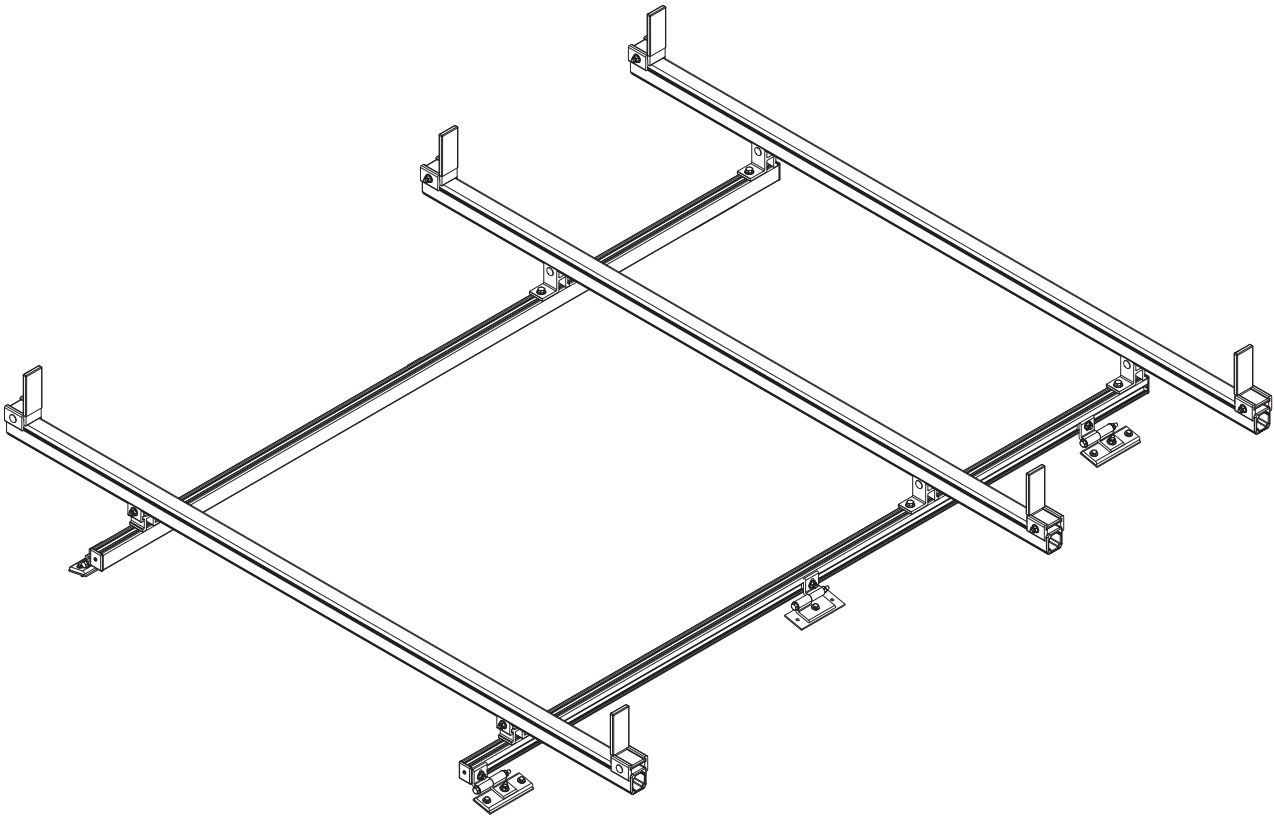


PRIME DESIGN™

A Safe Fleet Brand

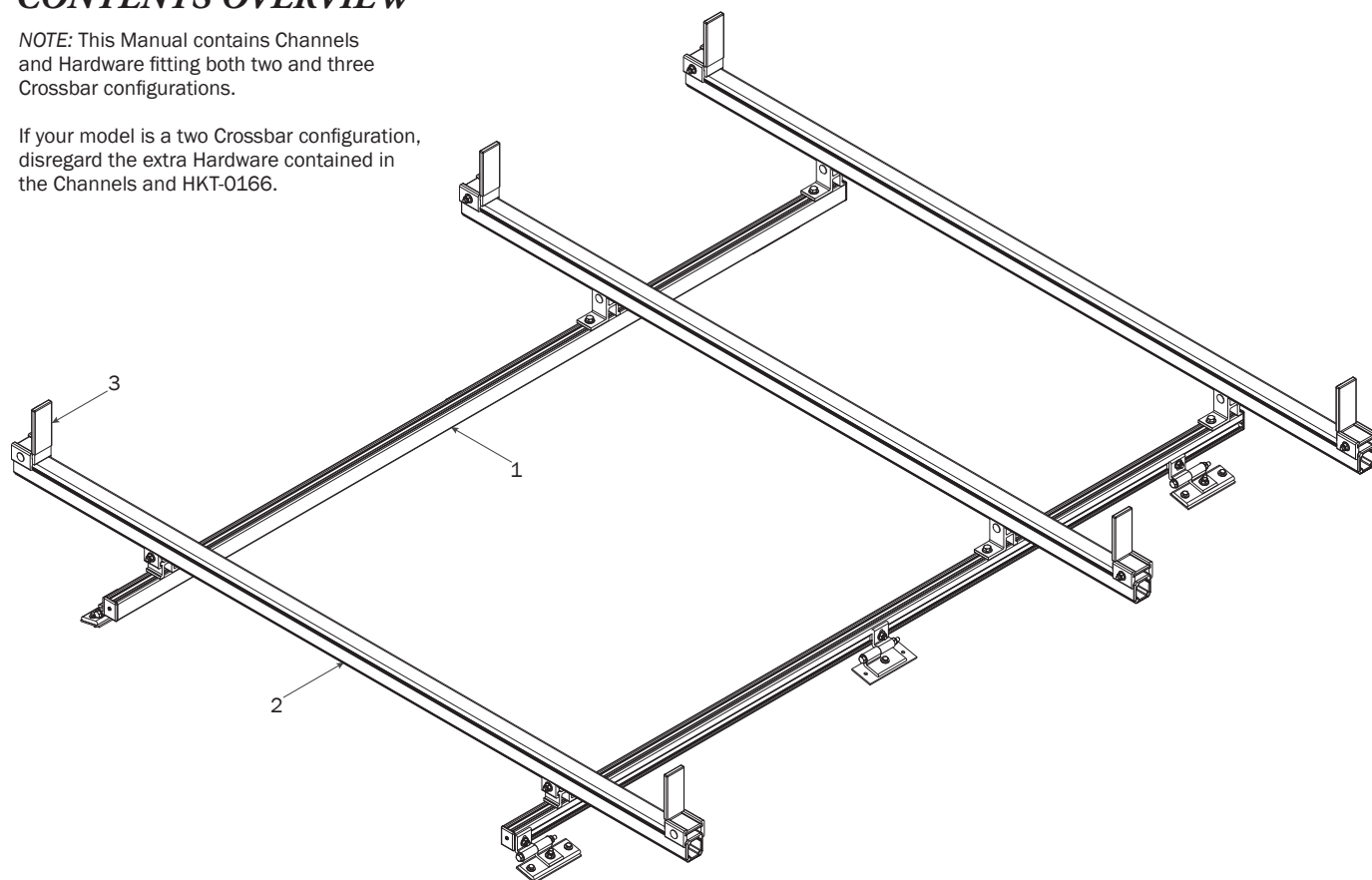


VBB3

CONTENTS OVERVIEW

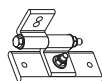
NOTE: This Manual contains Channels and Hardware fitting both two and three Crossbar configurations.

If your model is a two Crossbar configuration, disregard the extra Hardware contained in the Channels and HKT-0166.



- 1—FBM-0113 (Qty 1)
Channels with hardware

Stiff Channel 78" (2X)



Mounting Foot (4X)



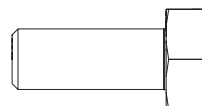
Mounting Mid-Foot (2X)



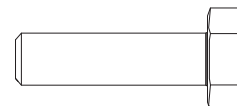
Foam Pad (6X)



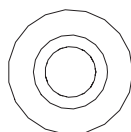
Channel Bracket (4X)



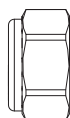
M8 x 20MM (6X)



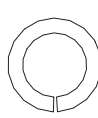
M6 x 25MM (10X)



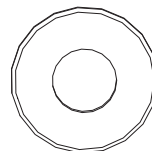
Sealing Washer (10X)



