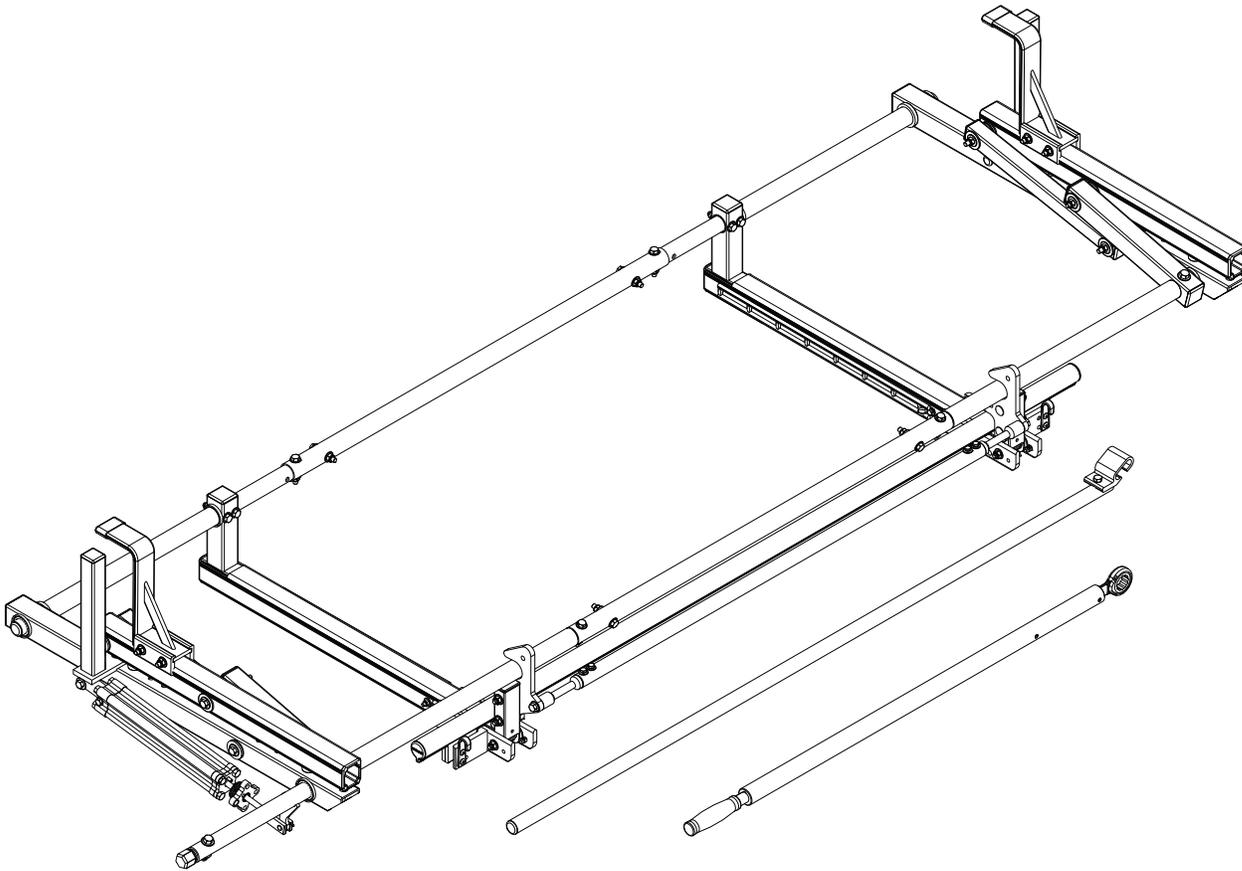


PRIME DESIGN™

A Safe Fleet Brand



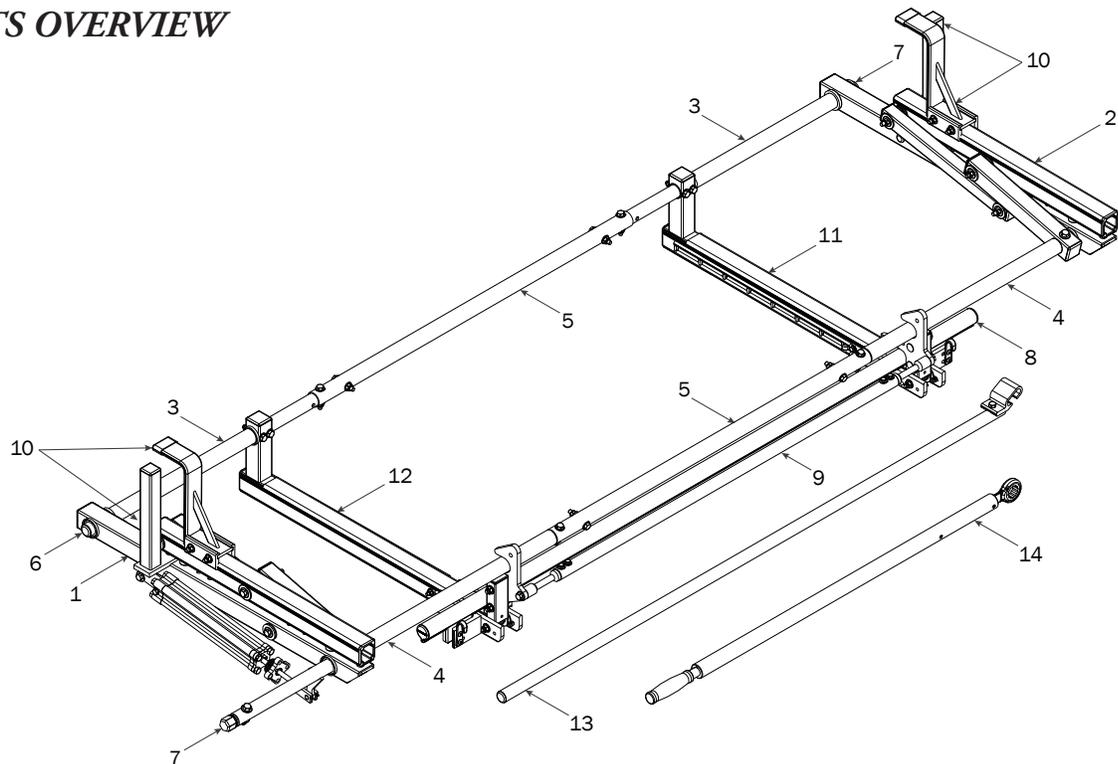
UXRP

PRIME DESIGN, A SAFE FLEET BRAND

Address: 580 Opperman Drive, Eagan, MN 55123 • Toll Free: 1.8.PRIME.RACK

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4—Utility Pivot Clamp Spacer..... (Qty 2)
22.00"

5—Connecting Bar..... (Qty 2)
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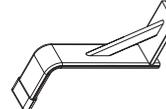
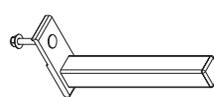
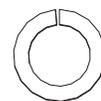
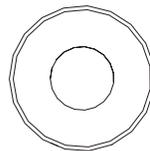
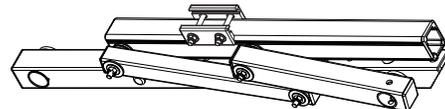
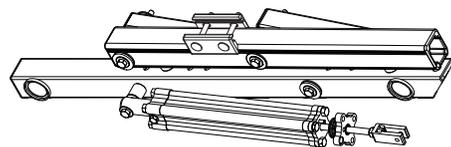
6—Front Drive Shaft..... (Qty 3)
Utility Pivot Rack

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Right Hand, Hex Drive Utility

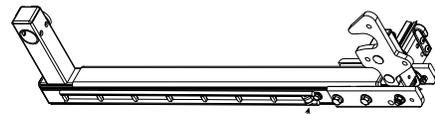
8—Clamp Down Tube (Qty 1)

