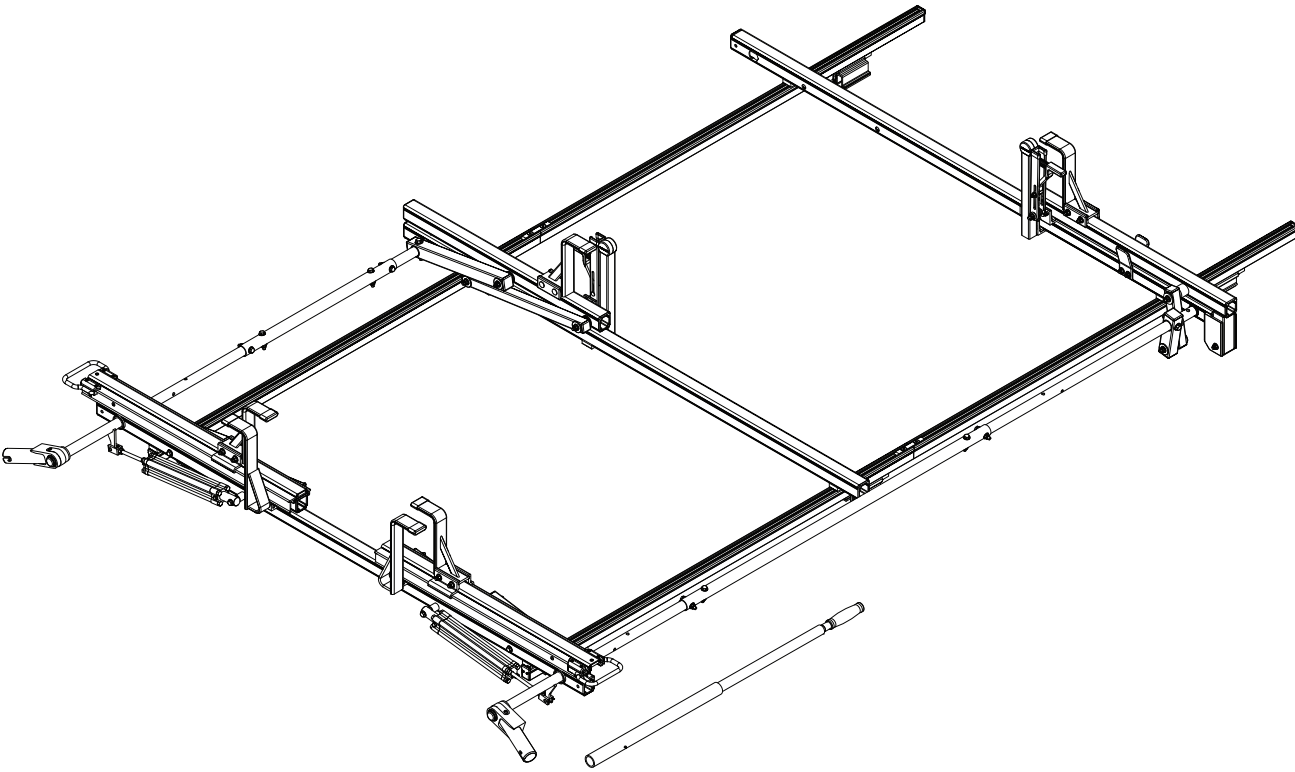
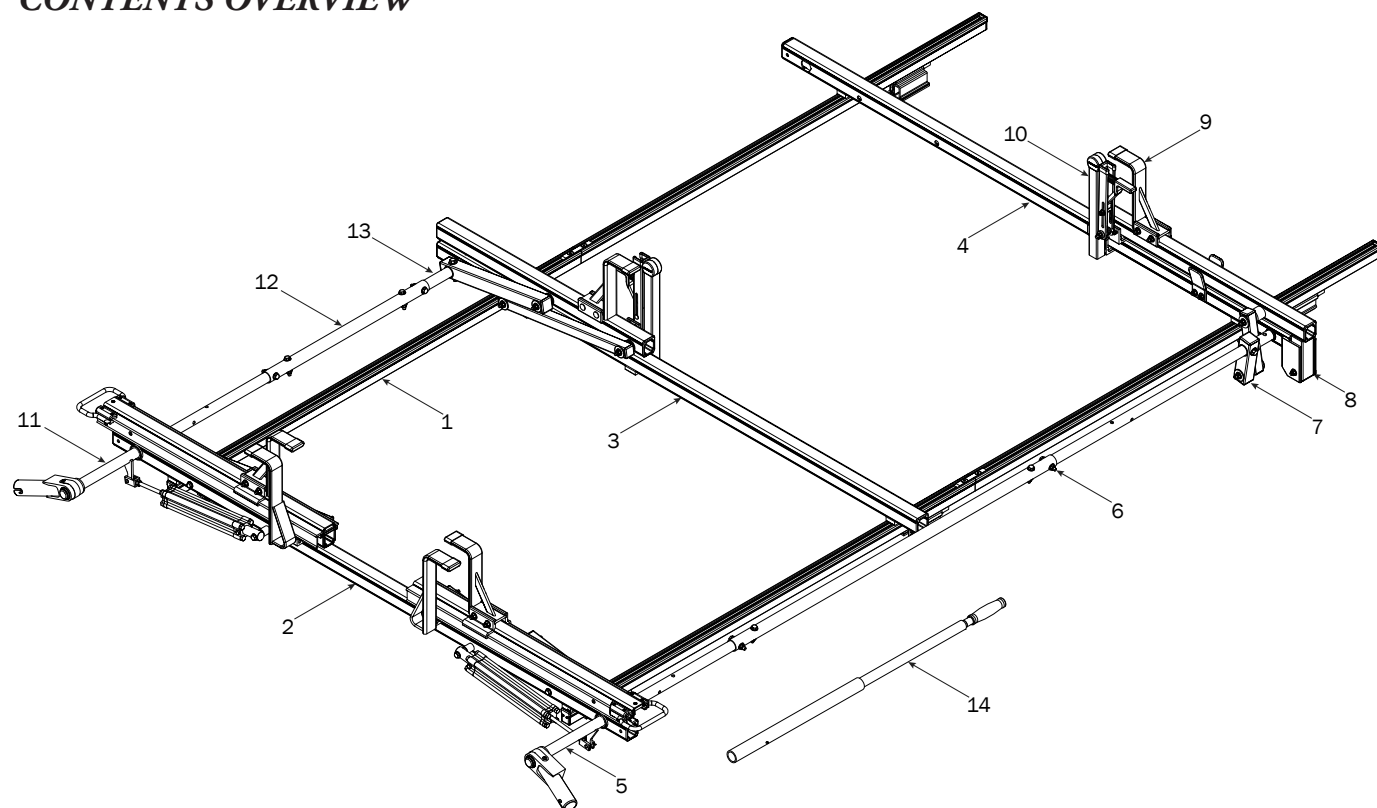


PRIME DESIGN™

A Safe Fleet Brand



VRI3-E



- 1—FBM3-0020 (Qty 1)
Channels with Hardware



60" Channels (2X)



End Caps (4X)



Screws (8X)



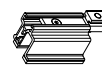
Top Connector (2X)



Bottom Connector (2X)



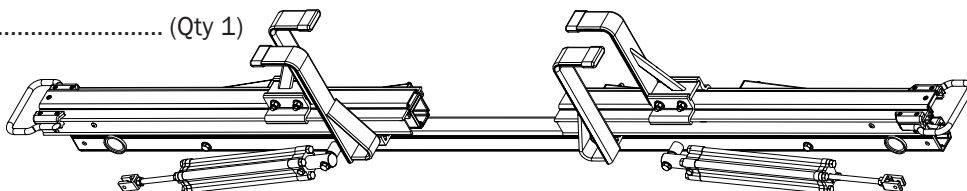
Brackets (6X)



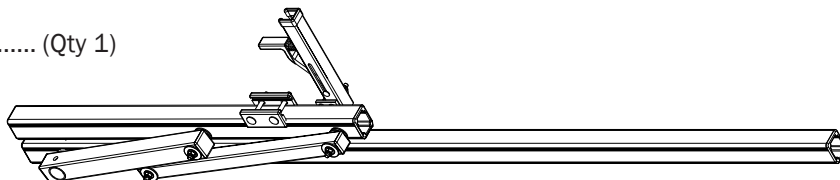
Mountings (6X)

M8 Bolt (4X)

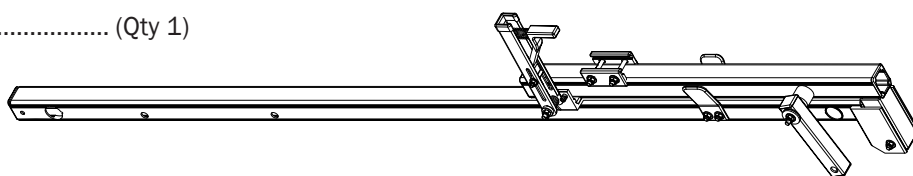
- 2—Rear Crossbar Assembly (Qty 1)