M8 Lock Nut (6X)



5/16" Lock Washer (6X)

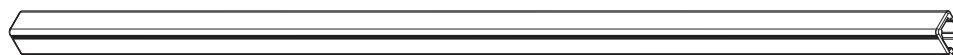


5/16" Flat Washer (22X)



Anti-Seize (1X)

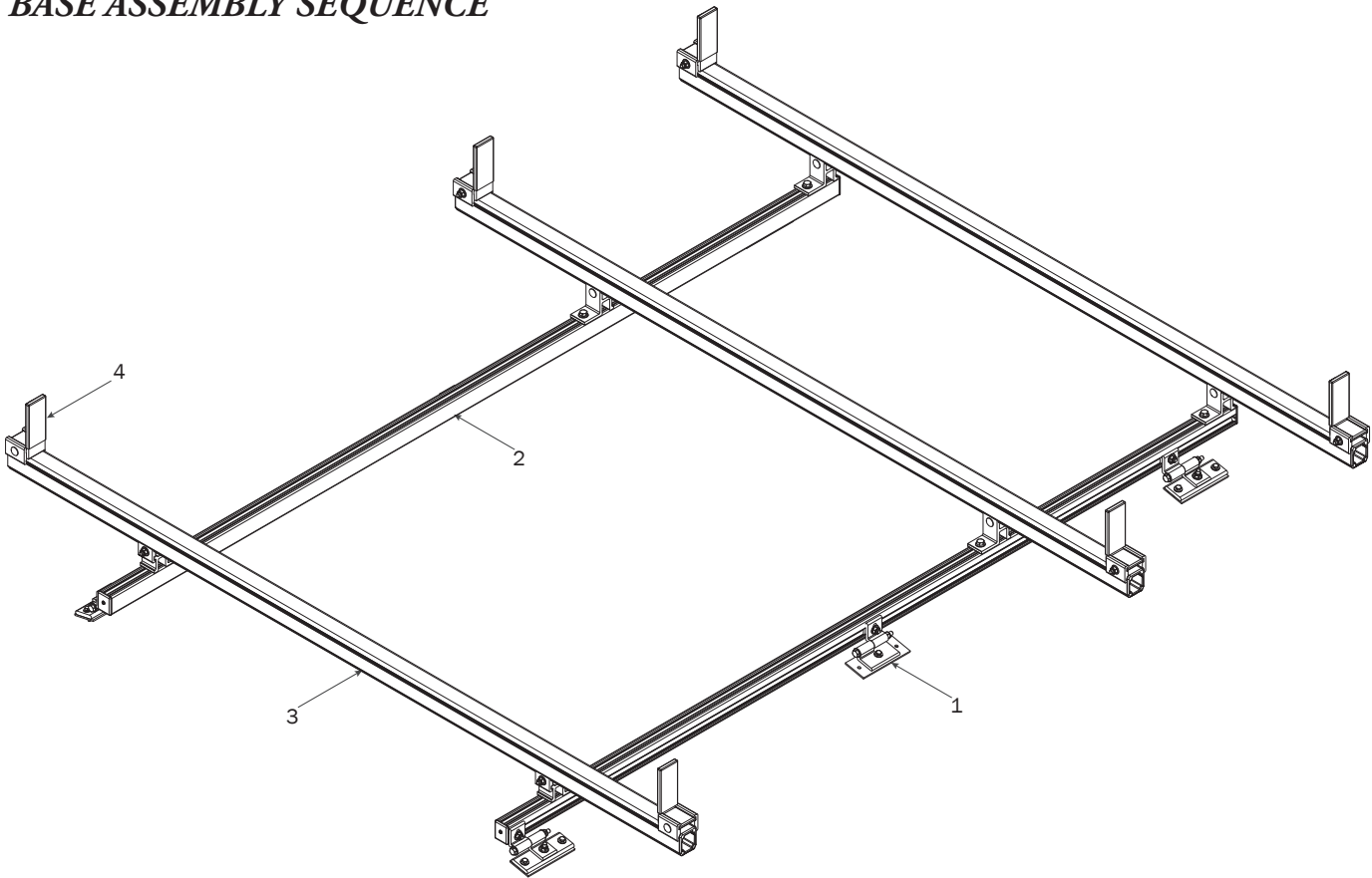
- 2—Crossbar Assembly..... (Qty 3)