9—Utility Pivot Rack Handle..... (Qty 1)
With Hardware (HKT-0261)

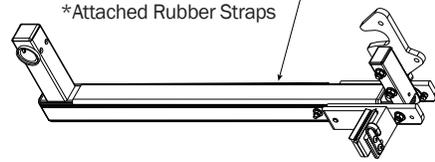
10—Z Post & L Post Pair (Qty 2)



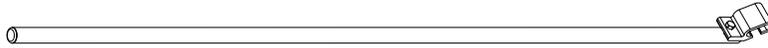
11—Utility Pivot RH Assembly..... (Qty 1)



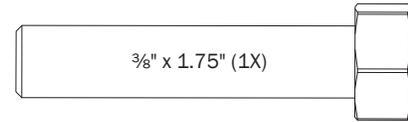
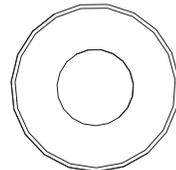
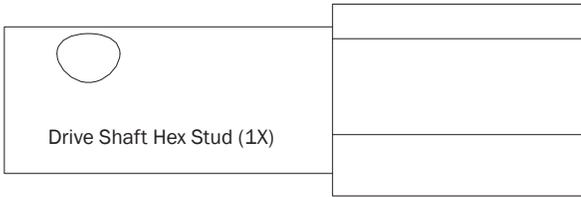
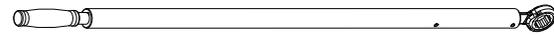
12—Utility Pivot LH Assembly (Qty 1)



13—Rear Deploy Handle Assembly..... (Qty 1)



14—Ratchet Handle Assembly (Qty 1)
With Hardware



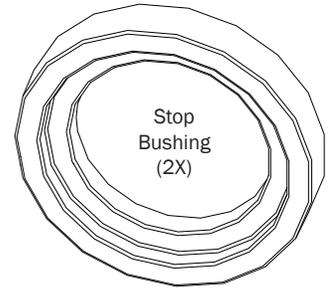
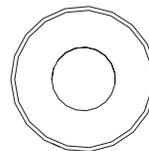
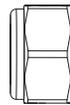
3/8" Flat Washer (2X)

HKT-0223 Pivot Rack Hardware Kit



M8 x 55MM (4X)

M8 x 50MM (4X)

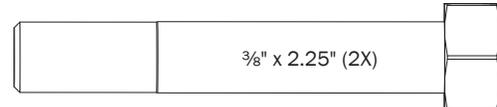
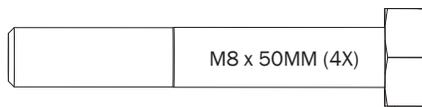


M8 Lock Nut (8X)

5/16" Flat Washer (16X)

Stop Bushing (2X)

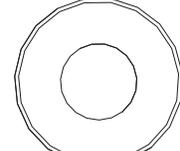
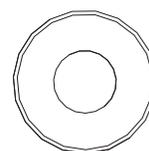
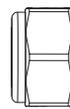
HKT-8163-Rotation Hardware Kit



Clevis Pin (1X)

M8 x 50MM (4X)

3/8" x 2.25" (2X)



Cotter Pin (1X)

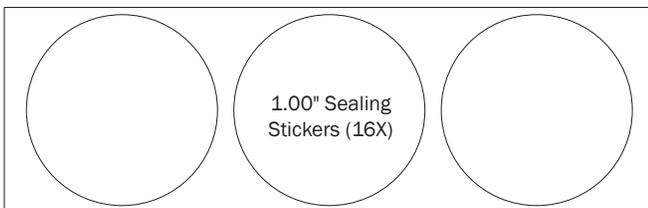
M8 x 25MM (1X)

M8 Lock Nut (5X)

3/8" Lock Nut (2X)

5/16" Flat Washer (10X)

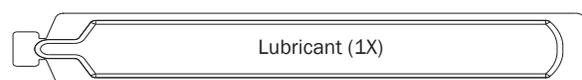
3/8" Flat Washer (4X)



1.00" Sealing Stickers (16X)



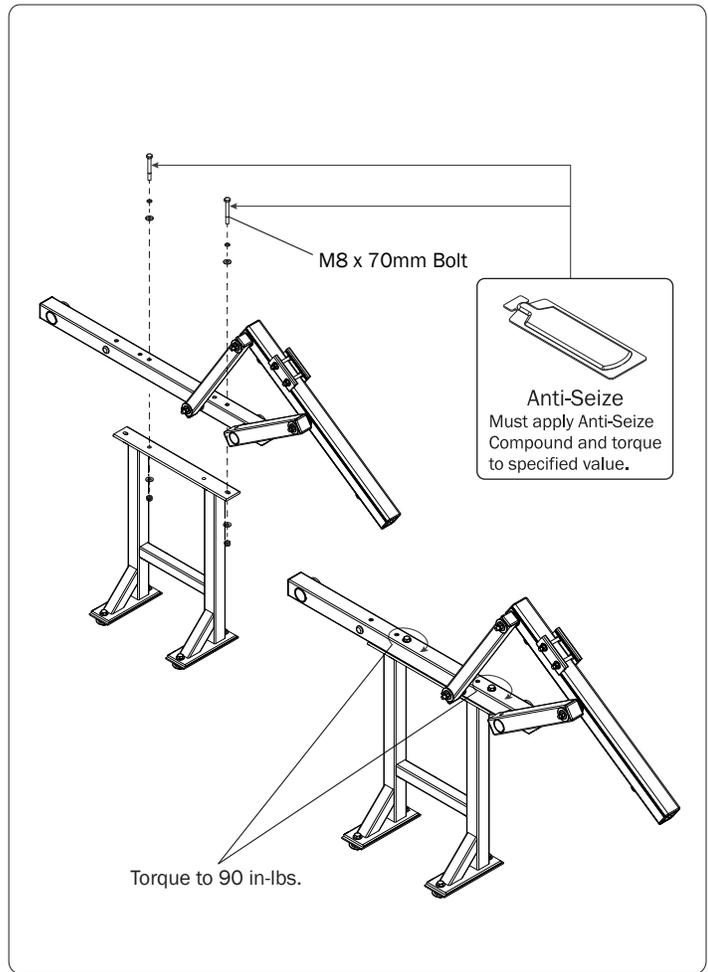
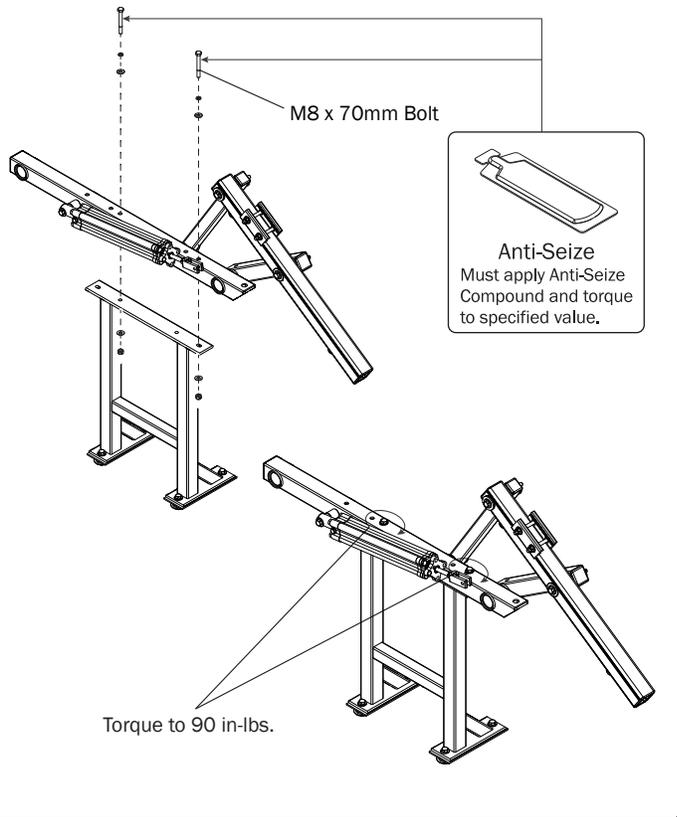
Anti-Seize (1X)