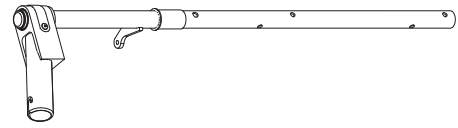
- 3—Center Crossbar Assembly (Qty 1)



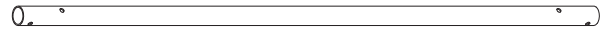
- 4—Front Crossbar Assembly (Qty 1)



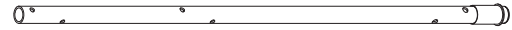
5—Drive Shaft..... (Qty 1)
Rear, Right Hand, 34.00"



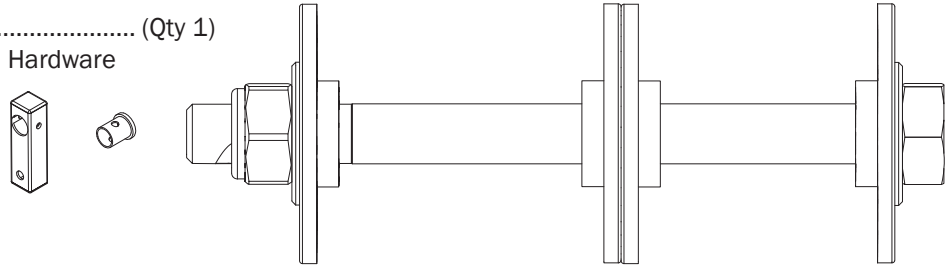
6—Connecting Bar..... (Qty 1)
48.00"



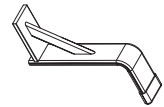
7—Front Drive Shaft..... (Qty 1)
38.75"



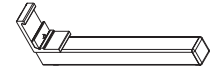
8—Drive Arm..... (Qty 1)
Incline Version with Bushing and Hardware



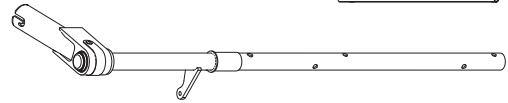
9—Z Post..... (Qty 2)
Adjustable, 7.25"



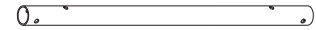
10—L Post..... (Qty 2)
US3, Square Cap, 11.25"



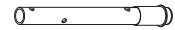
11—Drive Shaft..... (Qty 1)
Rear, Left Hand, 34.00"



12—Connecting Bar..... (Qty 1)
24.00"



13—Front Drive Shaft..... (Qty 1)
B Version, 11.75"



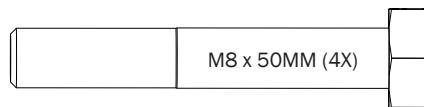
14—Removeable Handle..... (Qty 1)



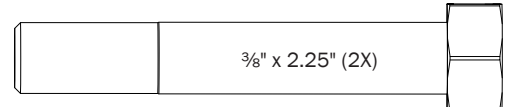
15—HKT-8163-Rotation Hardware Kit..... (Qty 2)
(Not called out in Overview)



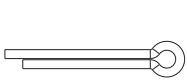
Clevis Pin (1X)



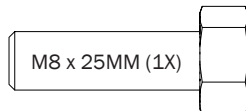
M8 x 50MM (4X)



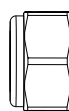
3/8" x 2.25" (2X)



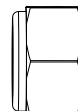
Cotter Pin (1X)



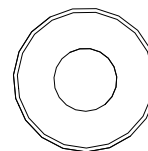
M8 x 25MM (1X)



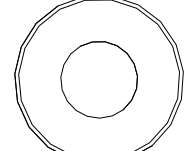
M8 Lock Nut (5X)



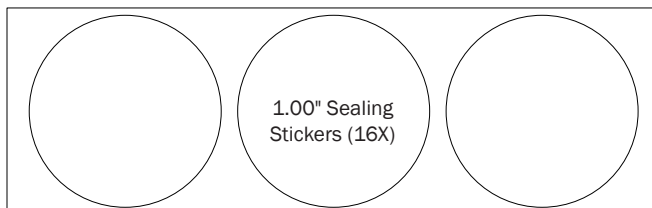
3/8" Lock Nut (2X)



5/16" Flat Washer (10X)



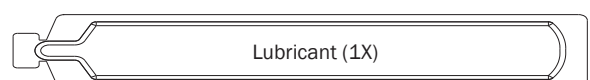
3/8" Flat Washer (4X)



1.00" Sealing
Stickers (16X)



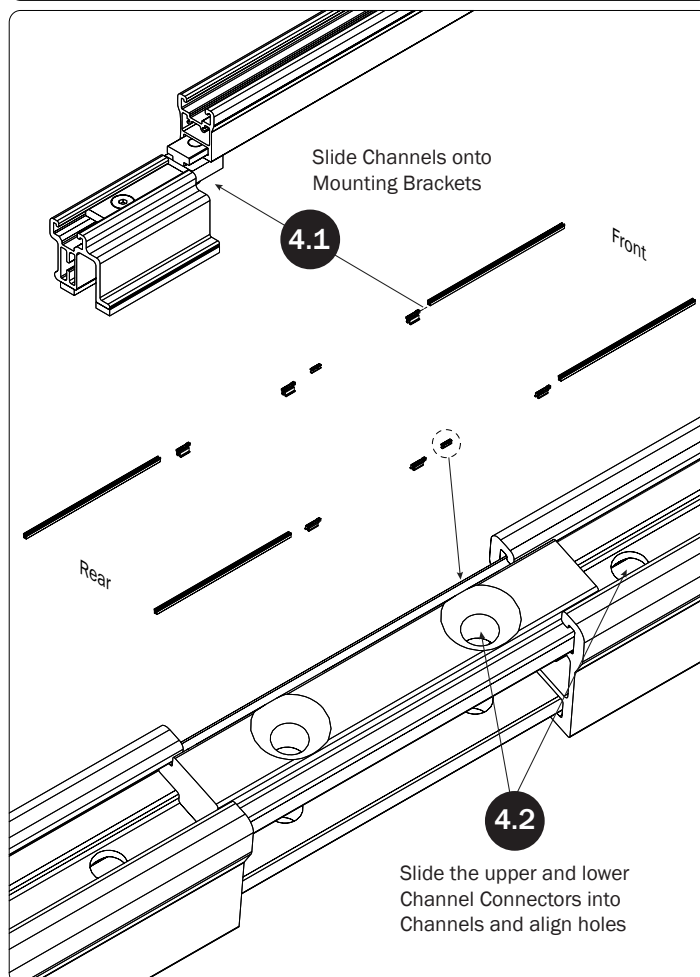
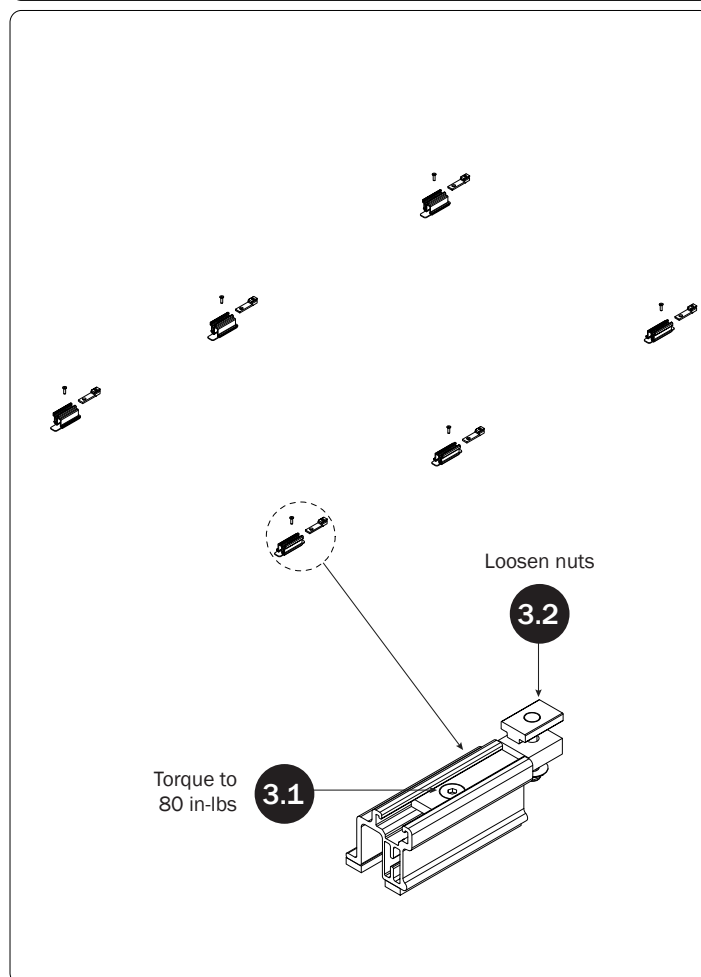
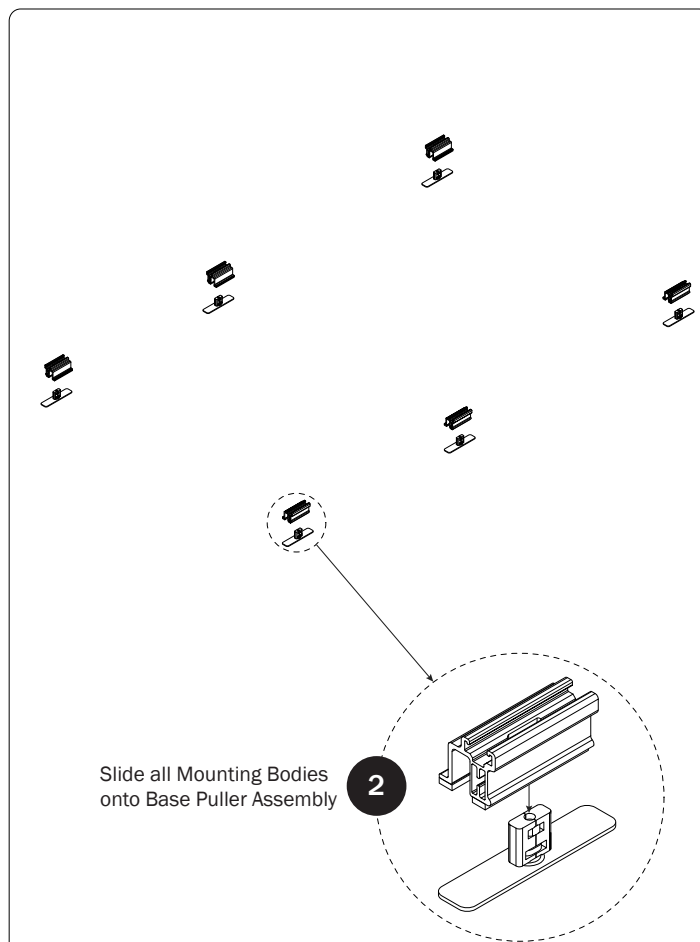
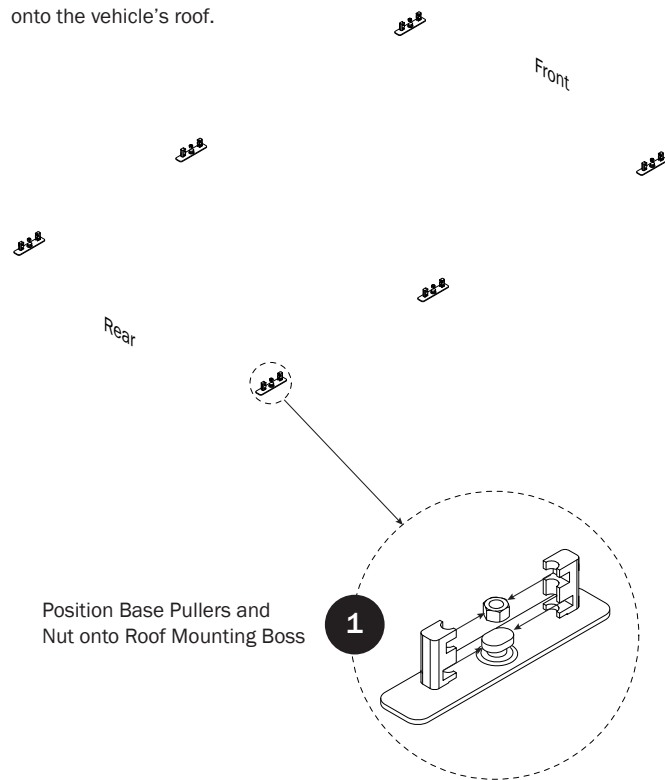
Anti-Seize (1X)