- 3—Ladder Stop Assembly..... (Qty 6)
1.75"

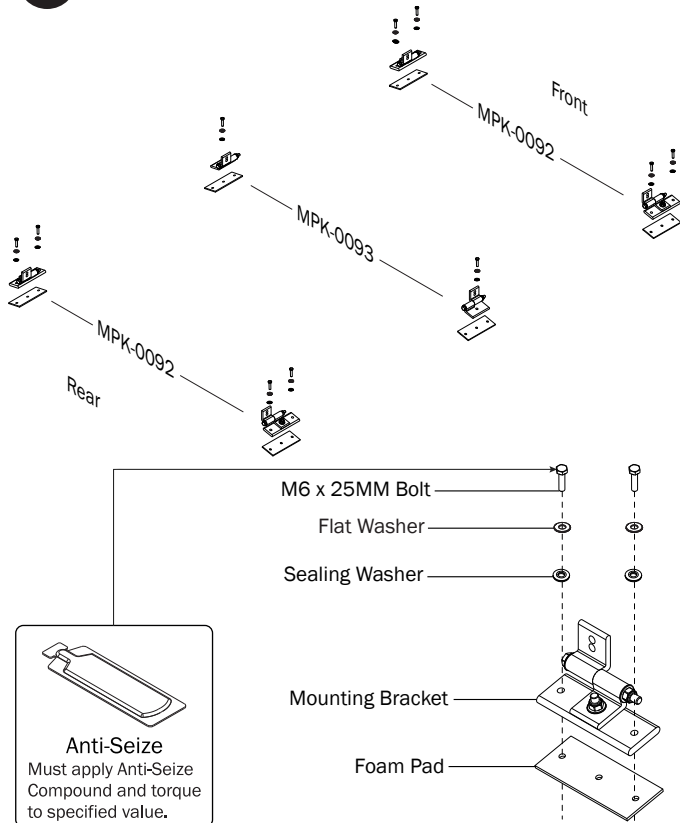


BASE ASSEMBLY SEQUENCE



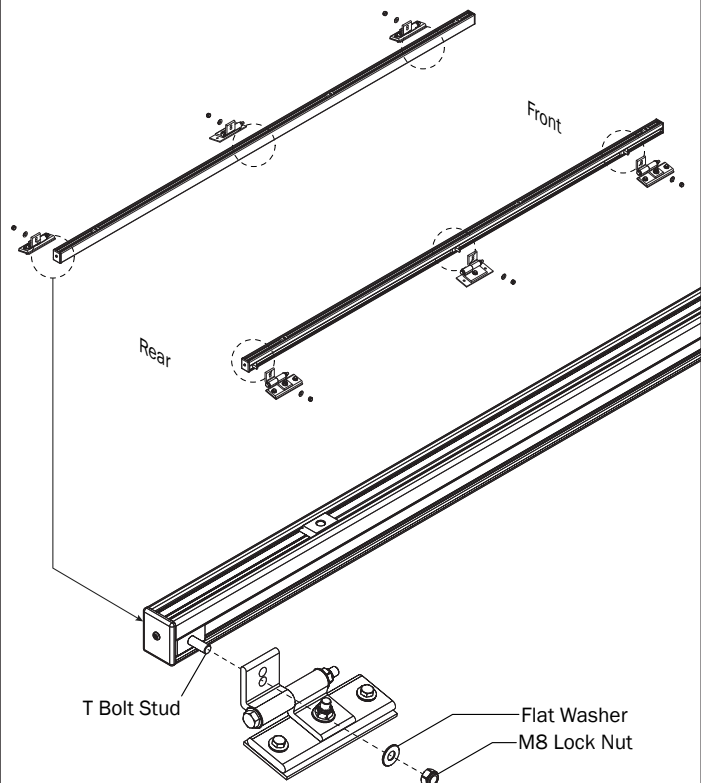
MOUNTING BRACKETS

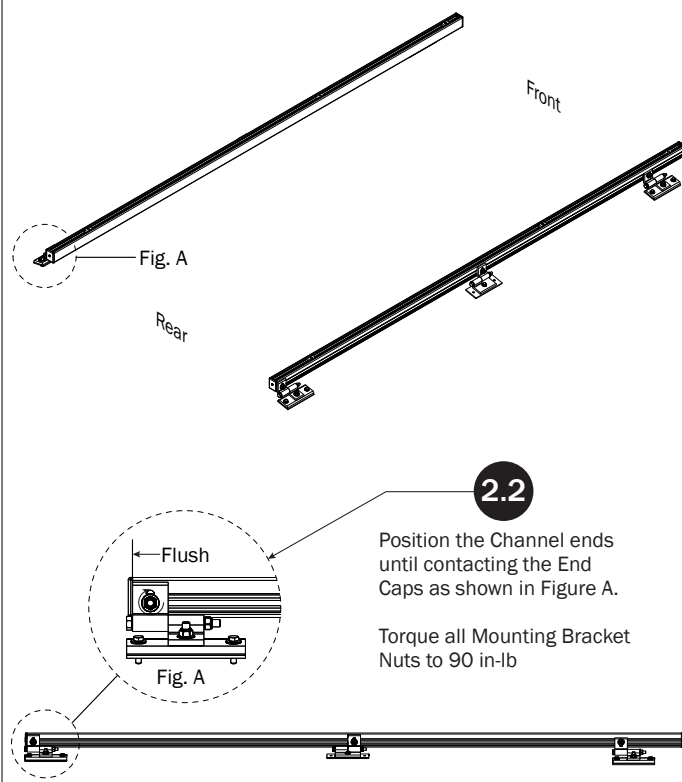
- 1** Install the Channel Mounting Brackets into the