Lubricant (1X)

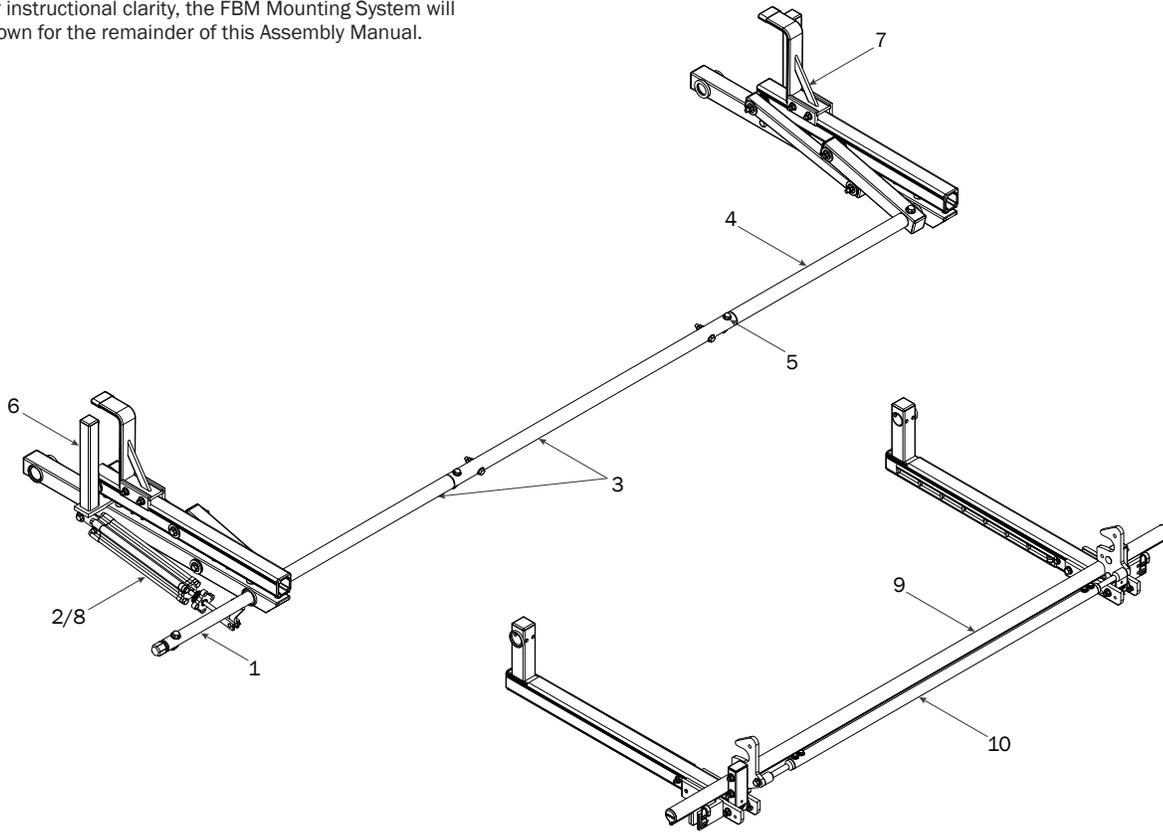
MOUNTING CROSSBARS

*Shown with FBM-0121 Mounting Uprights (sold separately) for illustrative purposes.

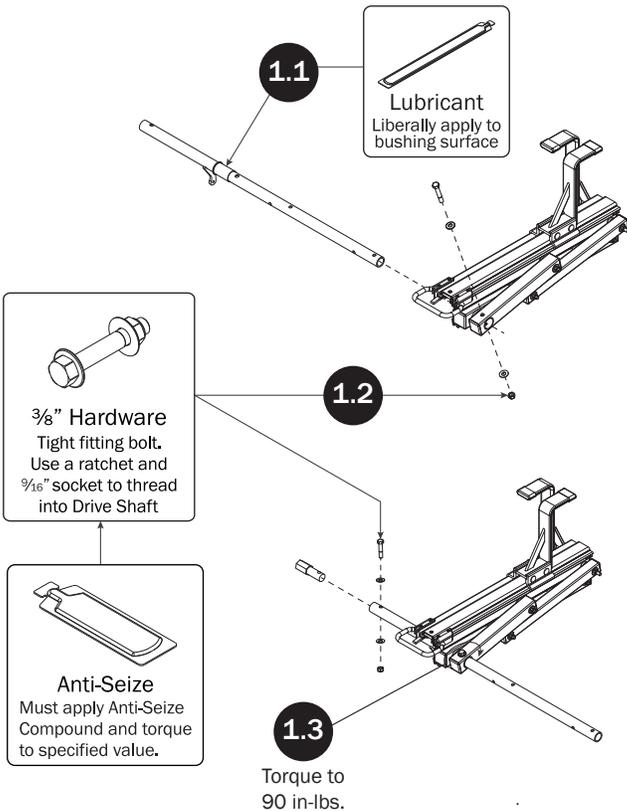


ROTATION & PIVOT ASSEMBLY SEQUENCE

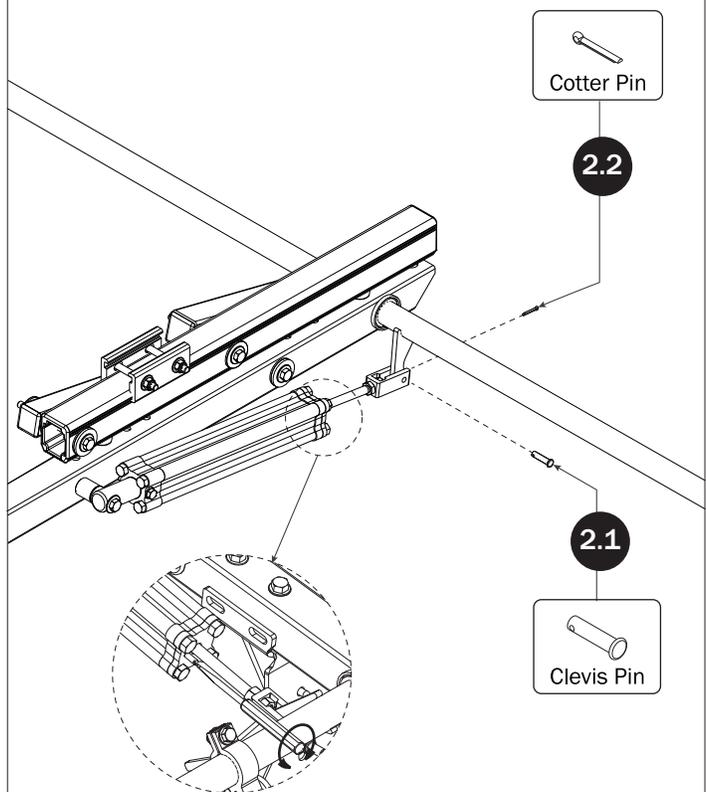
NOTE: For instructional clarity, the FBM Mounting System will not be shown for the remainder of this Assembly Manual.