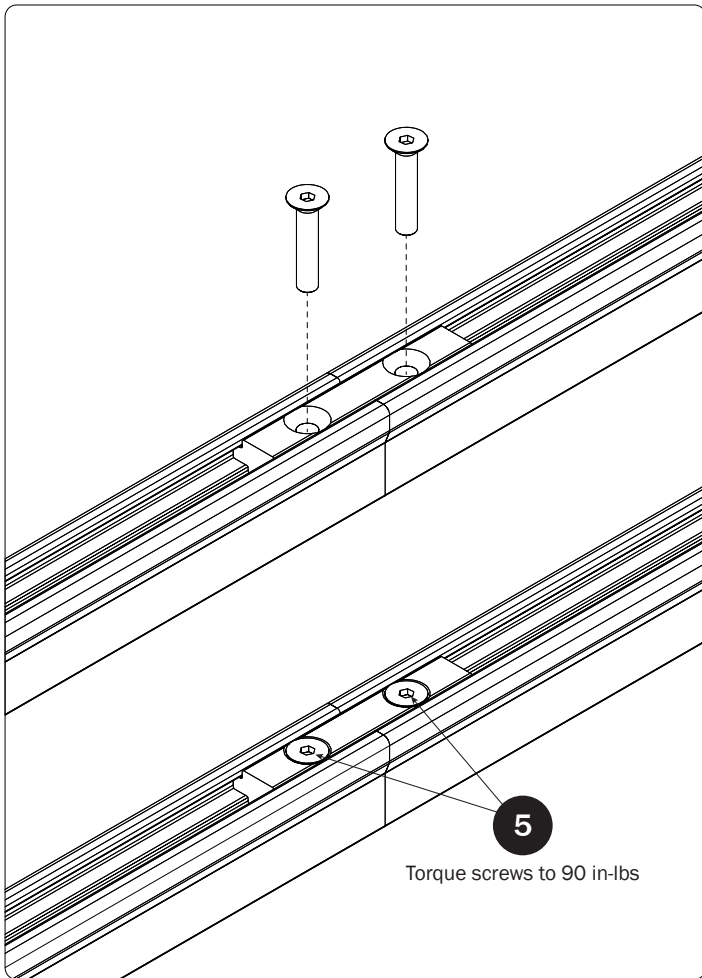


Lubricant (1X)

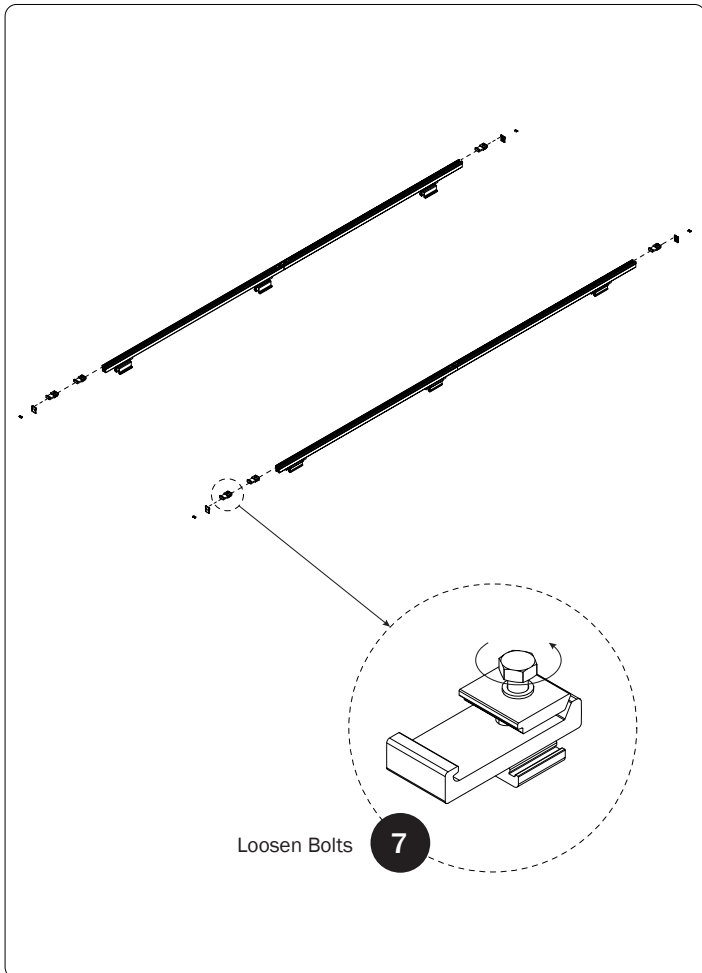
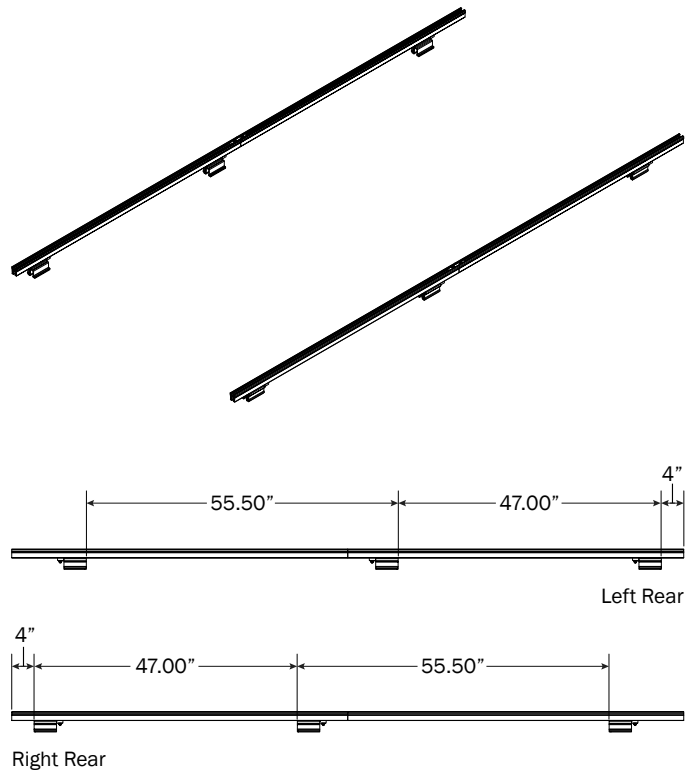
FBM3-0020
MOUNTING BRACKETS

