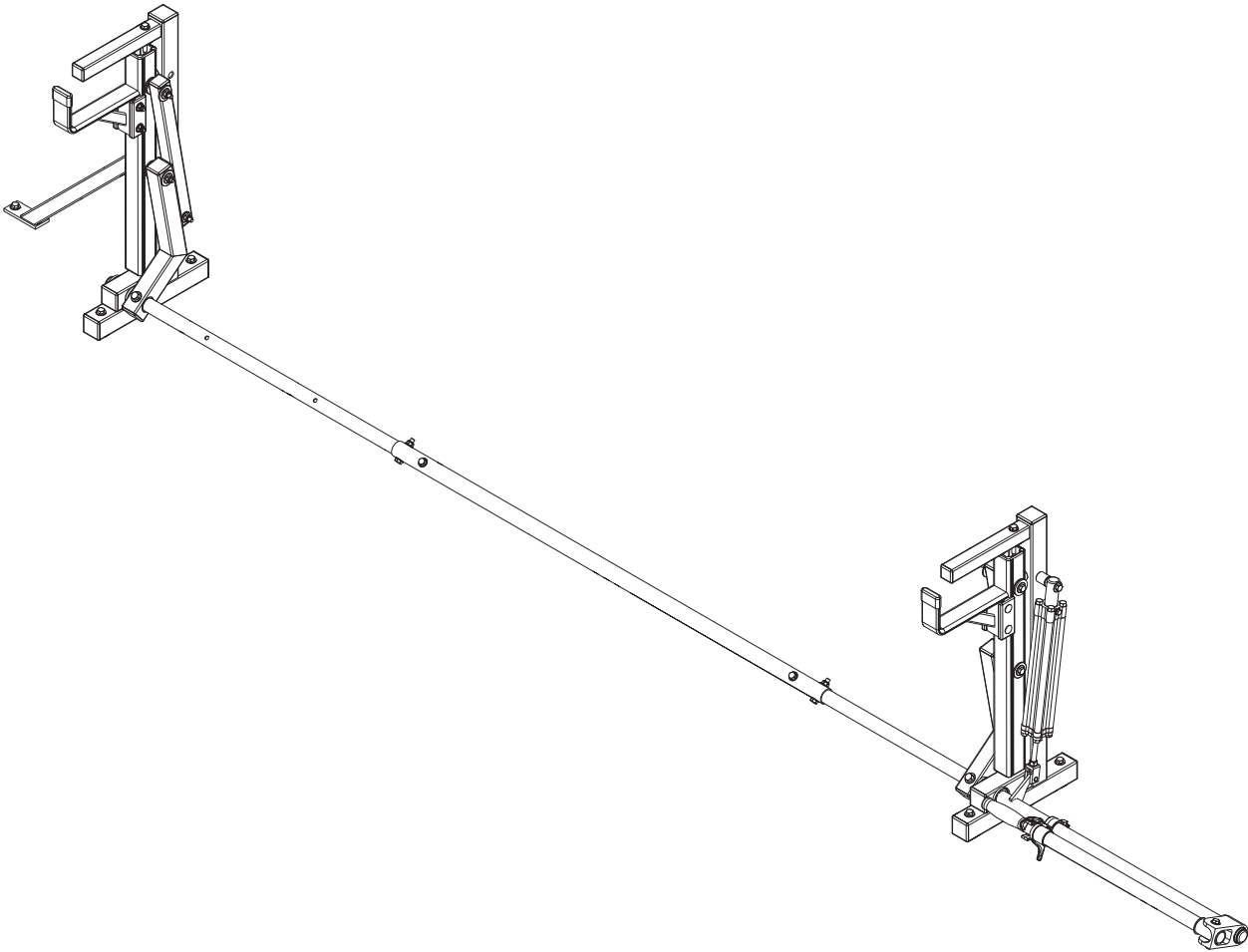


# PRIME DESIGN™

A Safe Fleet Brand

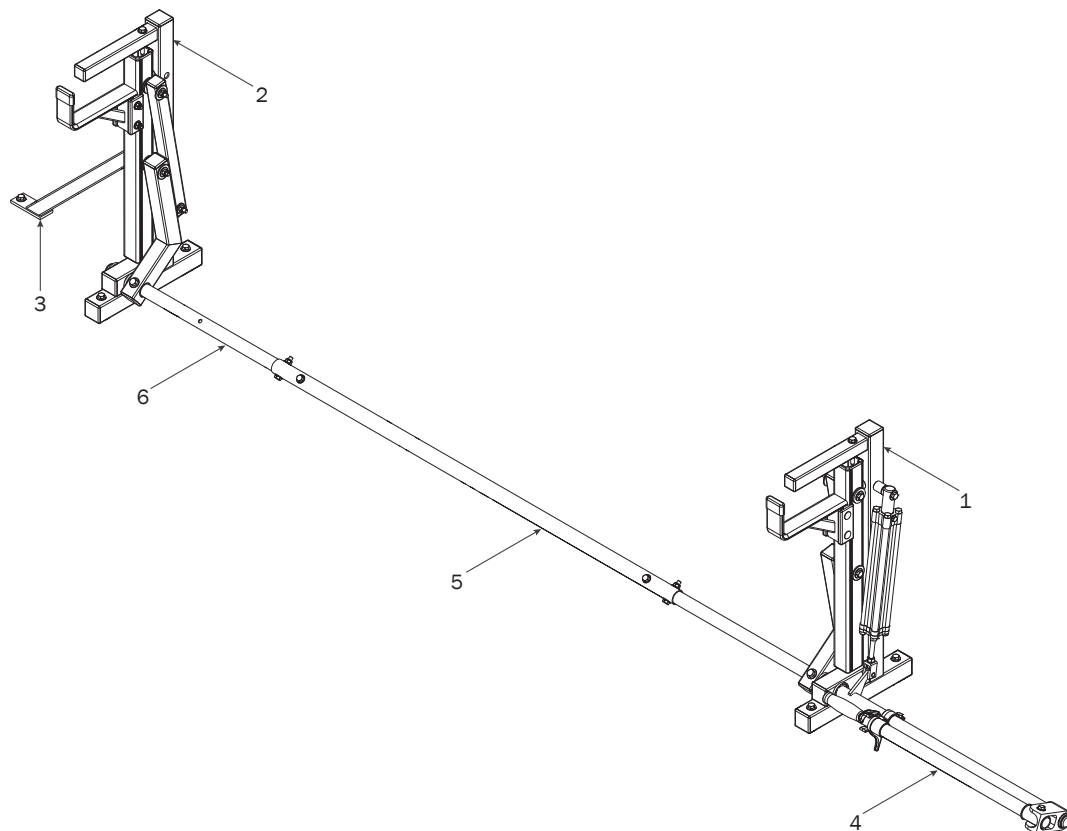


2014 JAX

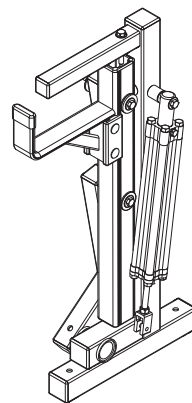
PRIME DESIGN, A SAFE FLEET BRAND

Address: 580 Opperman Drive, Eagan, MN 55123 • Toll Free: 1.8.PRIME.RACK  
Fax: 651-552-1799 • Email: [info@primedesign.net](mailto:info@primedesign.net) • Website: [www.primedesign.net](http://www.primedesign.net)