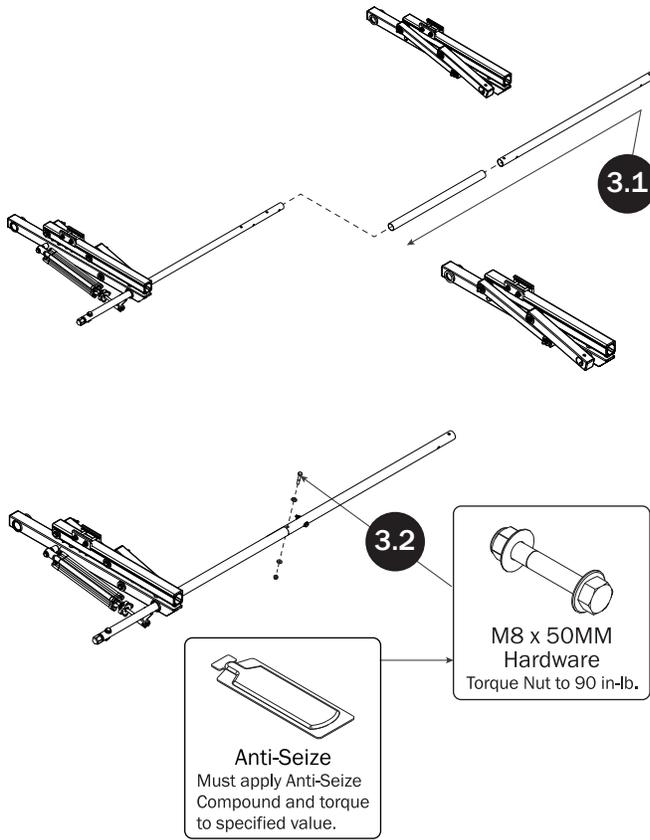
REAR DRIVE SHAFT



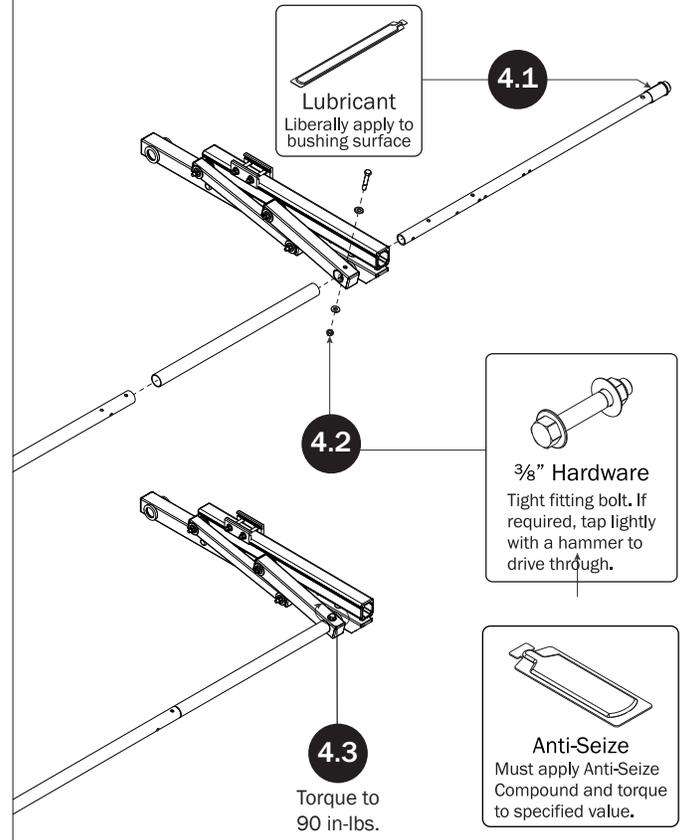
CYLINDER HARDWARE



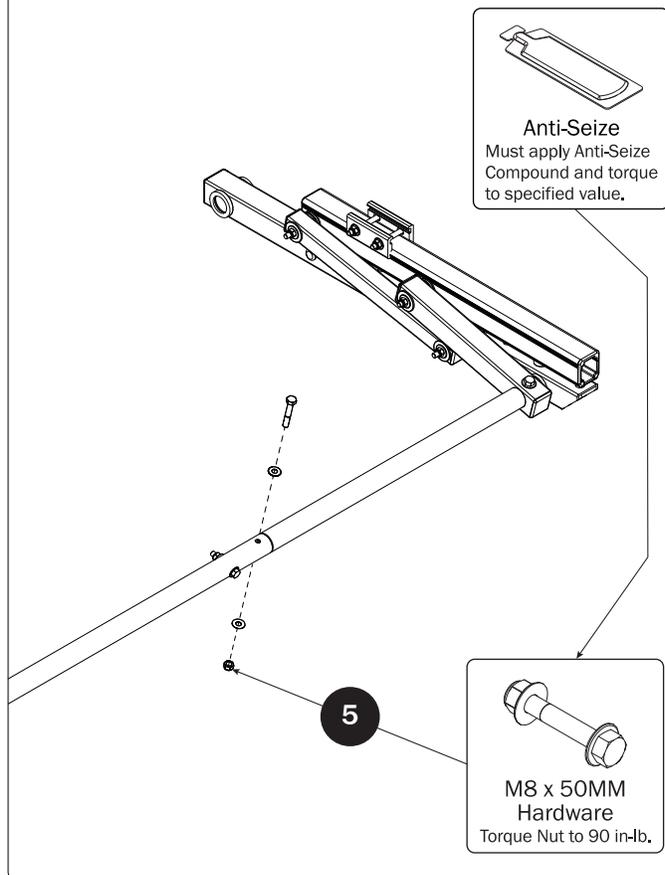
**CONNECTING BAR &
22.00" SPACER**



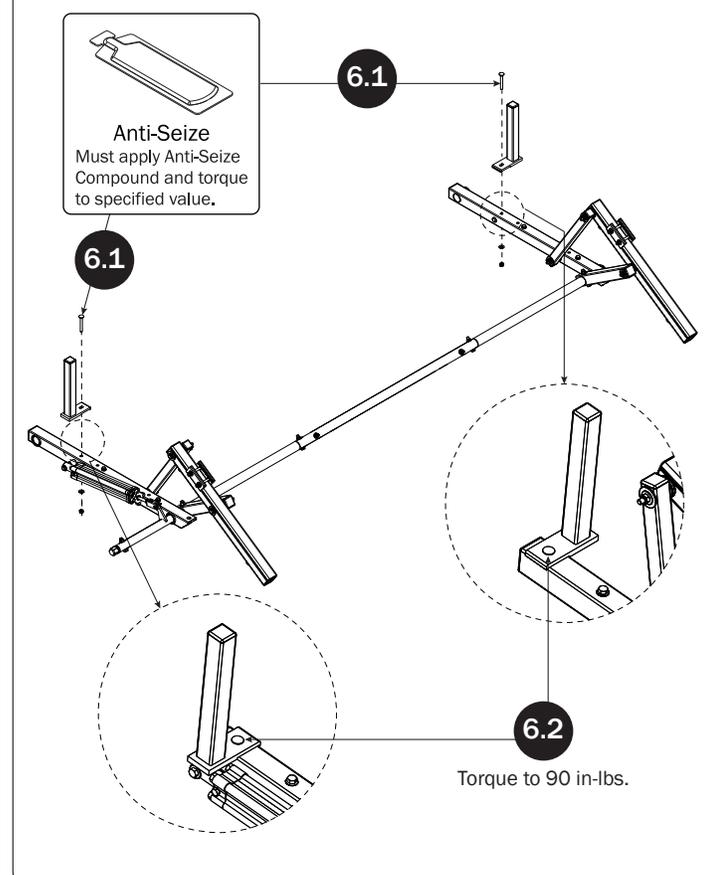
**FRONT DRIVE SHAFT &
22.00" SPACER**



