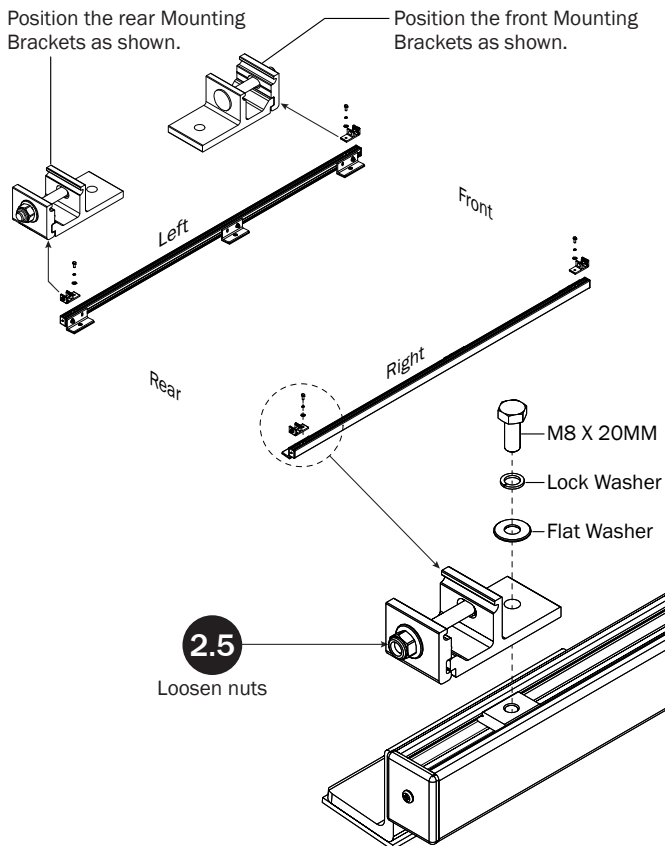




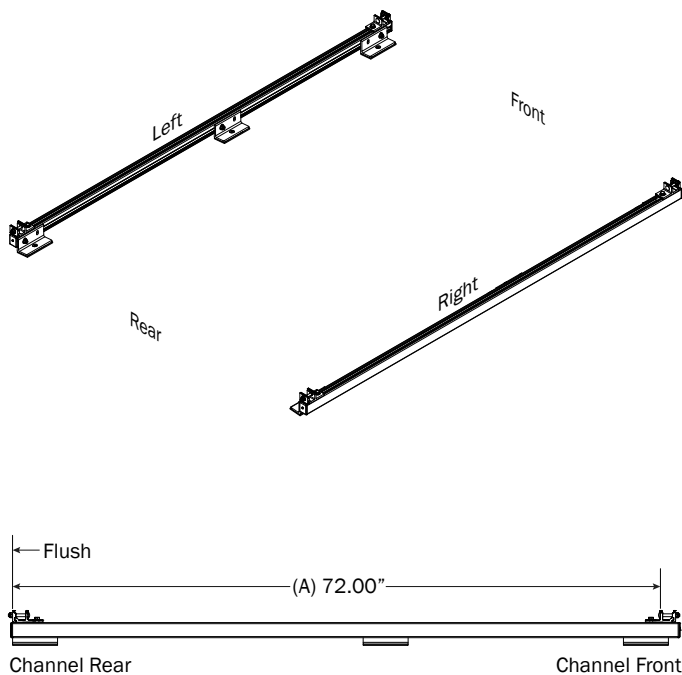
**2.3** Torque all M8 x 25MM Flat Head Screws to 150 in-lbs. Apply Silicone Sealant to screw heads to seal against water intrusion.