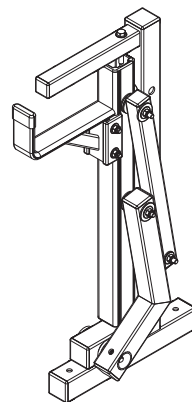
## CONTENTS OVERVIEW



1—Rear Rotation Assembly..... (Qty 1)



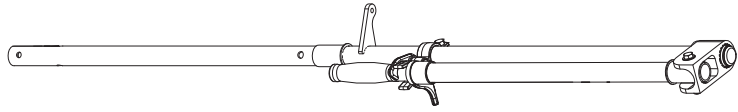
2—Front Rotation Assembly..... (Qty 1)



3—Mount Brace..... (Qty 1)  
20.00"



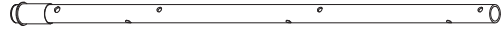
4—Rear Drive Shaft..... (Qty 1)  
Left Hand, 50.00"



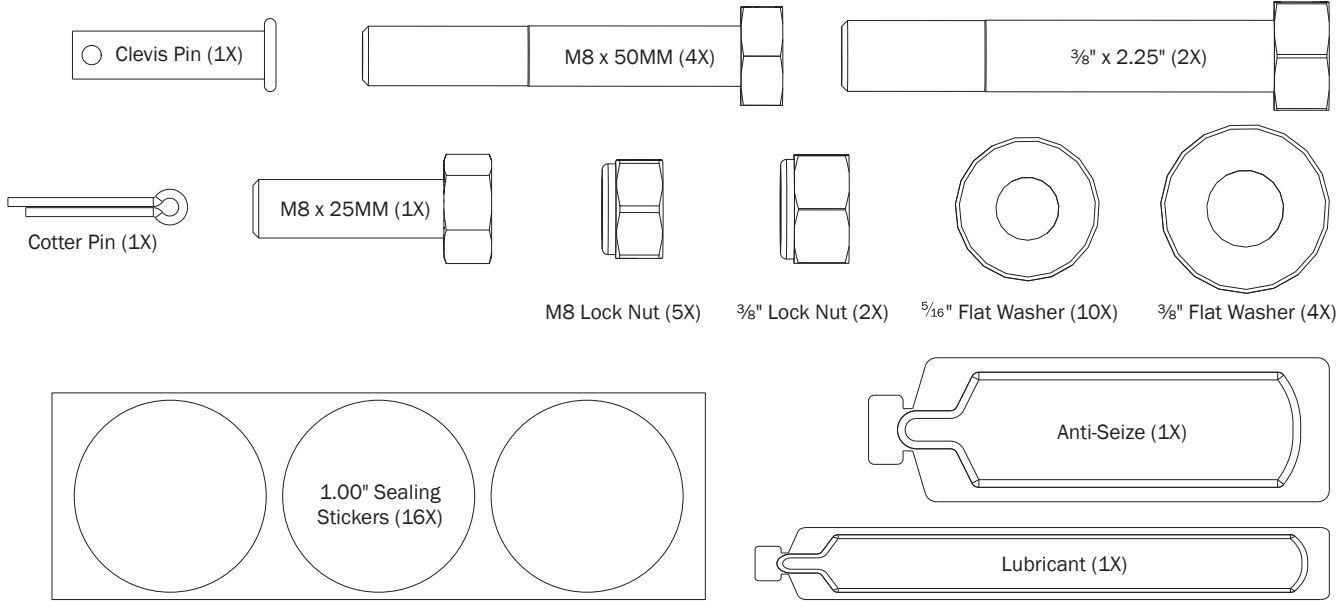
5—Connecting Bar..... (Qty 1)  
48.00"