CONNECTING BAR FASTENERS

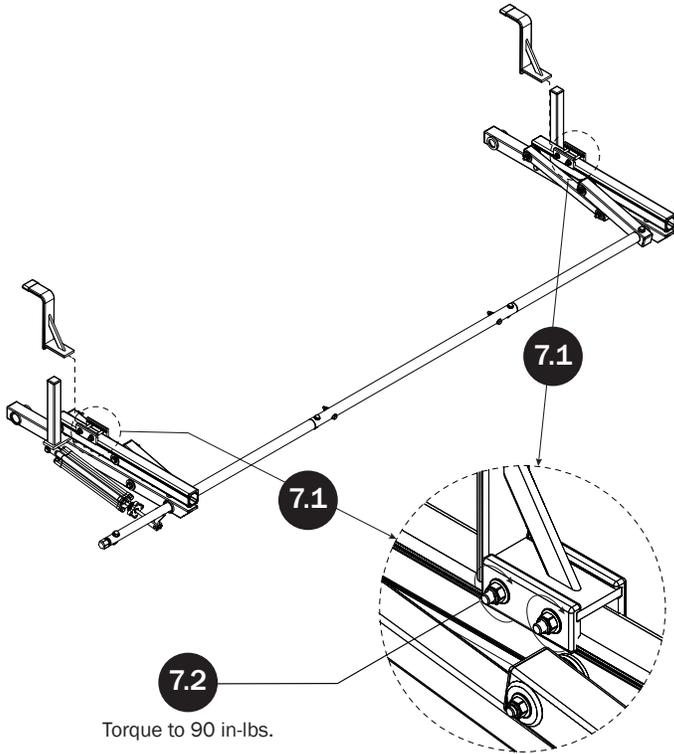


L POSTS

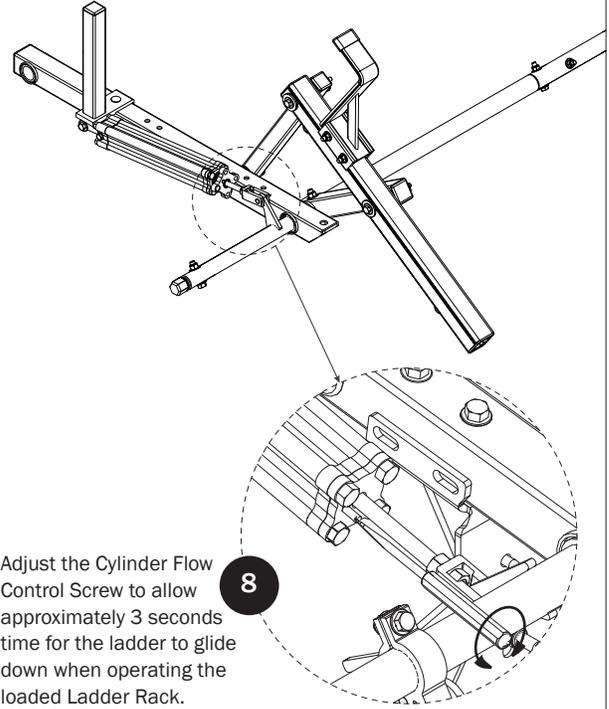


Z POSTS

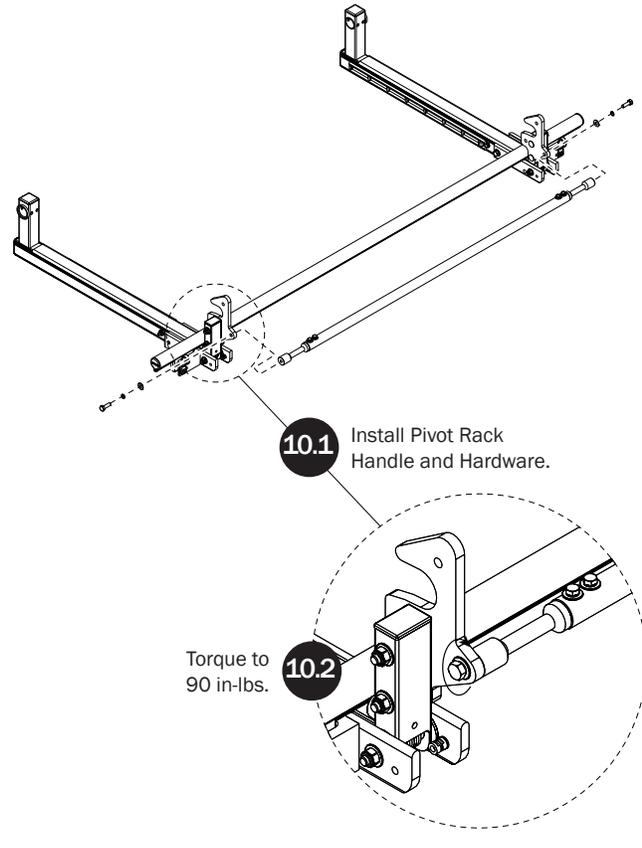
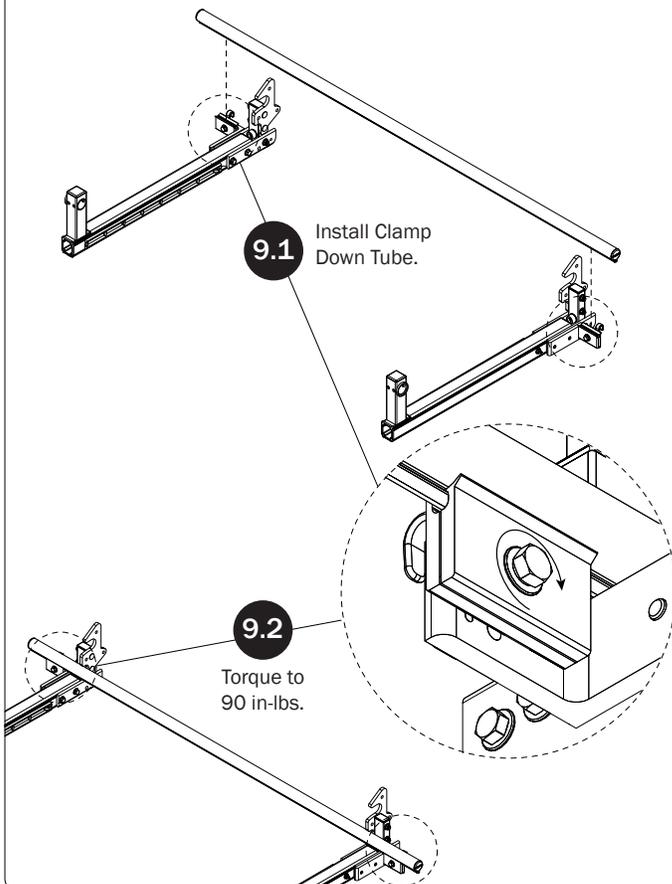
SEE QUICK START GUIDE FOR ADJUSTMENTS