INSTALLER NOTE: Mounting Brackets must be disassembled for installation onto the vehicle's roof.

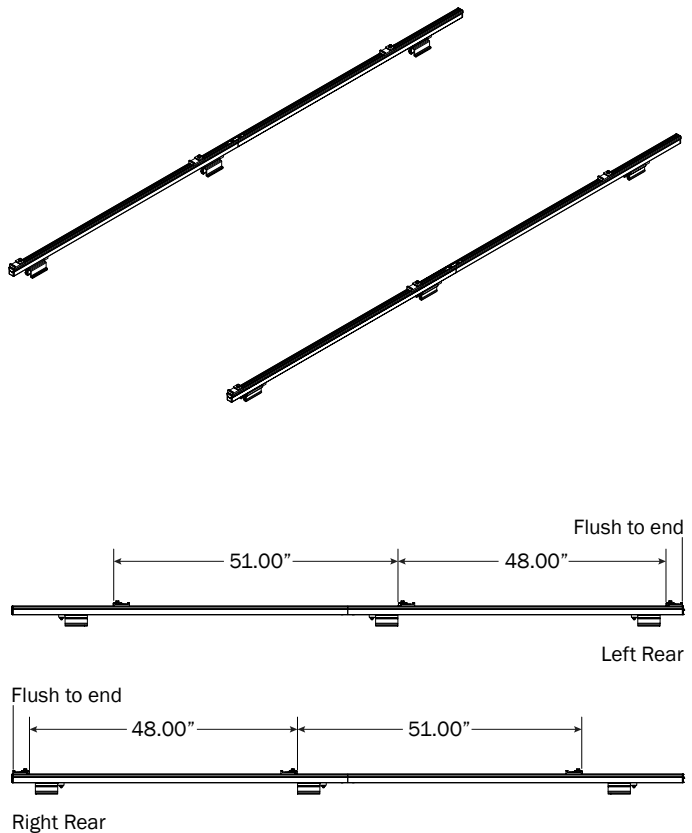




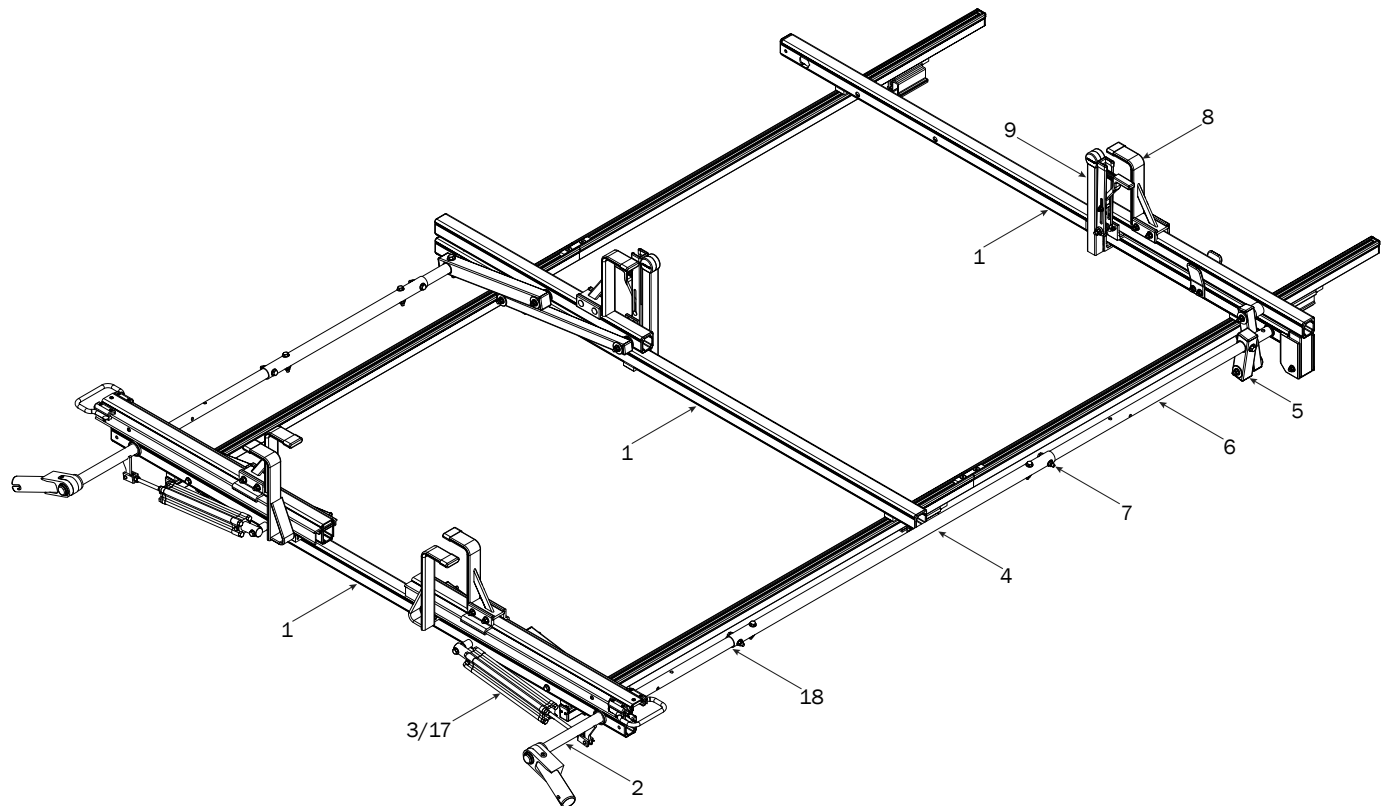
6 Set to distances then torque Mounting Bracket nuts to 80 in-lbs



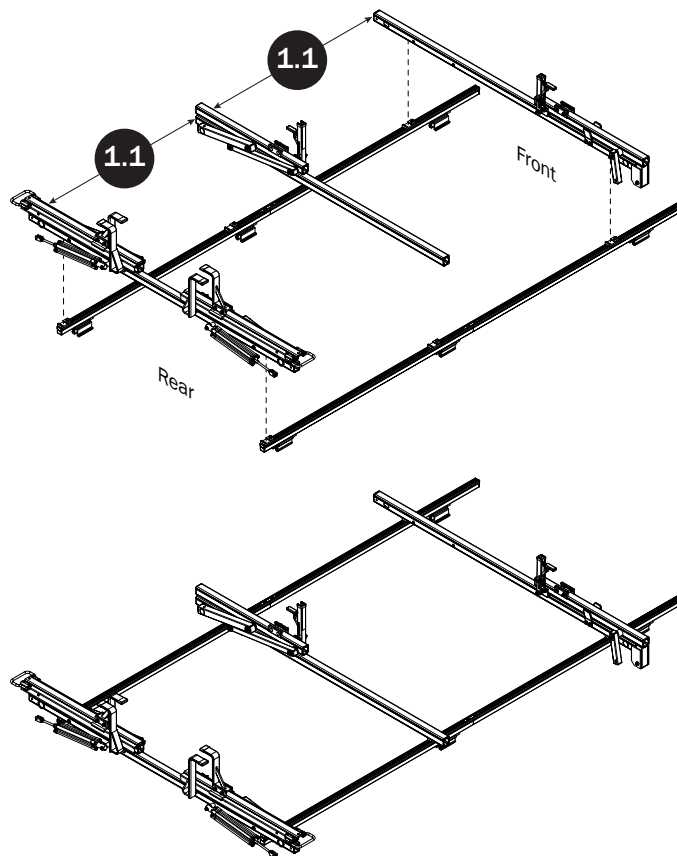
8 Set to distances shown, but do not tighten at this time