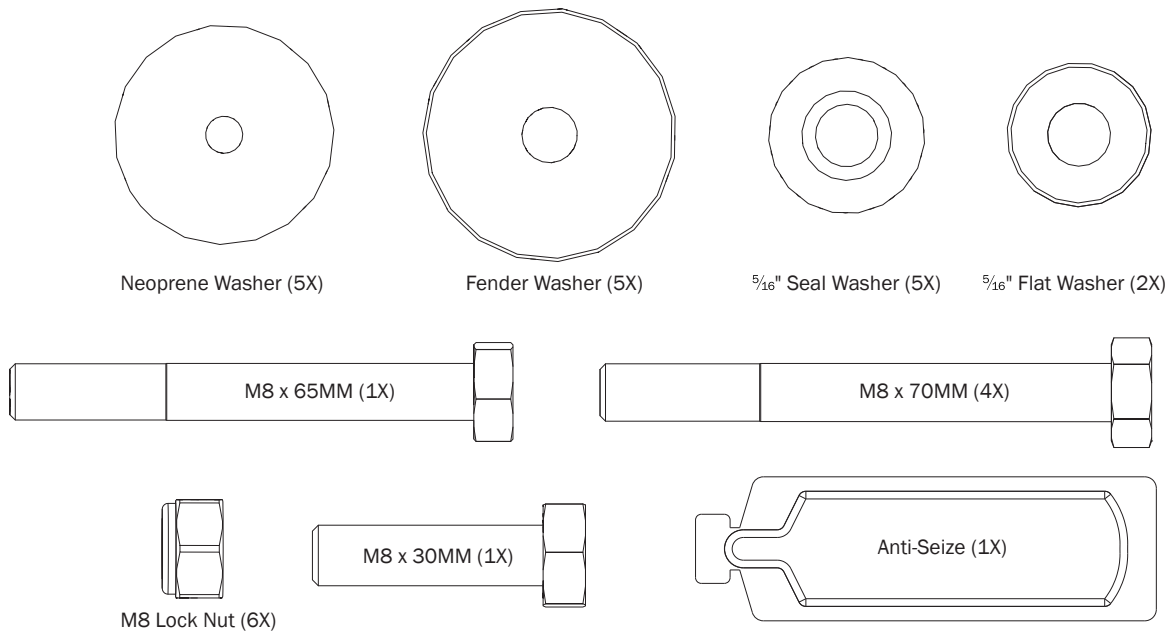
6—Front Drive Shaft..... (Qty 1)  
B Version, 35.75"



#### HKT-8163-Rotation Hardware Kit



#### HKT-0055-Rotation Hardware Kit

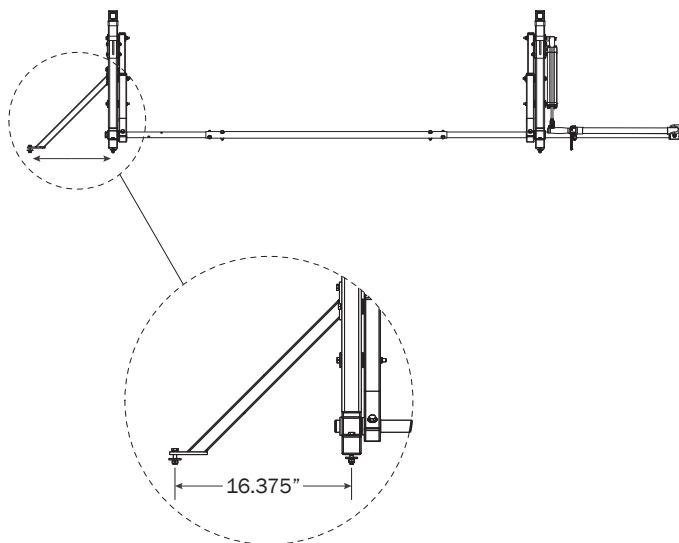


## MOUNTING DIMENSIONS

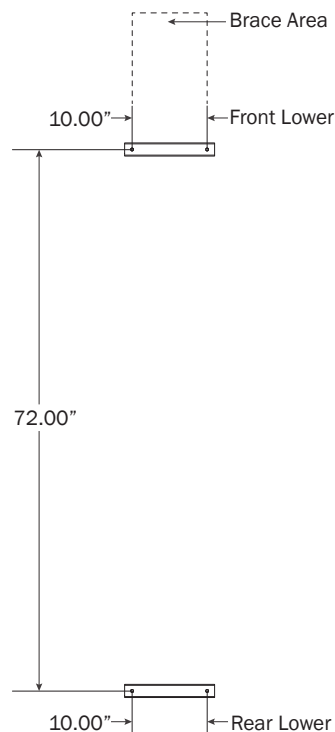


Mounting to Service Body: dimensions are dependent upon Crossbar distances of 6'-8' plus allowance for the Mount Brace from the front of the Utility Rack.

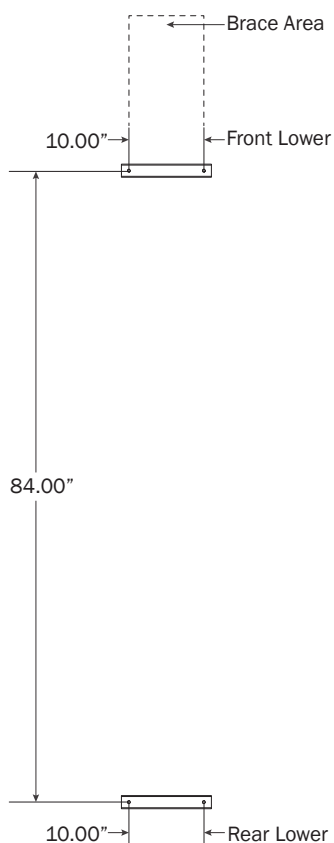
Allow spacing for the Mount Brace, but do not drill or install until Step 9.