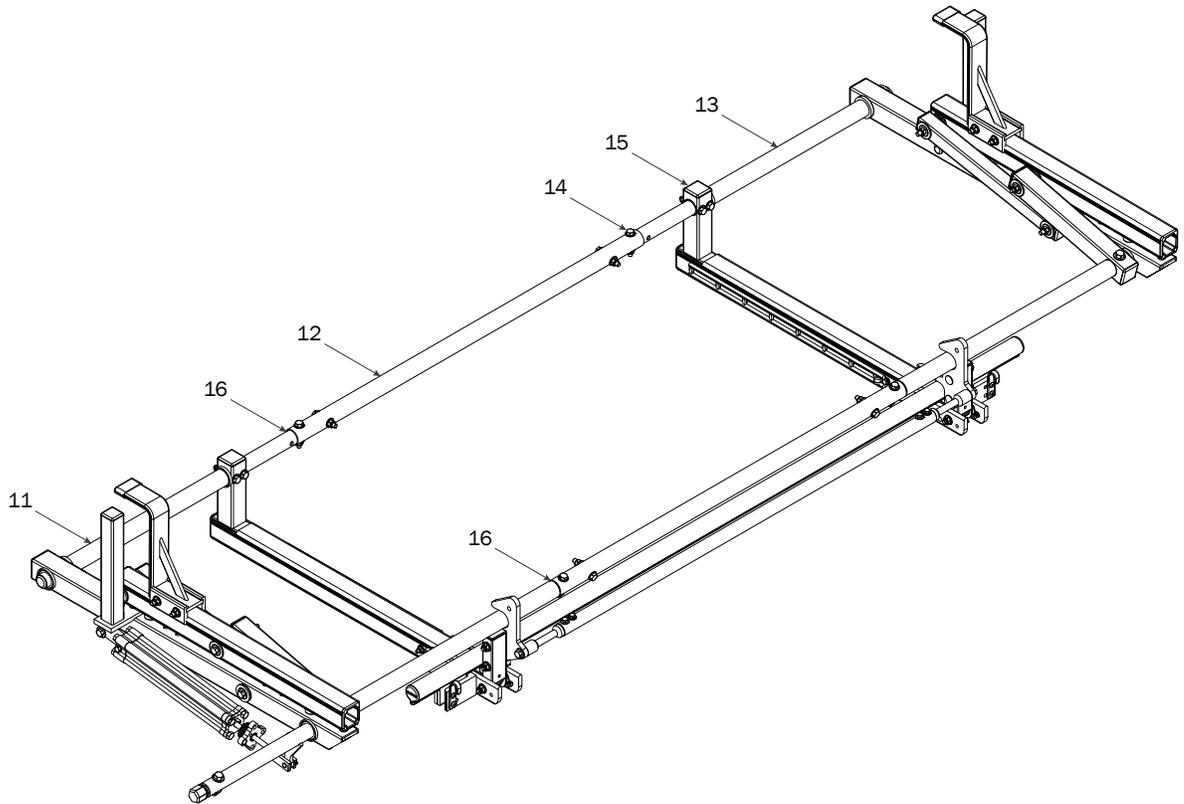
CYLINDER ADJUSTMENT



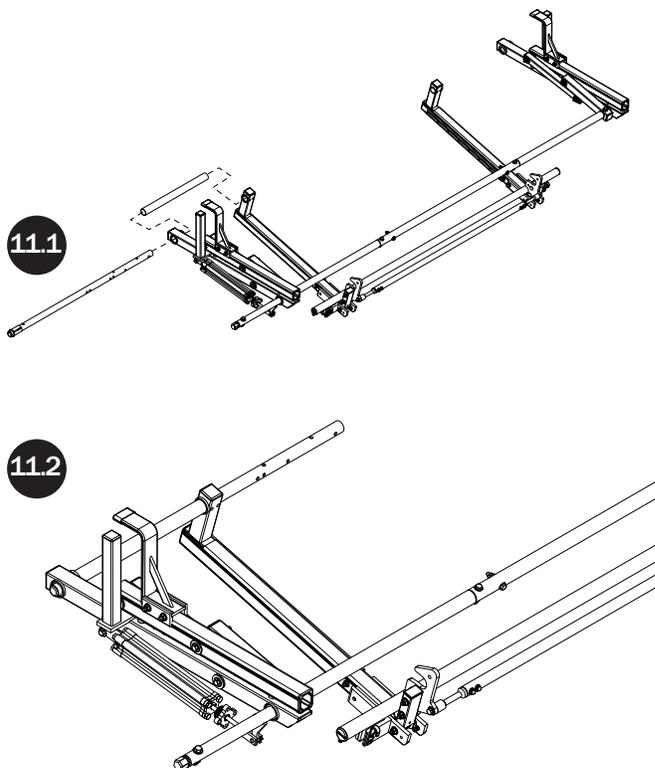
PIVOT RACK ASSEMBLY



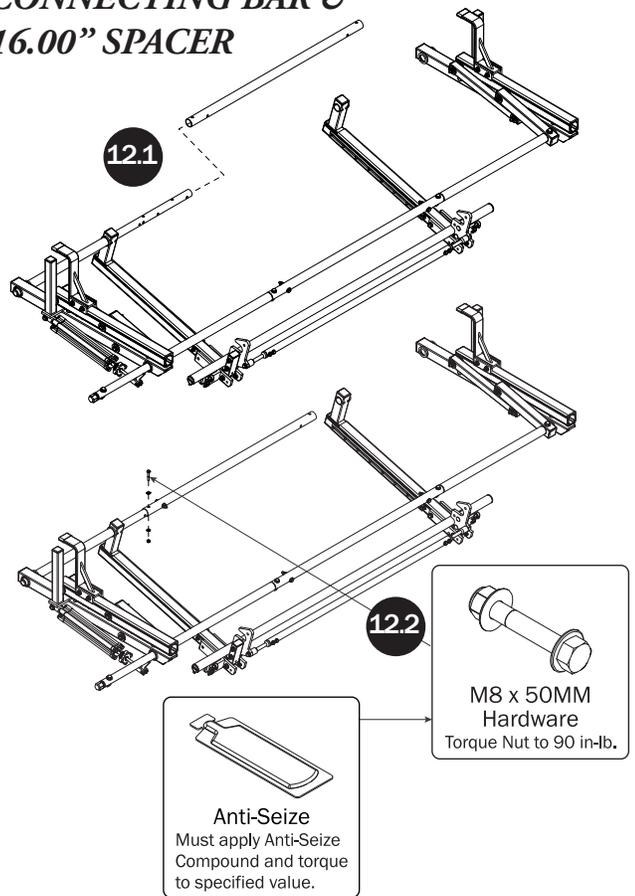
PIVOT RACK INSTALLATION SEQUENCE