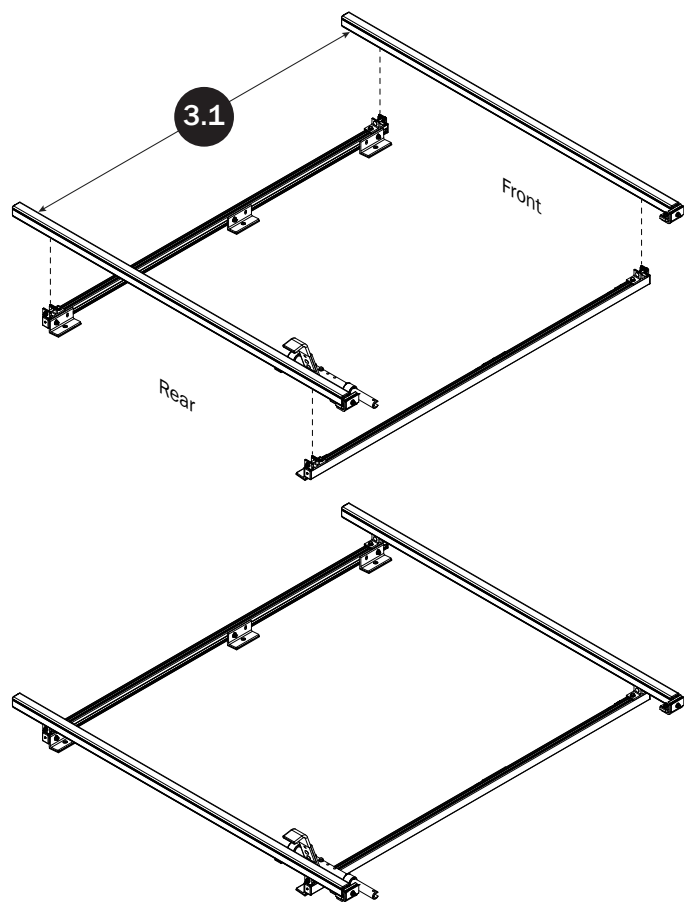
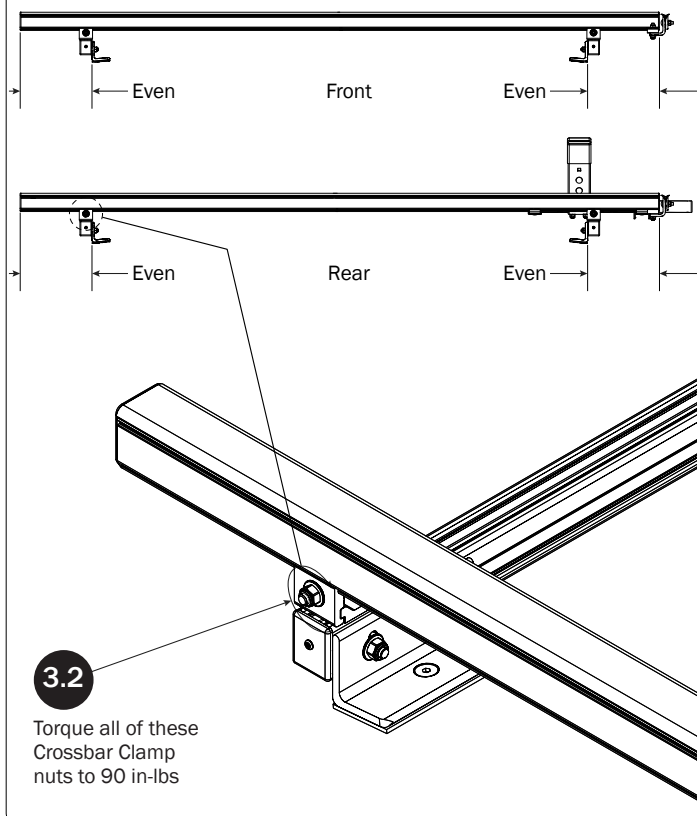


**2.4** Attach Mounting Brackets to the Aluminum Strip Nuts located in the Channels

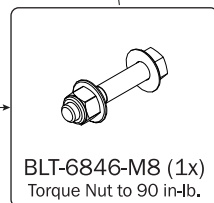
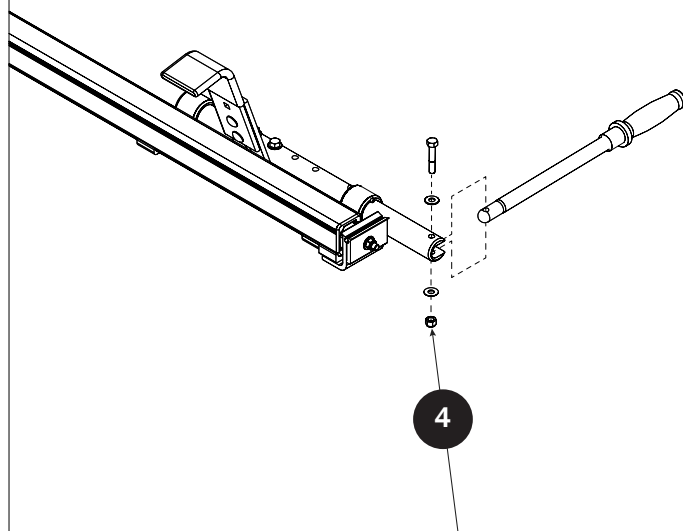
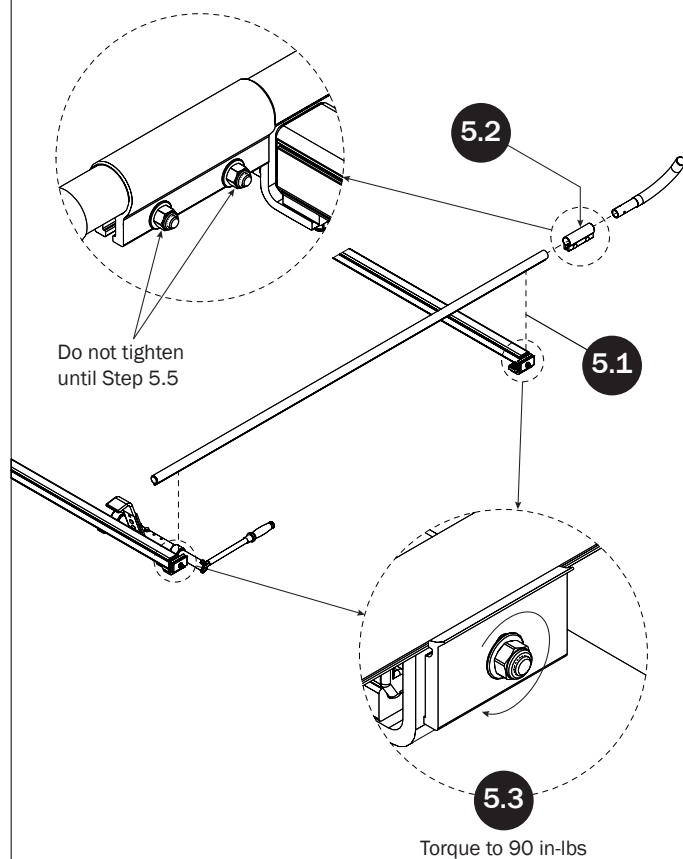