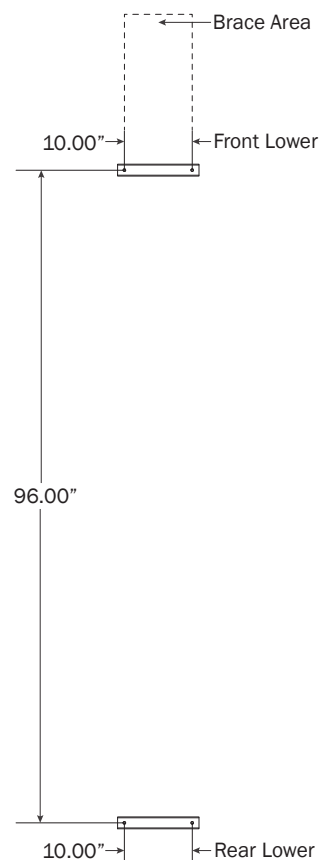
- 0.1** 6.00 Ft: Drill holes into the Service Body mounting location according to dimensions shown.



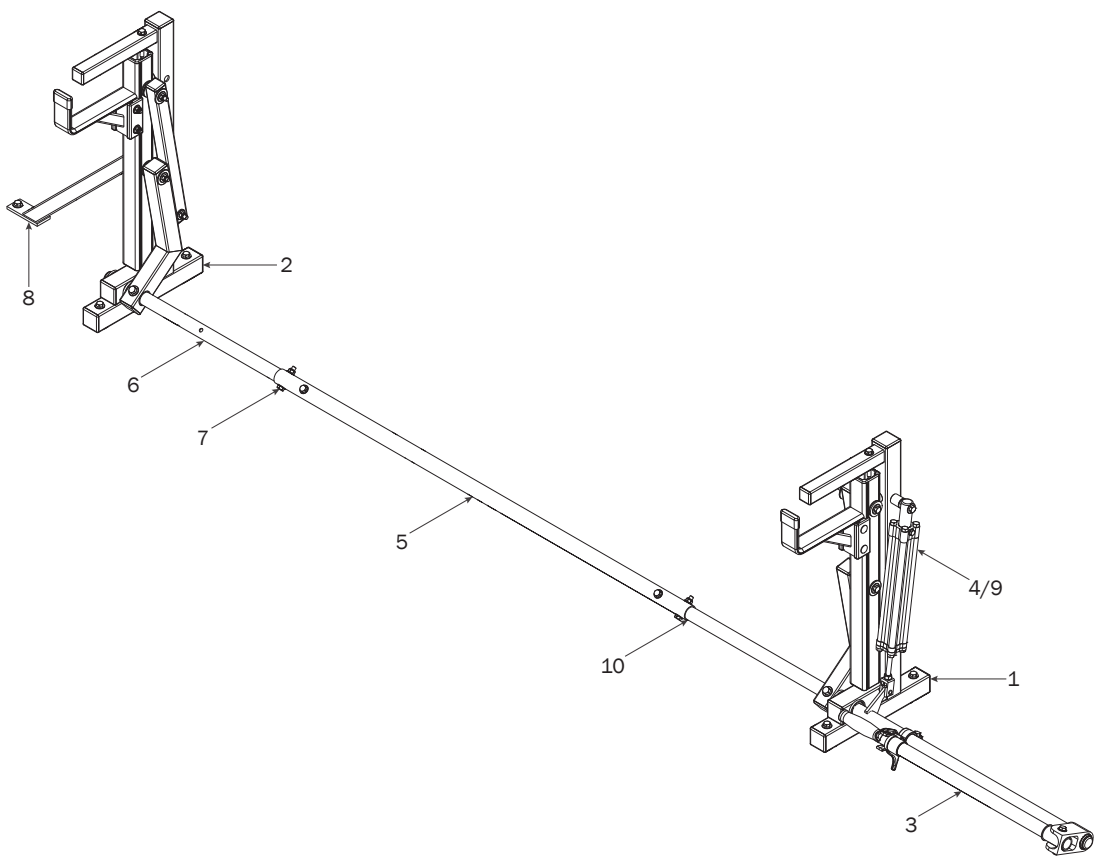
- 0.2** 7.00 Ft: Drill holes into the Service Body mounting location according to dimensions shown.



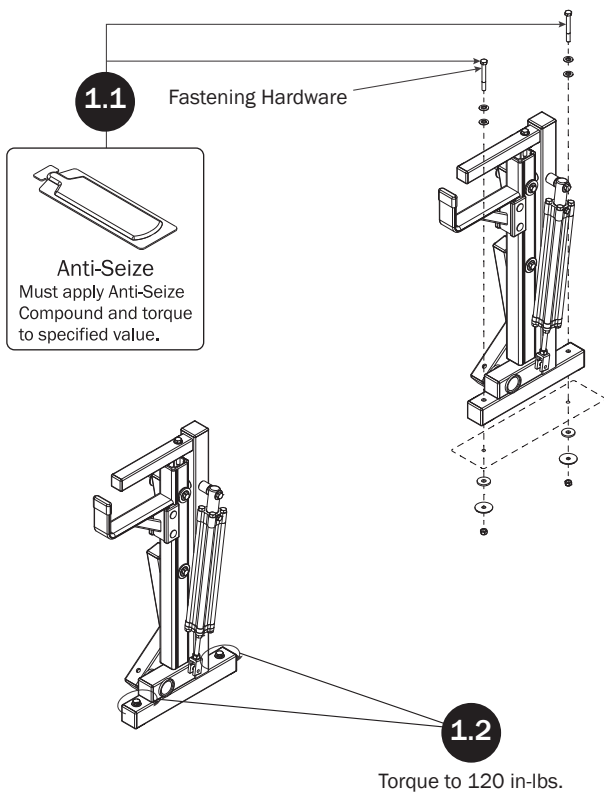
- 0.3** 8.00 Ft: Drill holes into the Service Body mounting location according to dimensions shown.