vehicle's roof mounting holes and torque to 60 in-lb.



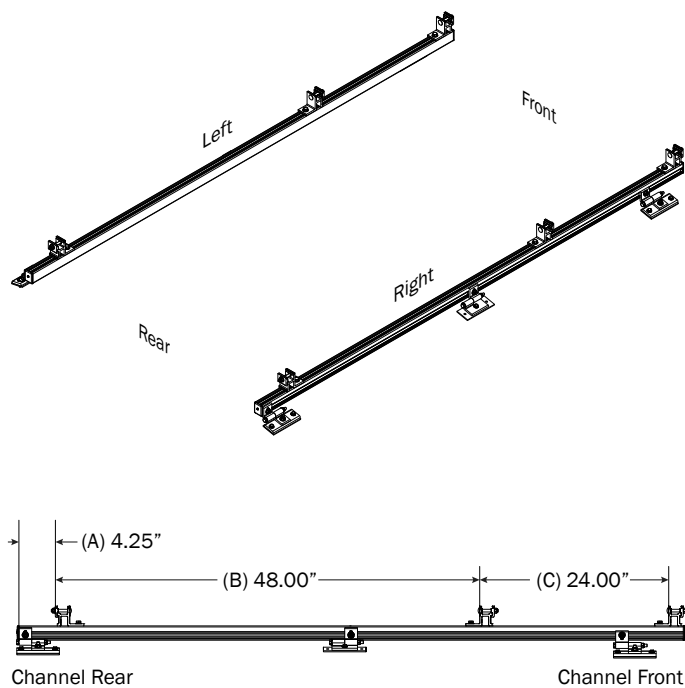
CHANNELS

- 2.1** Apply Anti-Seize to all M8 T Bolt studs, then attach the Channels to the Mounting Brackets using the indicated hardware. Do not tighten until Step 2.2