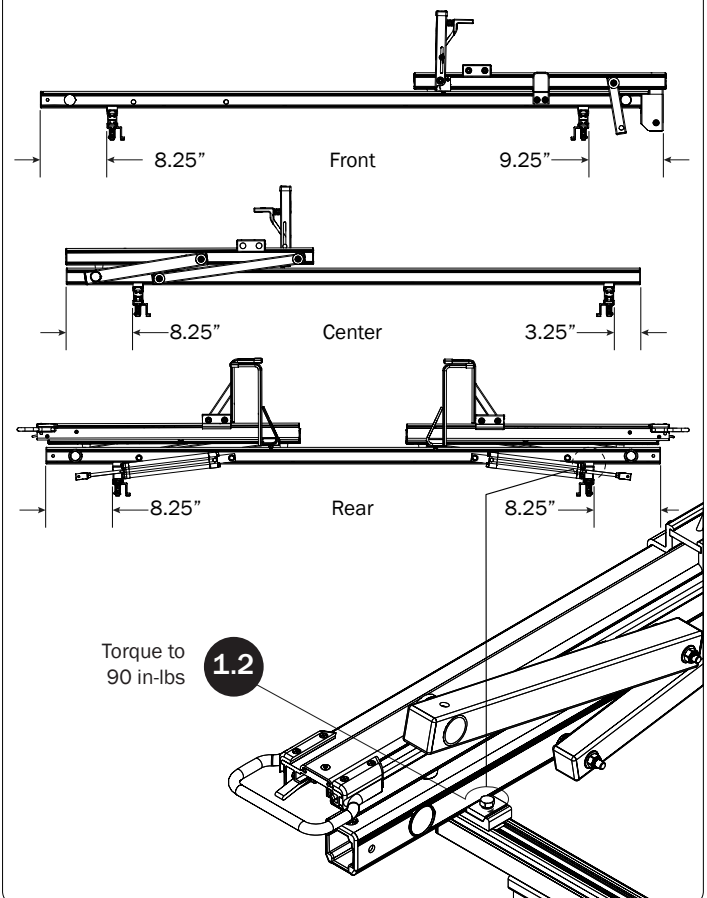
RIGHT ROTATION ASSEMBLY



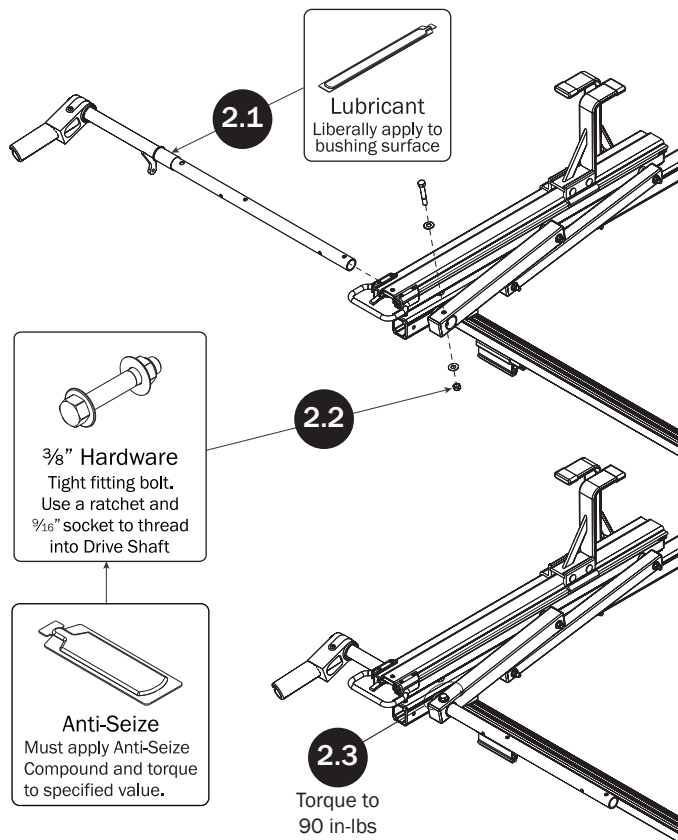
CROSSBARS



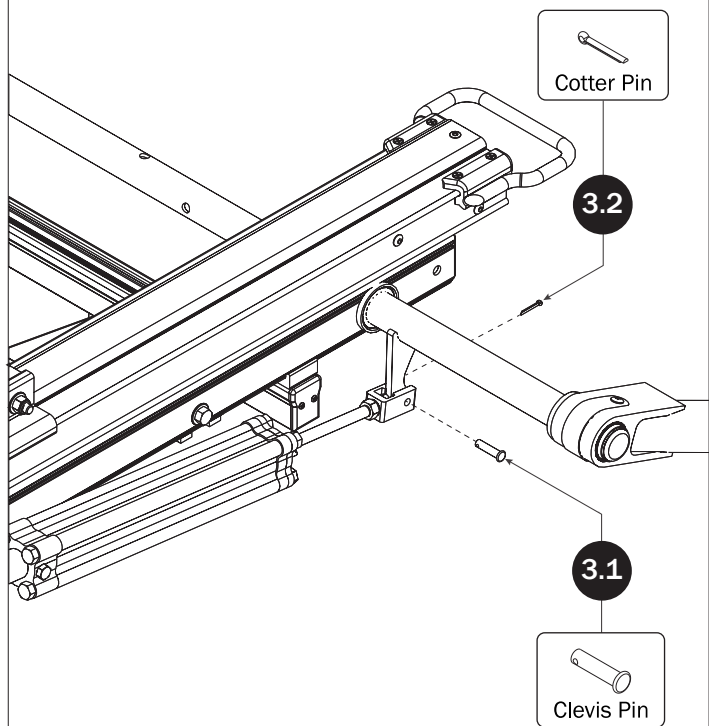
CROSSBAR ADJUSTMENT



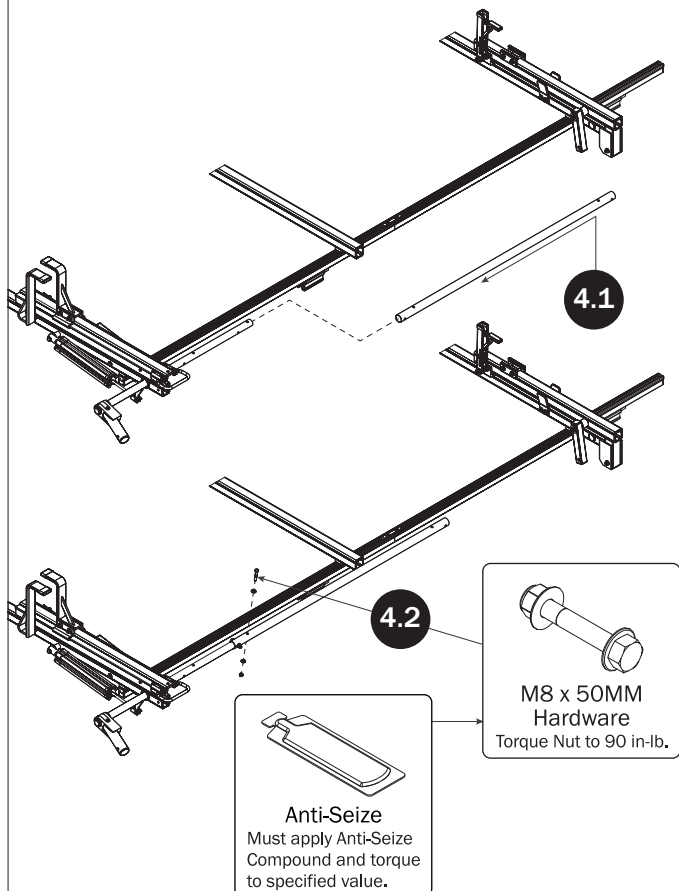
REAR DRIVE SHAFT



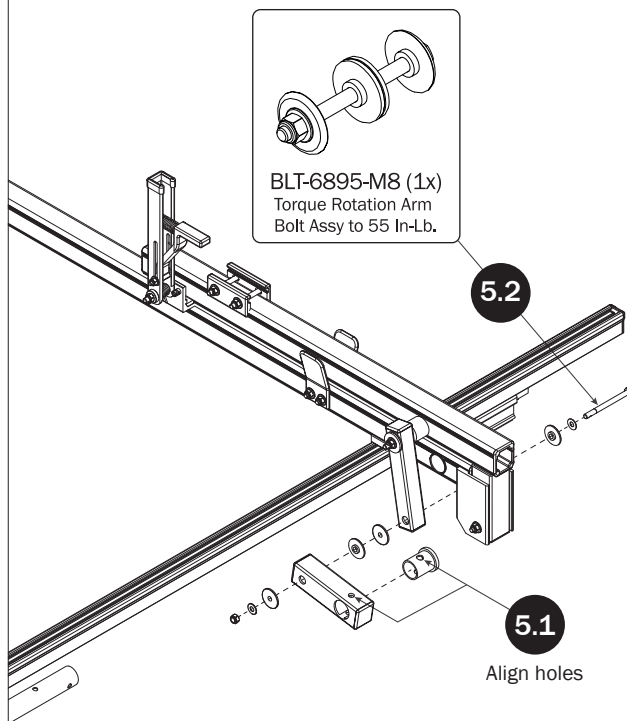
CYLINDER HARDWARE

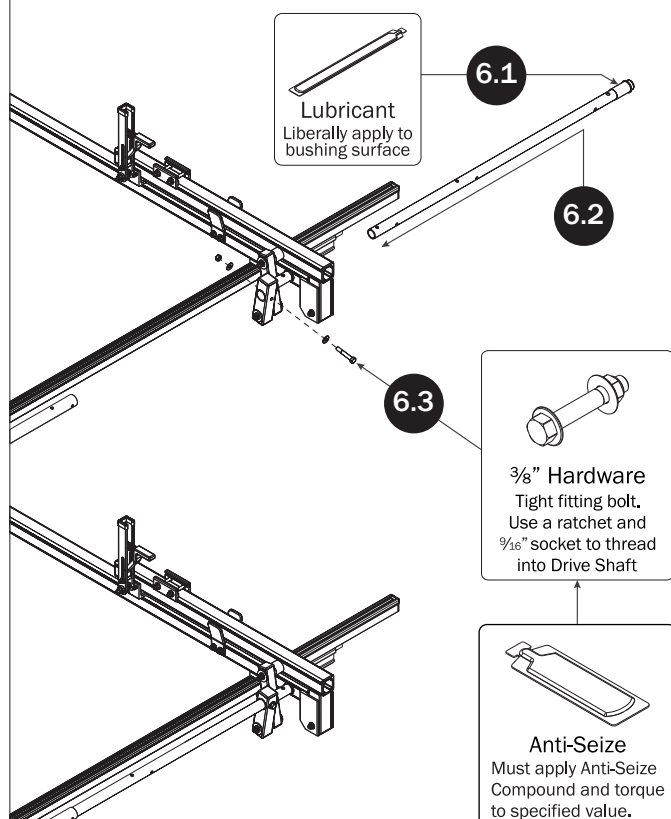
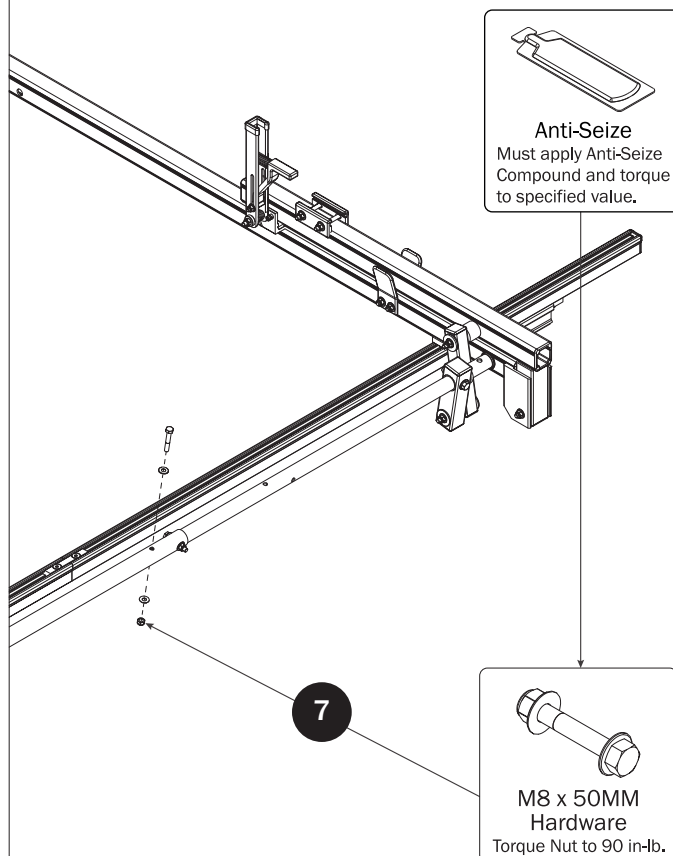