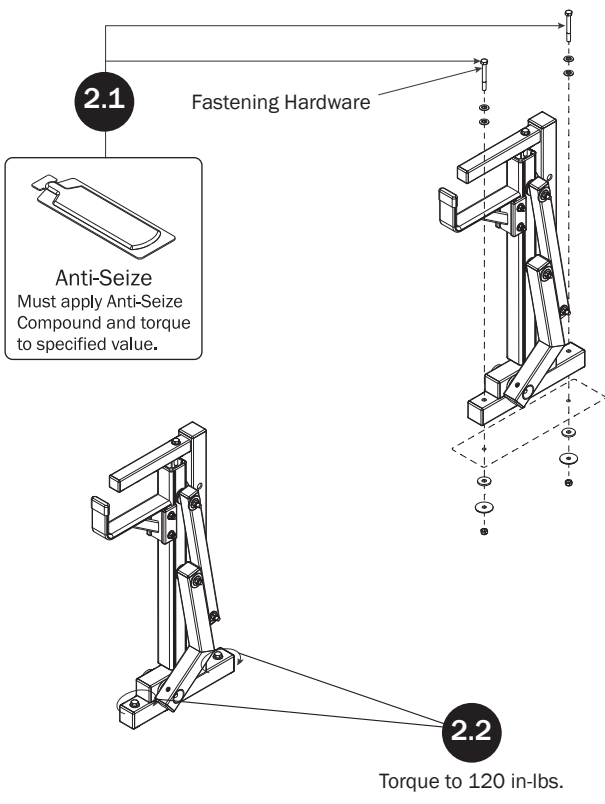
LEFT ROTATION ASSEMBLY SEQUENCE



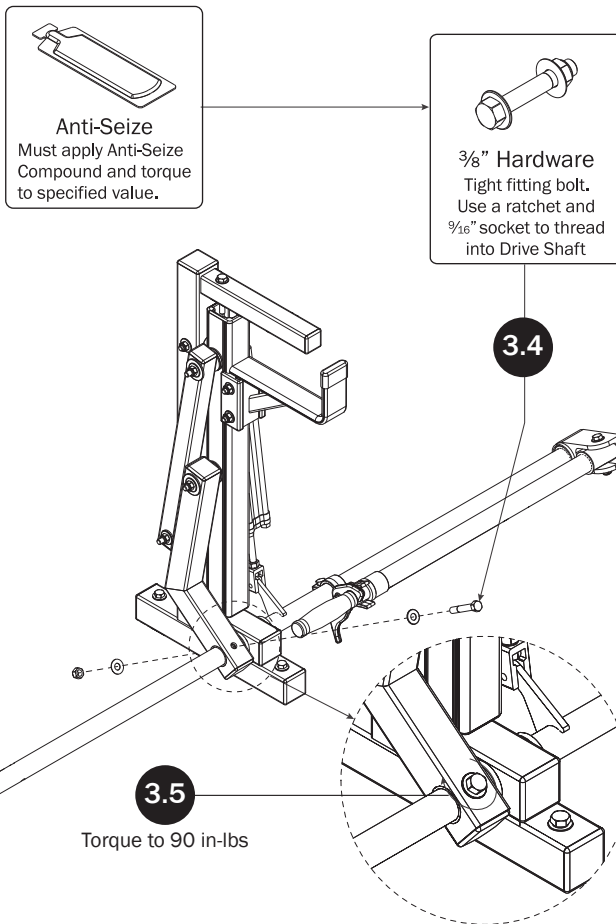
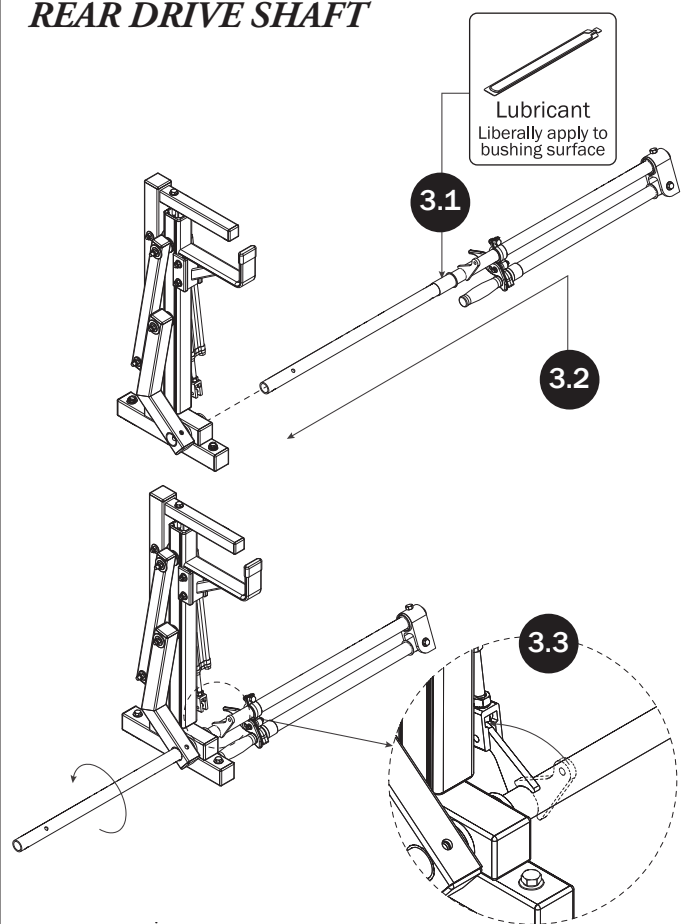
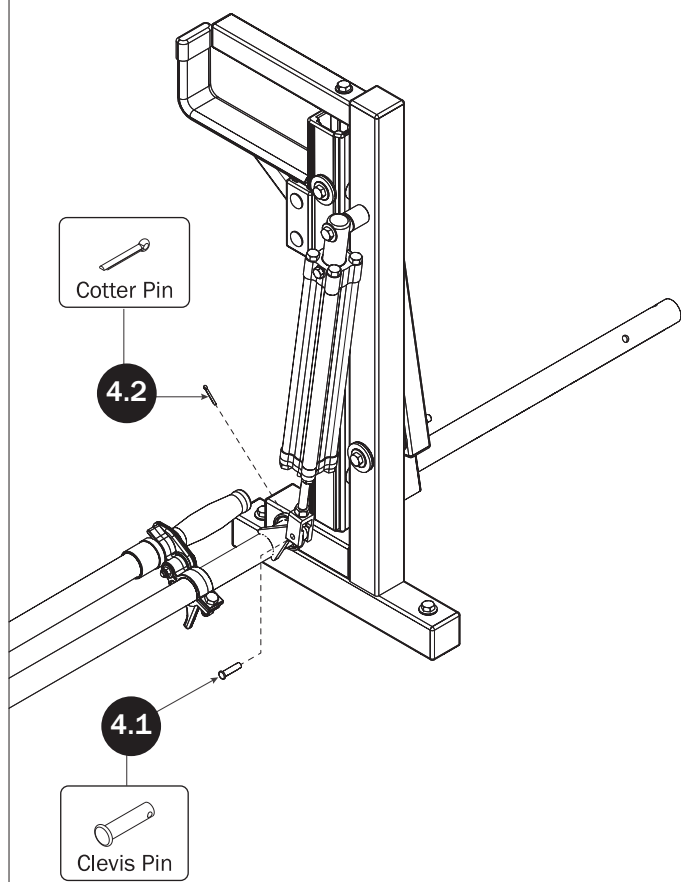
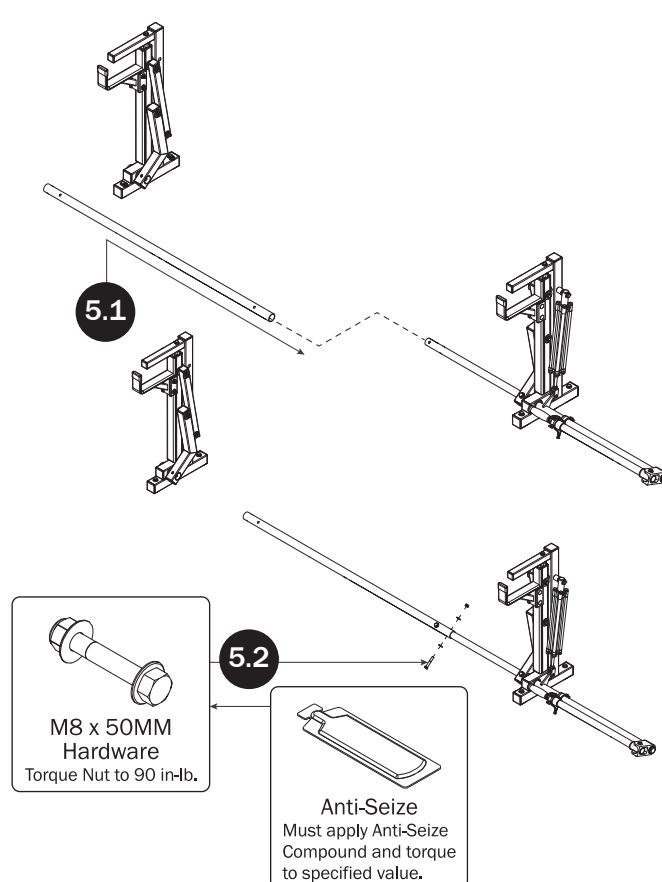
REAR ROTATION ASSEMBLY