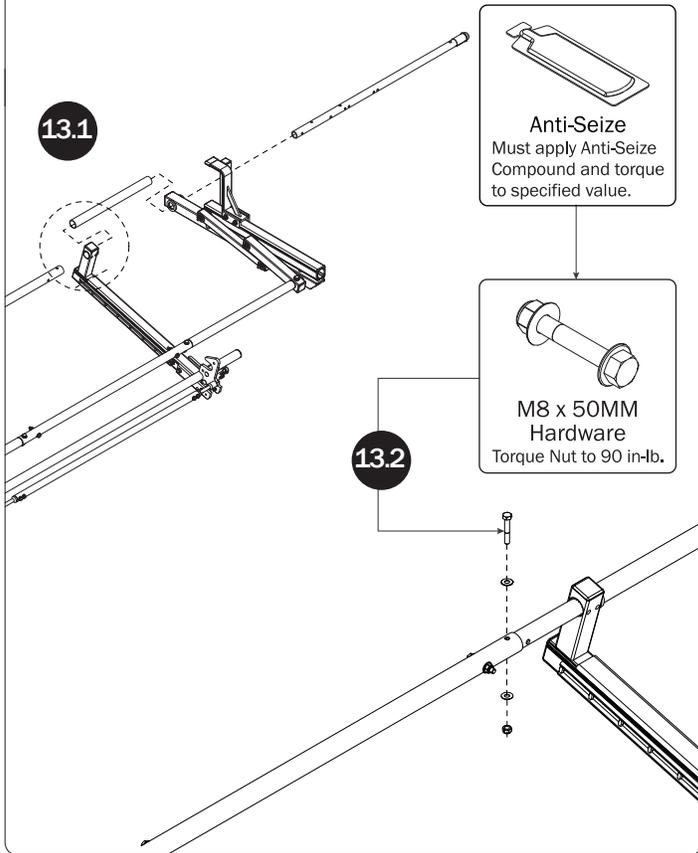
*LEFT REAR DRIVE SHAFT
ϕ 16.00" SPACER*



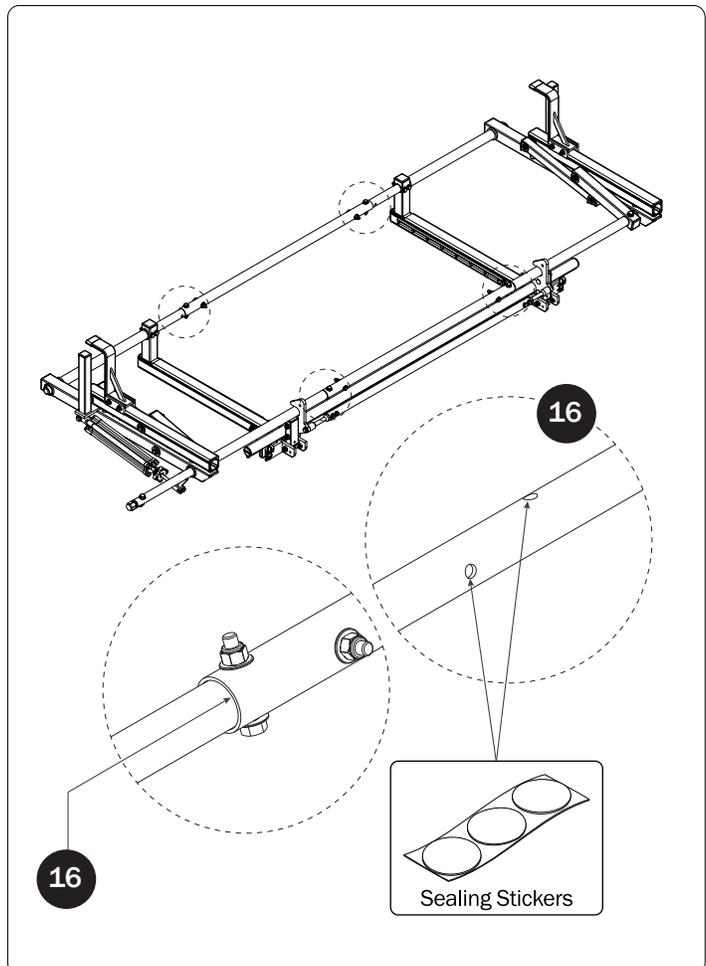
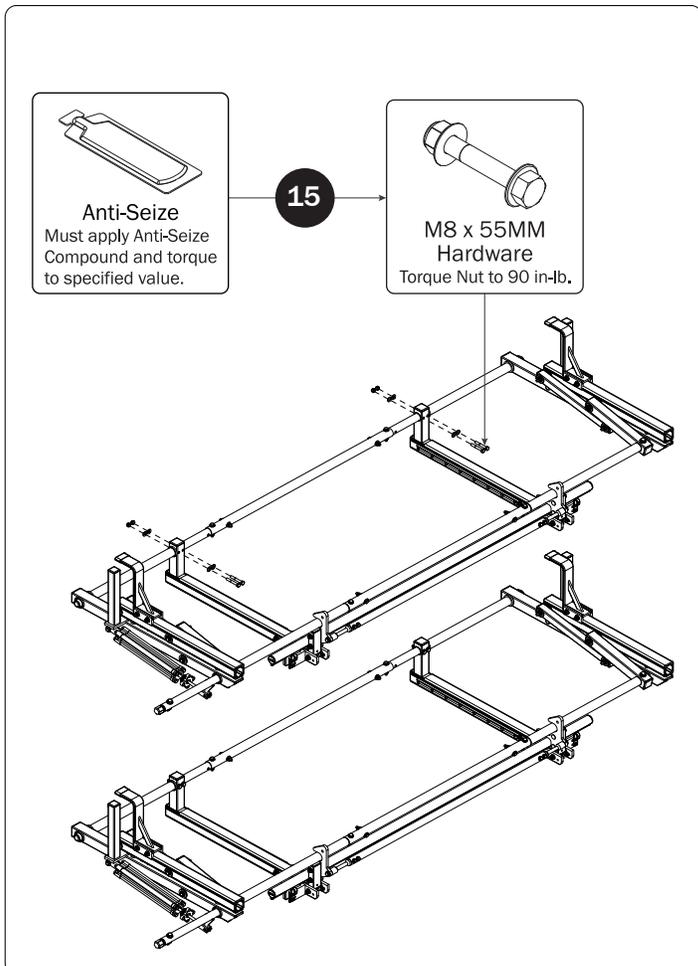
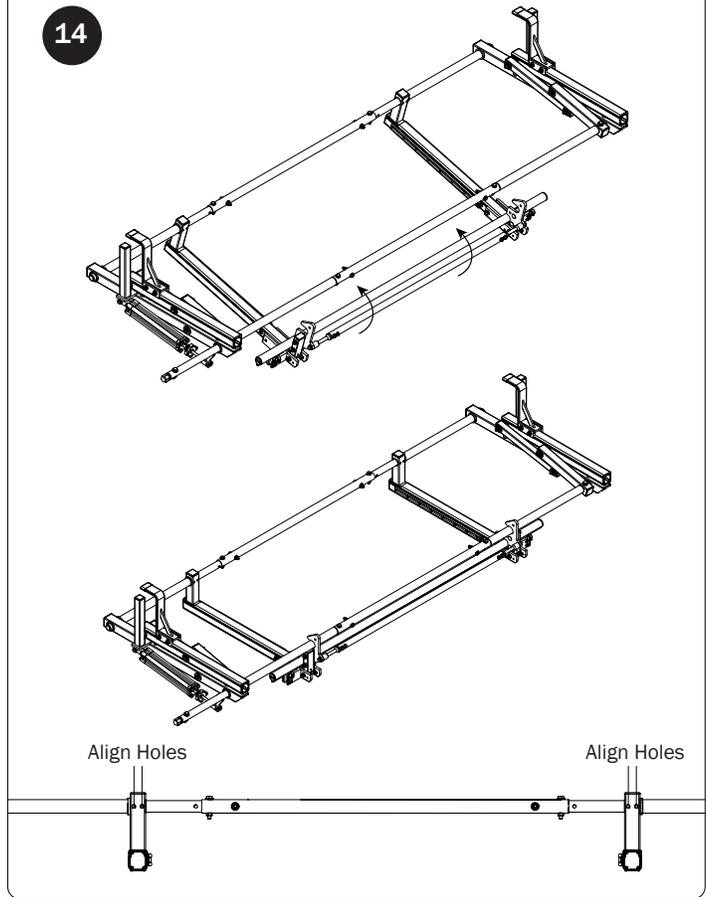
*CONNECTING BAR ϕ
16.00" SPACER*