CONNECTING BAR

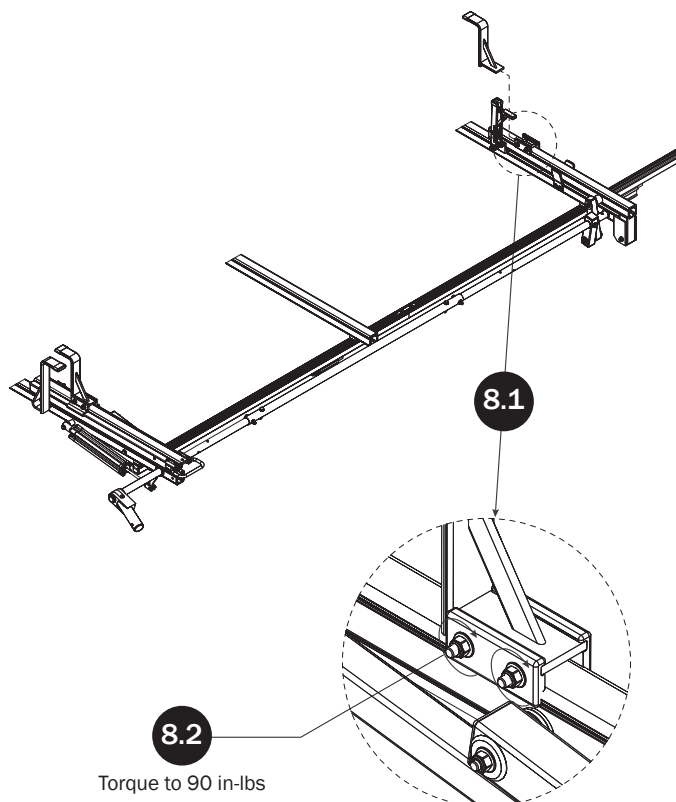


FRONT DRIVE ARM

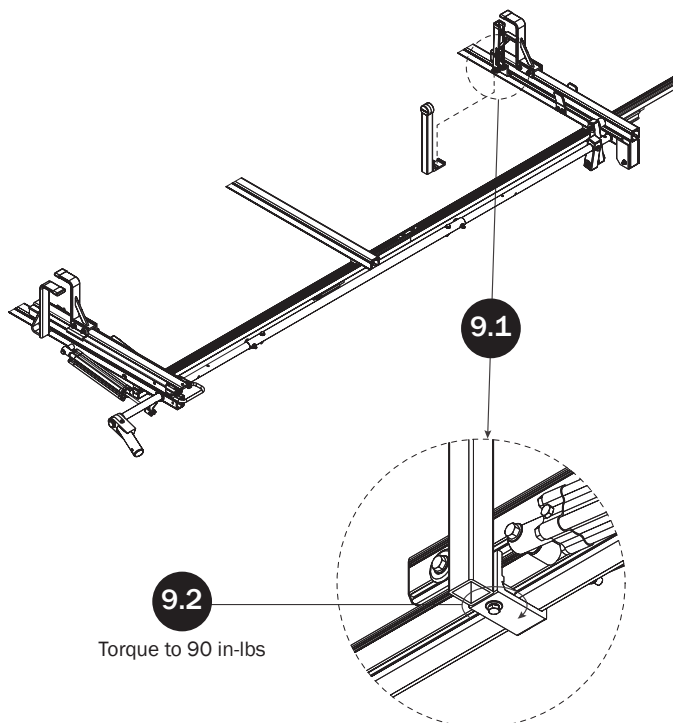


FRONT DRIVE SHAFT**CONNECTING BAR FASTENERS****Z POSTS**

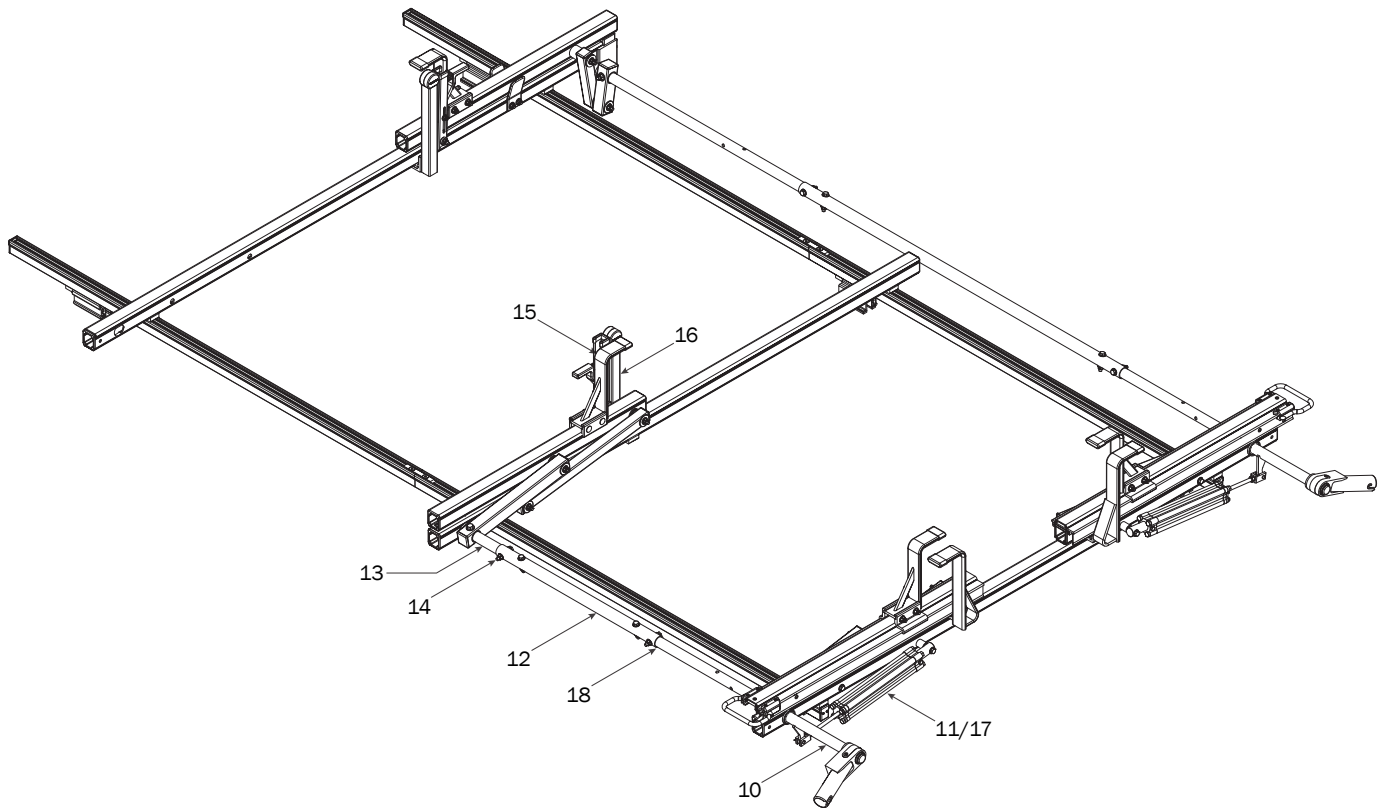
SEE QUICK START GUIDE FOR ADJUSTMENTS

**L POSTS**

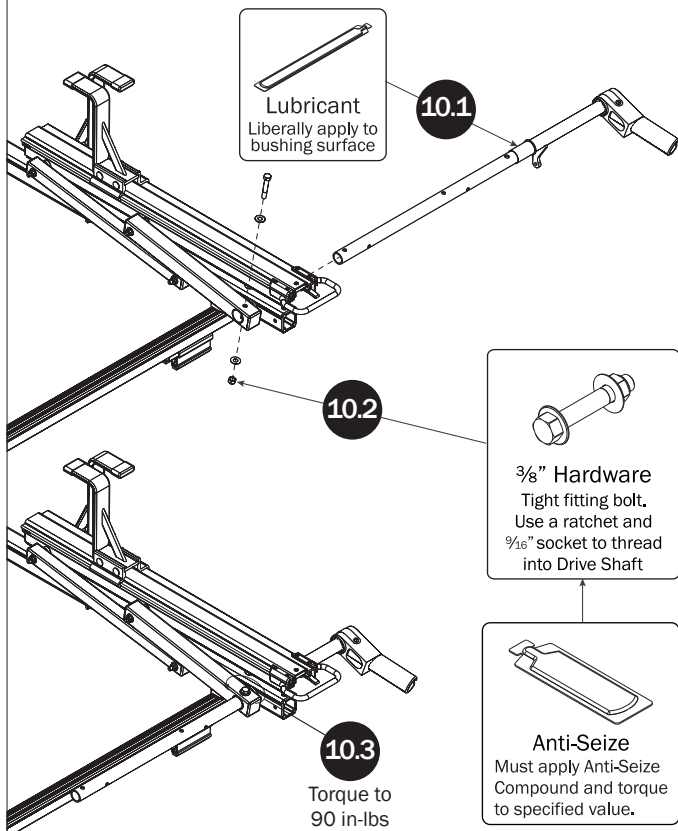