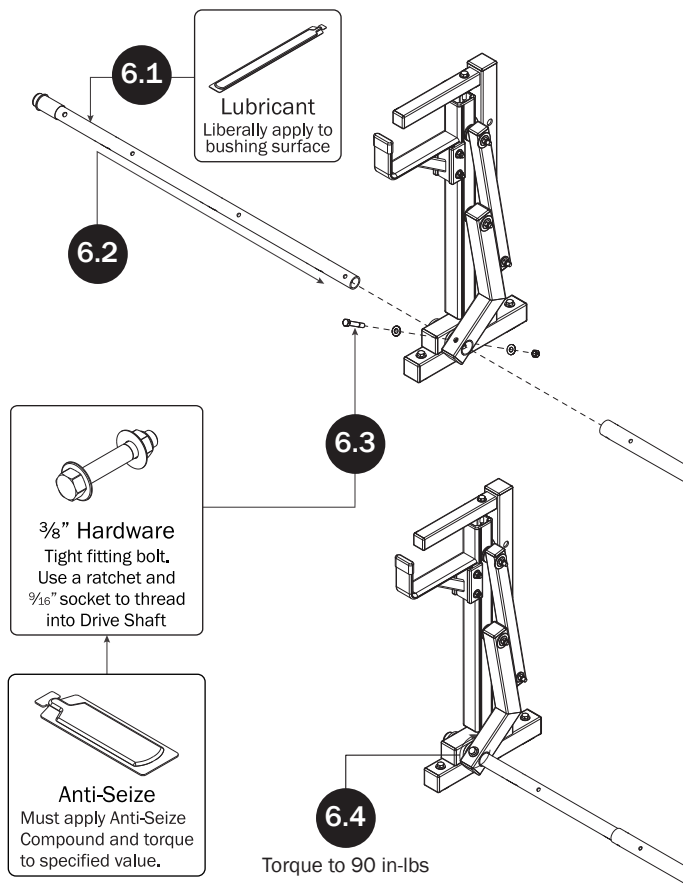
FRONT ROTATION ASSEMBLY



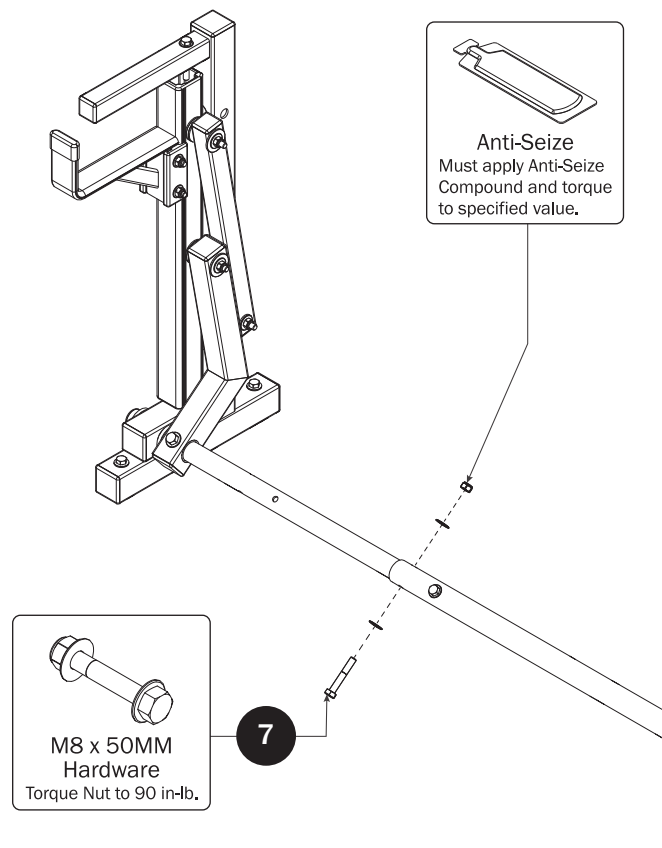
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**REAR DRIVE SHAFT****CYLINDER HARDWARE****CONNECTING BAR**