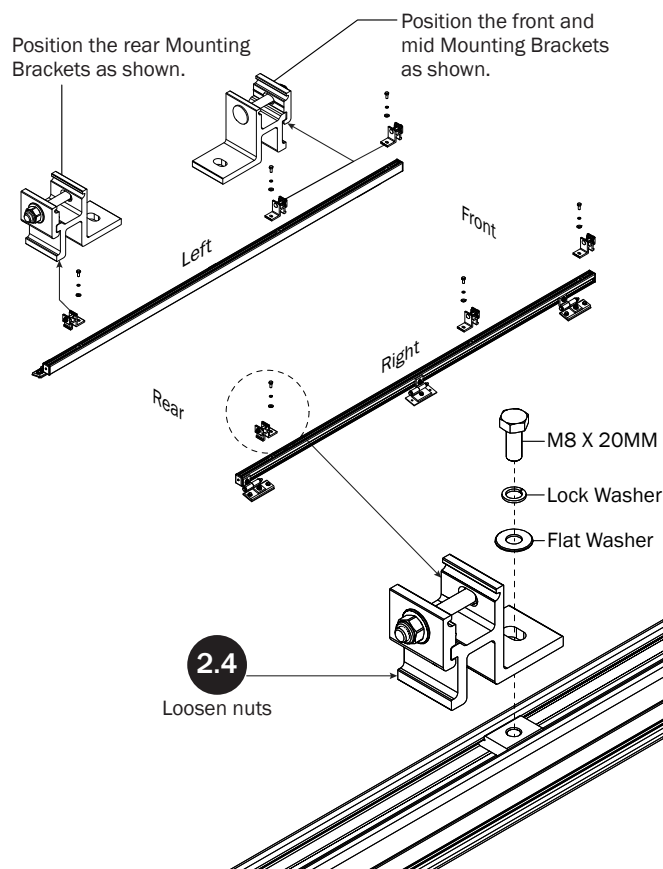


**2.6**

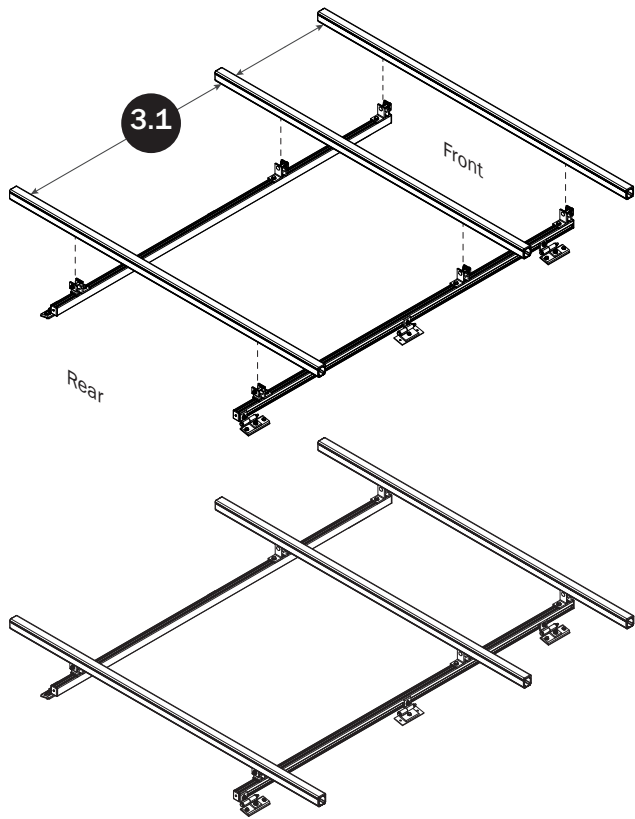
Position Mounting Brackets to designated dimension shown below, then torque the M8 X 20MM bolt to 90 in-lbs. Proceed to Step 3.1.

**2.3**

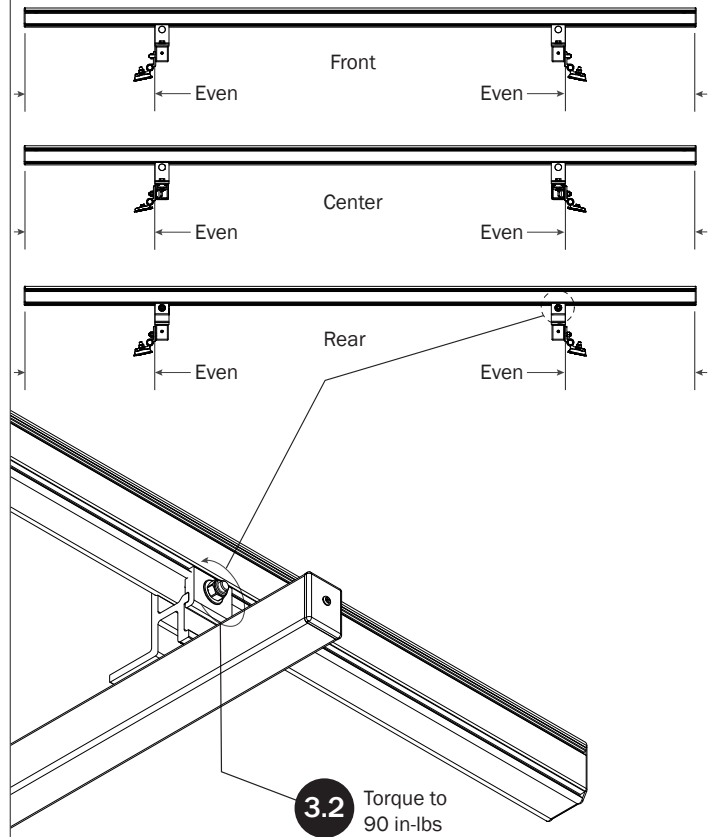
Attach Mounting Brackets to the Aluminum Strip Nuts located in the Channels