SEE QUICK START GUIDE FOR ADJUSTMENTS



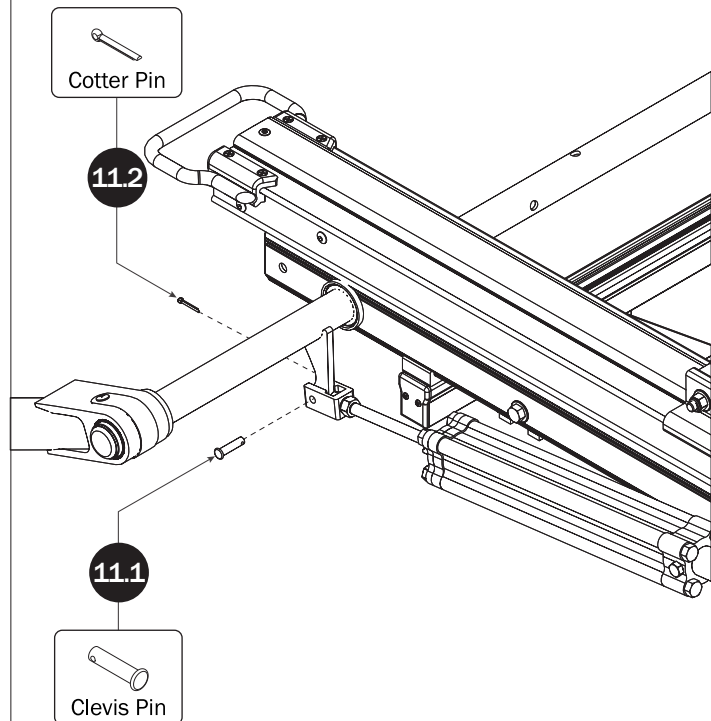
LEFT ROTATION ASSEMBLY

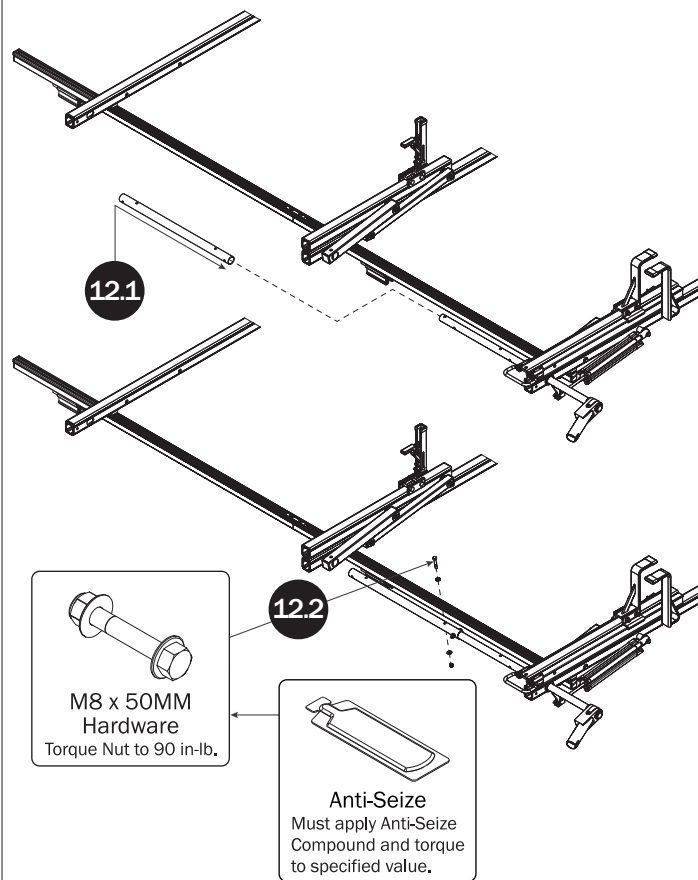
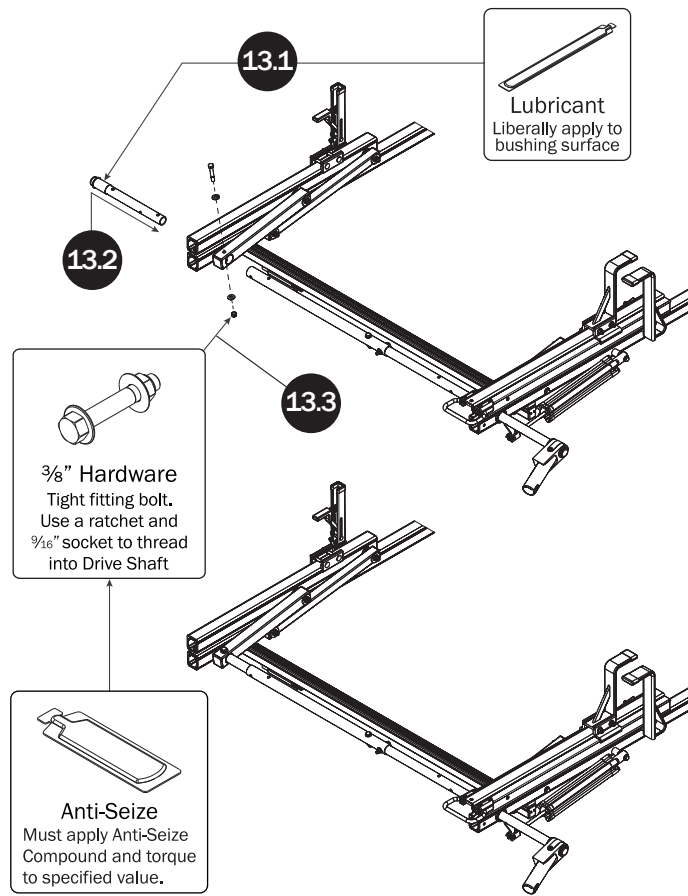
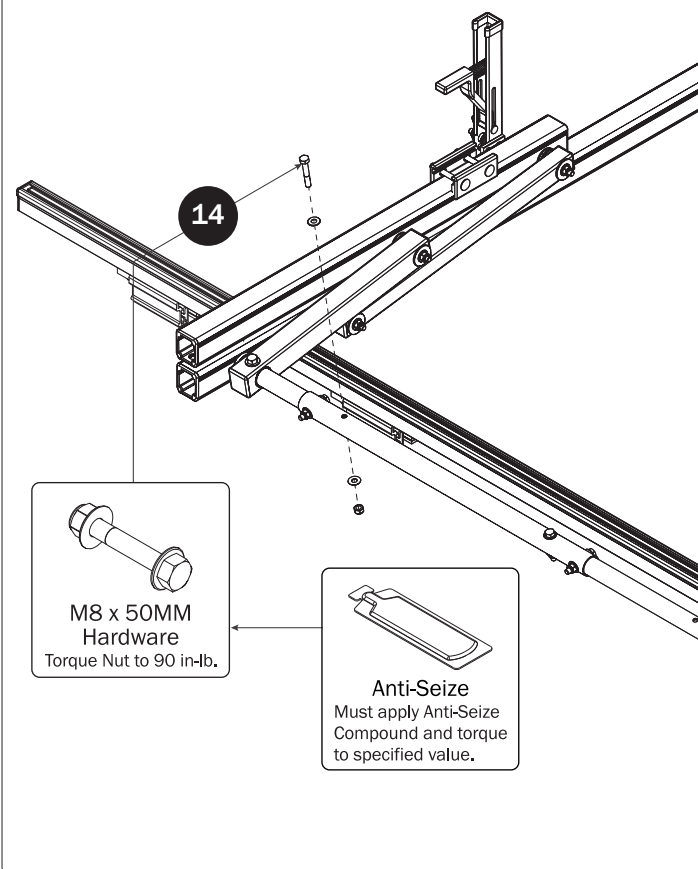


REAR DRIVE SHAFT

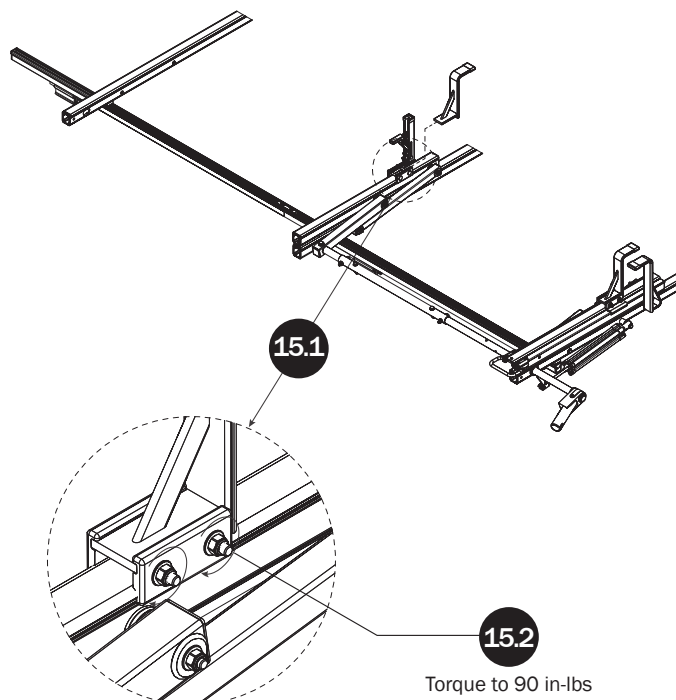