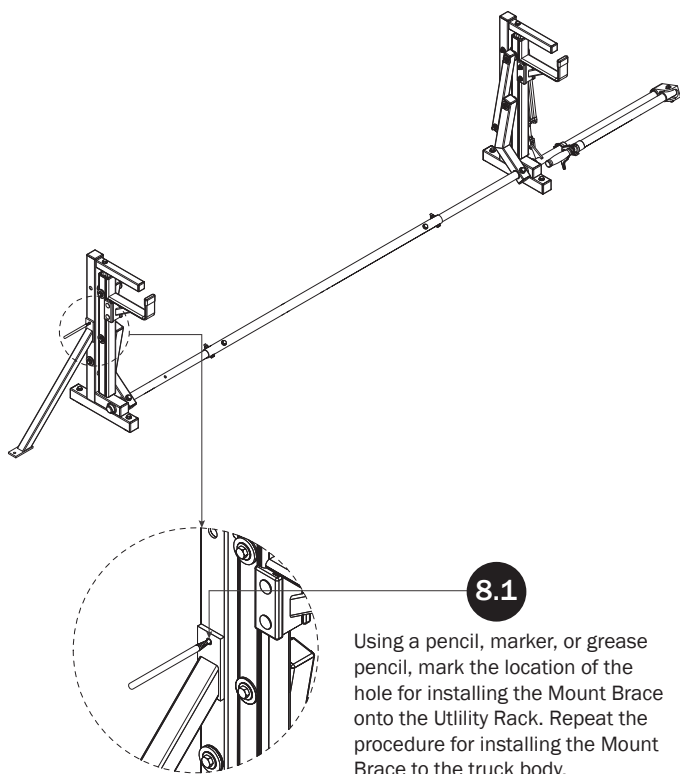
## FRONT DRIVE SHAFT



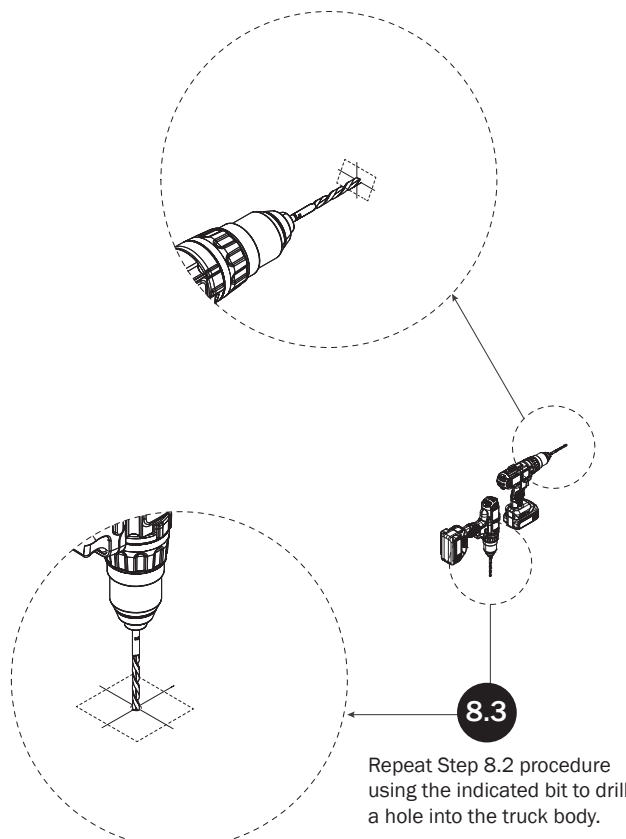
## CONNECTING BAR FASTENERS

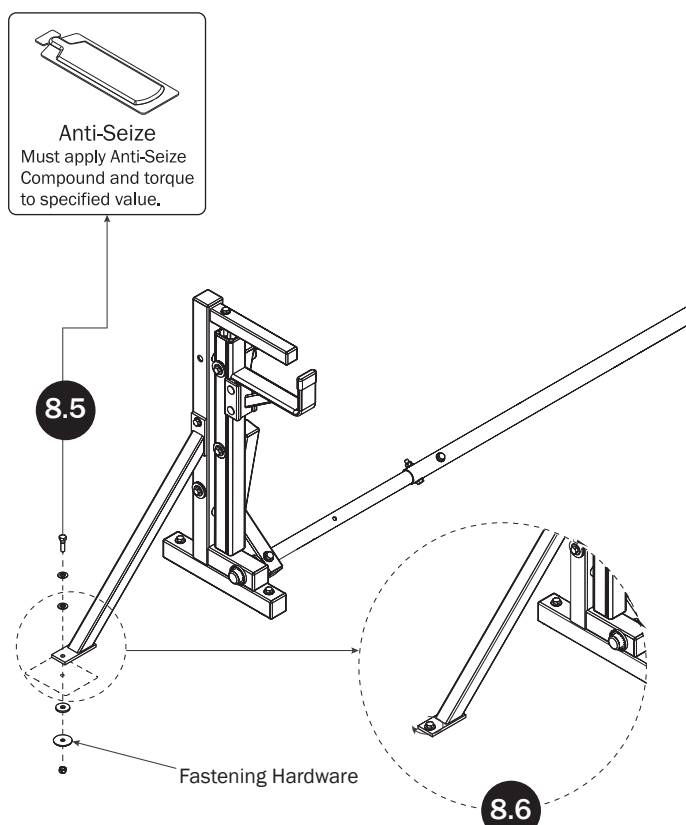
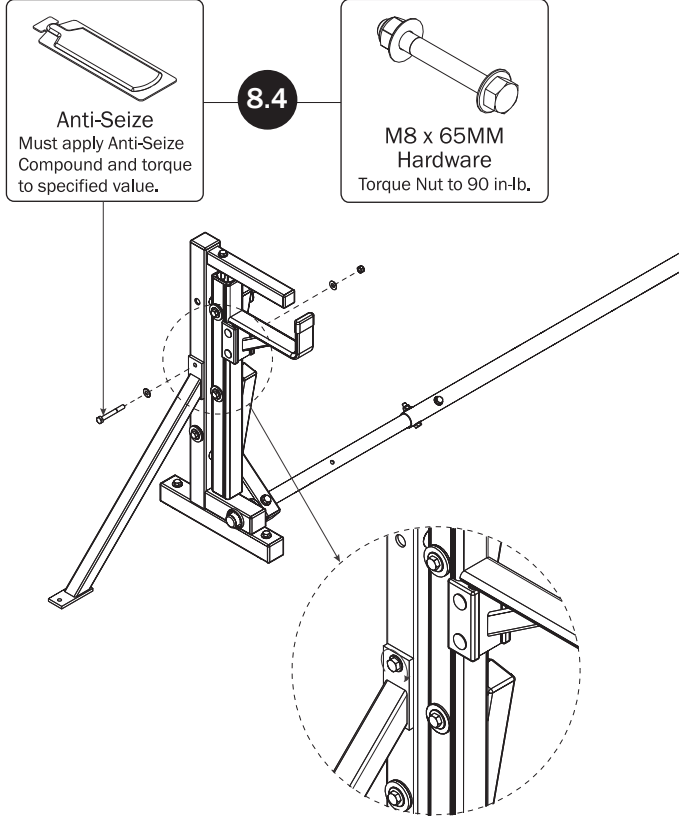


## MOUNT BRACE INSTALLATION

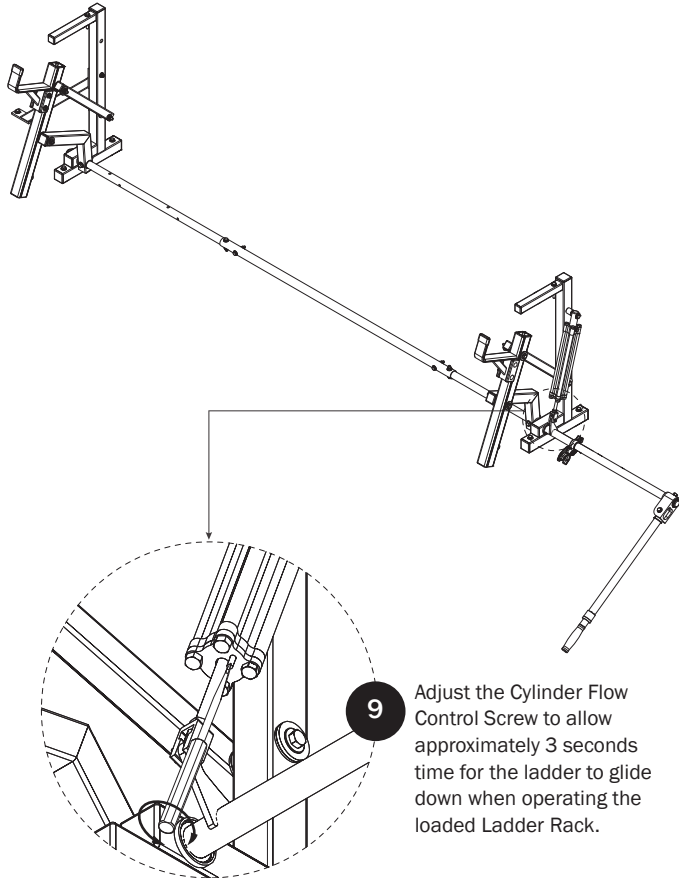


- 8.2** Remove the Mount Brace to expose the bolt hole markings. Using a 9MM, 23/64", or T size bit, drill a hole into the Utility Rack at the marked bolt hole location created during Step 8.1.





### CYLINDER ADJUSTMENT



### DRIVE SHAFT SEALING