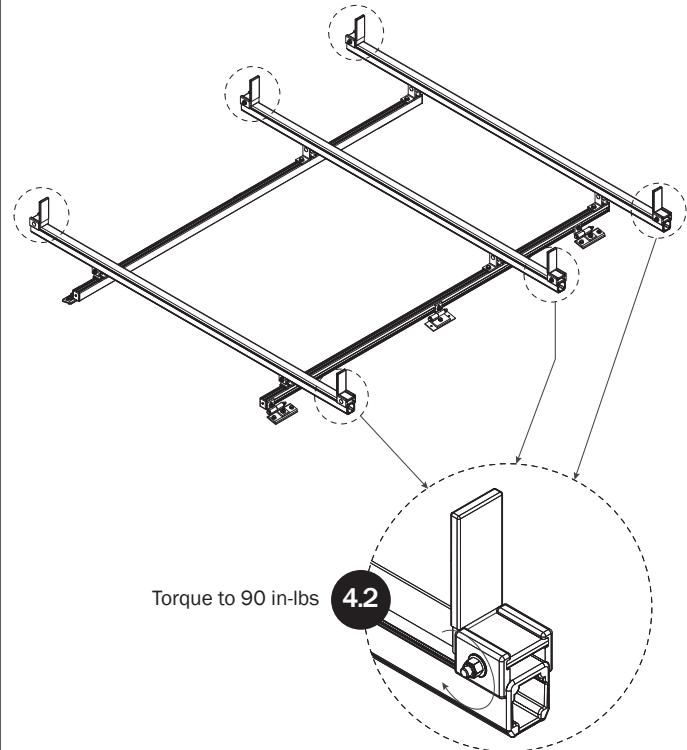
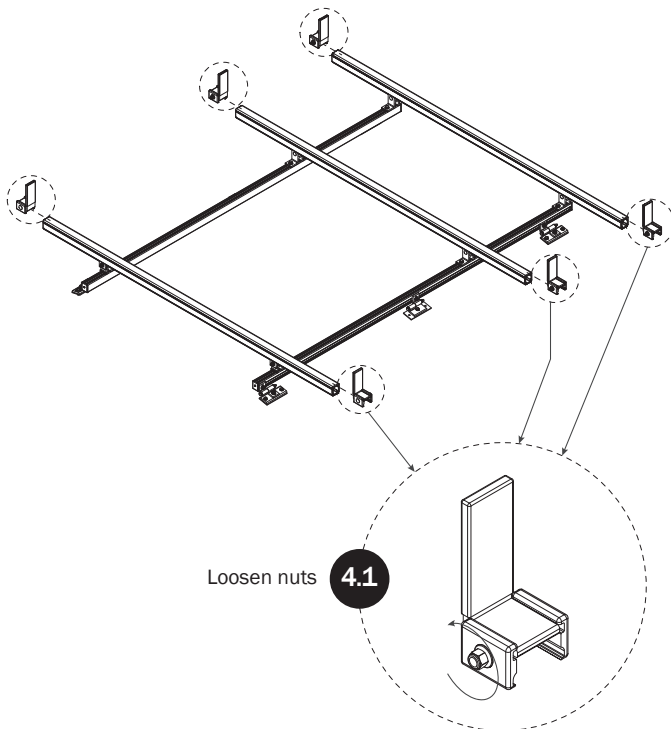
CROSSBARS



CROSSBAR ADJUSTMENT



LADDER STOPS



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