FRONT DRIVE SHAFT & 16.00" SPACER

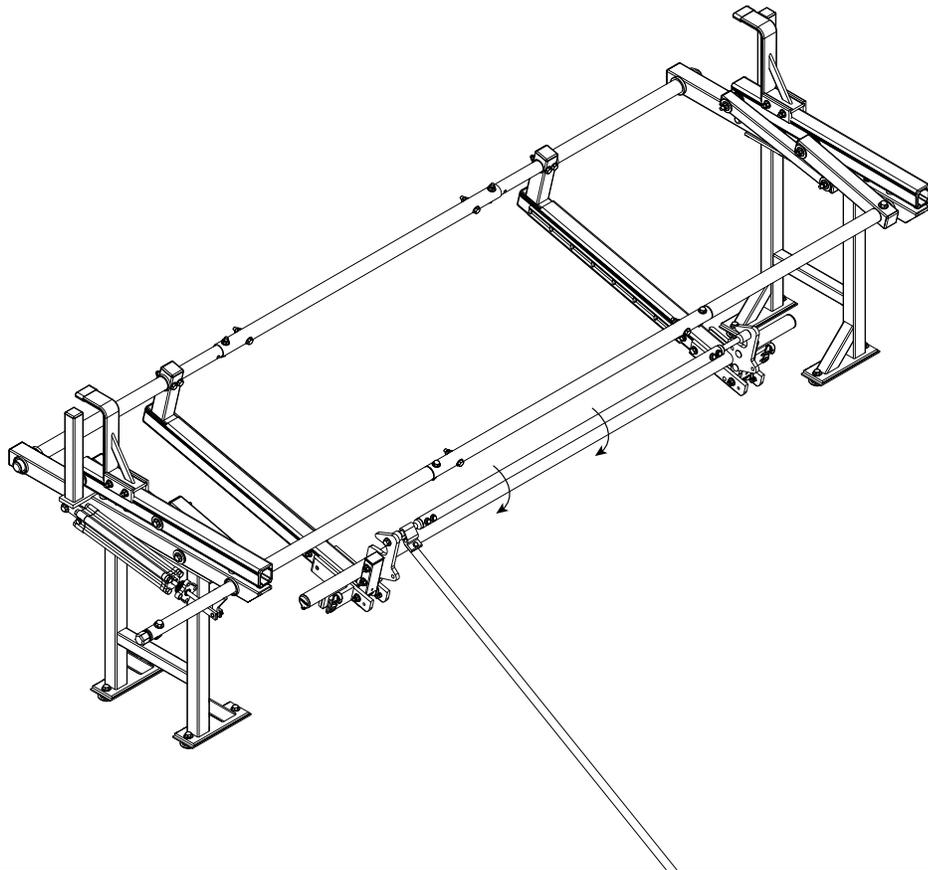
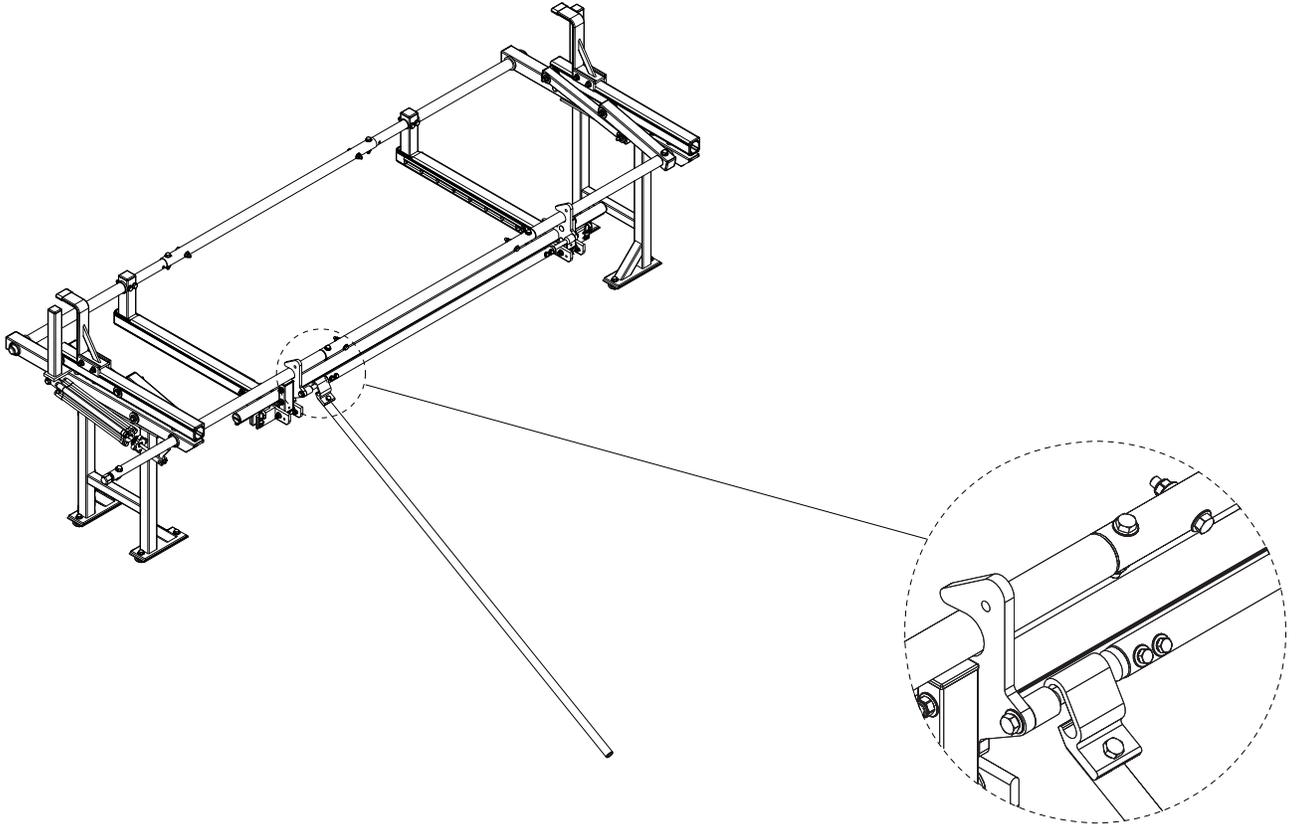


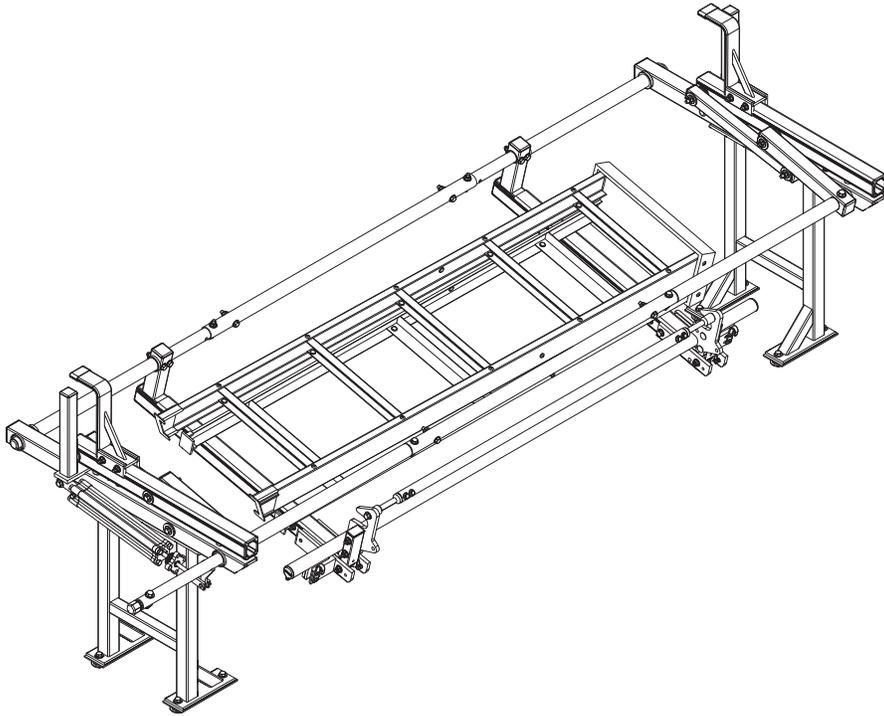
PIVOT RACK INSTALLATION



PIVOT RACK OPERATION

The DeployPro Handle is used as shown to open the Pivot Rack.





Attached Rubber Straps hold the Step Ladder onto the Pivot Rack using the hooks as shown.