CYLINDER HARDWARE



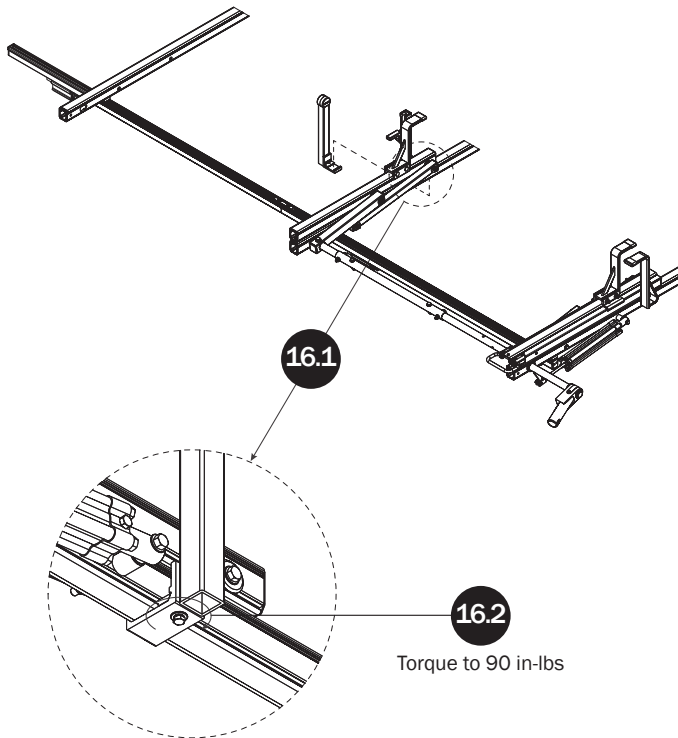
CONNECTING BAR**FRONT DRIVE SHAFT****CONNECTING BAR FASTENERS****Z POSTS**

SEE QUICK START GUIDE FOR ADJUSTMENTS

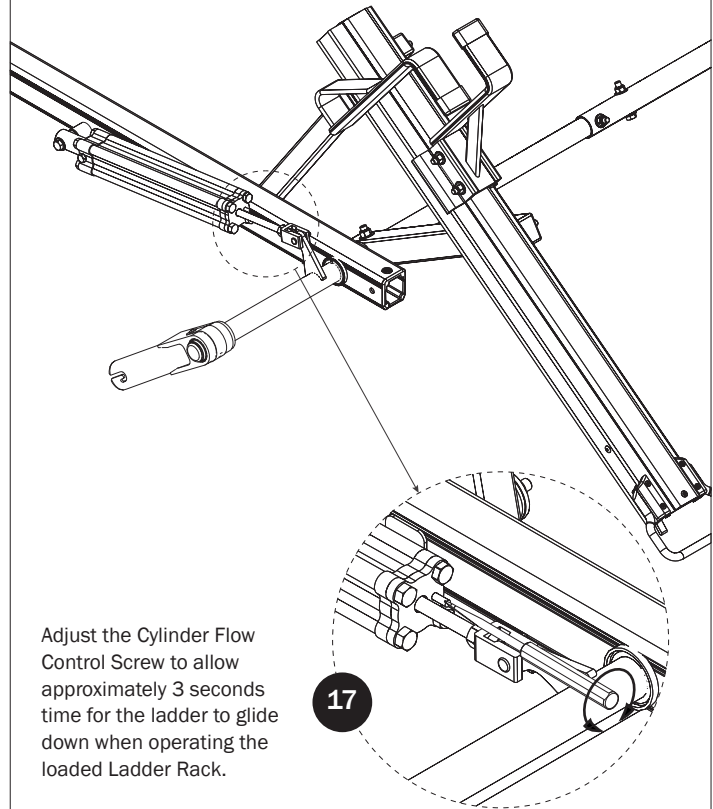


L POSTS

SEE QUICK START GUIDE FOR ADJUSTMENTS



CYLINDER ADJUSTMENT



DRIVE SHAFT SEALING