**2.6** Position Mounting Brackets to designated dimension shown below, then torque the M8 X 20MM bolt to 90 in-lbs. Proceed to Step 3.1.



**CROSSBARS****CROSSBAR ADJUSTMENT****CLAMP DOWN HANDLE**

NOTE: For instructional clarity, the FBM Mounting System will not be shown for the remainder of this Assembly Manual.

**CLAMP DOWN TUBE**

- 5.4** Set Clamp Down Horn to angle shown.

35°

View from vehicle front

**5.5**

Torque to 90 in-lbs

**HANDLE LATCH**

Toward Vehicle Rear

**6.1**

Do not tighten until Step 6.3

- 6.2** Position the Handle Latch until the Handle Grip is firmly seated.

**FRONT LADDER HOOK**  
SEE QUICK START GUIDE FOR ADJUSTMENTS**7.1**

Remove and retain the Front Ladder Hook fastening hardware (not shown in this view) for Steps 7.3 and 7.4

**6.3**

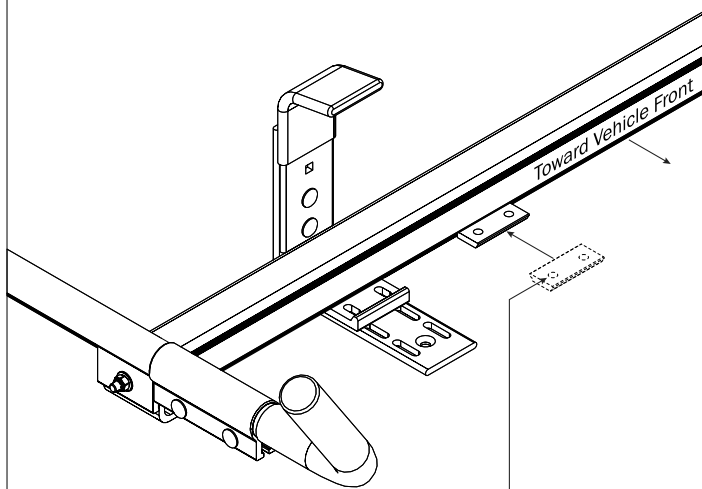
Torque to 90 in-lbs

**7.2**

Seat the Front Ladder Hook into the lower Crossbar groove as shown in this bottom view

7.3

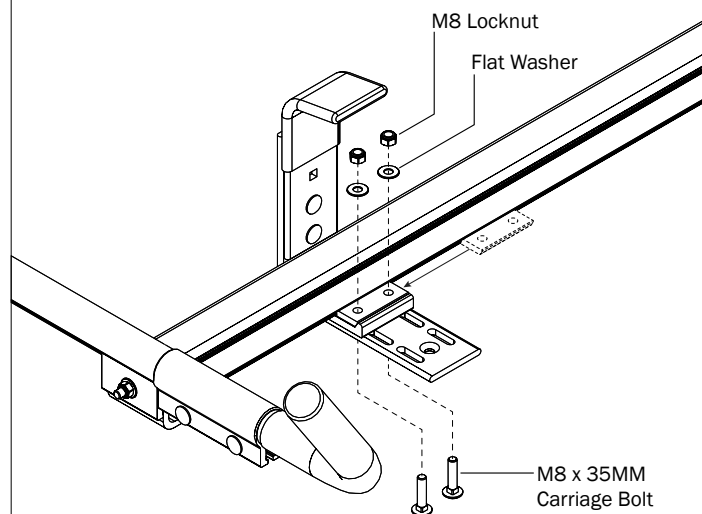
Place the Front Hook Clamp Bracket removed in Step 7.1 into the lower groove of the Crossbar, and slide it on top of the Front Ladder Hook Clamp



**NOTE:** The orientation of the bolt hole faces away from the Crossbar

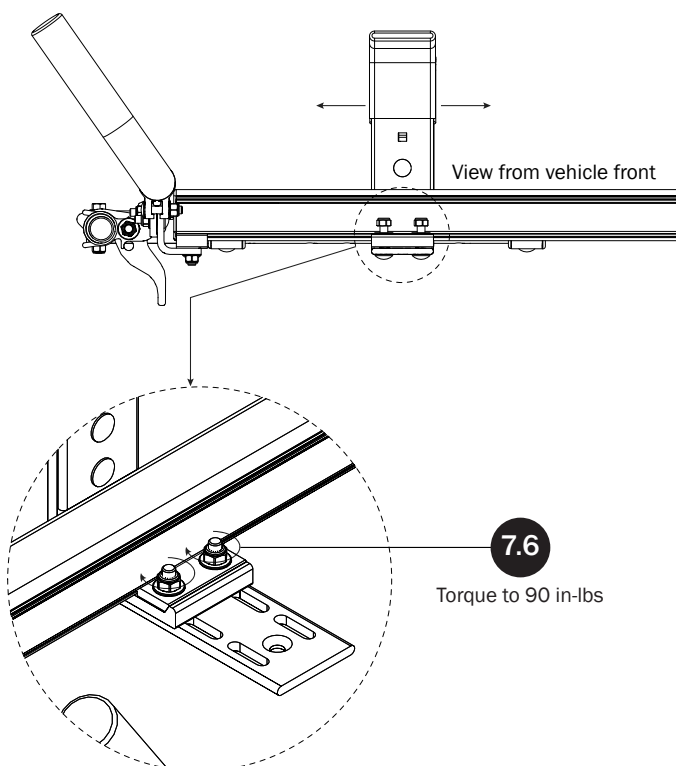
7.4

Reassemble the Front Clamp Down Tube Holder using the fastening hardware removed at Step 7.1. Do not tighten until Step 7.6

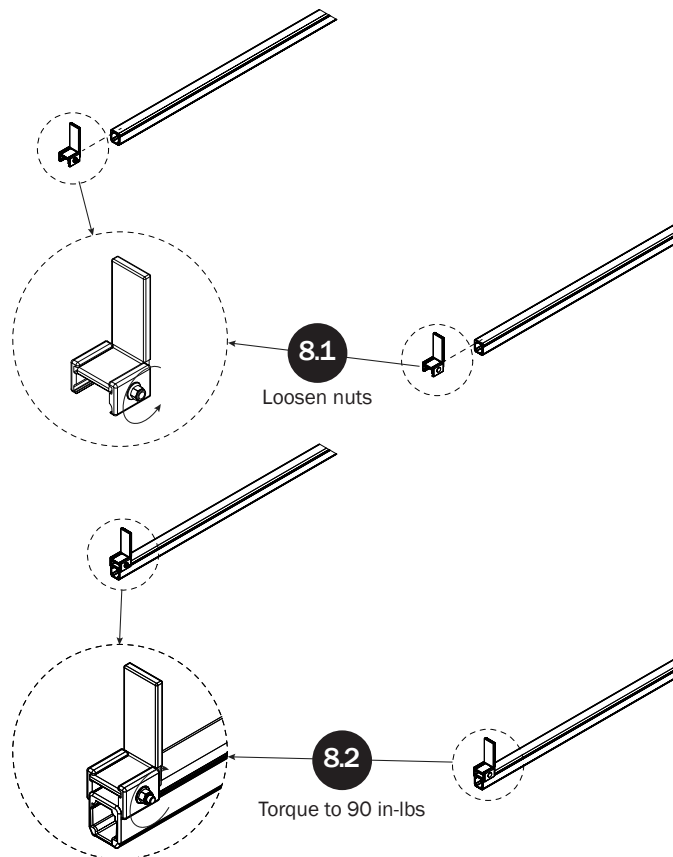


7.5

Adjust the Front Hook until it aligns with the Rear Hook. Perfect alignment may not be possible in all instances, and depends upon the location of the Crossbar Mounting Brackets. If such interference should occur, align the Hook as close as possible.



## LADDER STOPS



USAM-VBCFT21B-US01 Rev-C 0419